

## Technical data sheet

### Multiple light beam safety device receiver

Part no.: 66055700

MLD320-XR4LM

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- Electrical connection
- Operation and display
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Figure can vary



## Technical data

### Basic data

|             |          |
|-------------|----------|
| Series      | MLD 300  |
| Device type | Receiver |

### Special design

|                |                                            |
|----------------|--------------------------------------------|
| Special design | Integrated status indicator                |
|                | Reflective element for laser alignment aid |

### Functions

|           |                                           |
|-----------|-------------------------------------------|
| Functions | Contactor monitoring (EDM), selectable    |
|           | Start/restart interlock (RES), selectable |

### Characteristic parameters

|                             |                           |
|-----------------------------|---------------------------|
| Type                        | 2, IEC/EN 61496           |
| SIL                         | 1, IEC 61508              |
| SILCL                       | 1, IEC/EN 62061           |
| Performance Level (PL)      | c, EN ISO 13849-1         |
| MTTF <sub>d</sub>           | 204 years, EN ISO 13849-1 |
| PFH <sub>d</sub>            | 1.2E-08 per hour          |
| Mission time T <sub>M</sub> | 20 years, EN ISO 13849-1  |
| Category                    | 3, EN ISO 13849           |

### Optical data

|                 |            |
|-----------------|------------|
| Number of beams | 4 Piece(s) |
| Beam spacing    | 300 mm     |

### Electrical data

|                    |                         |
|--------------------|-------------------------|
| Protective circuit | Overvoltage protection  |
|                    | Short circuit protected |

### Performance data

|                               |                               |
|-------------------------------|-------------------------------|
| Supply voltage U <sub>B</sub> | 24 V, DC, -20 ... 20 %        |
| Current consumption, max.     | 150 mA, Without external load |
| Fuse                          | External with max. 3 A        |

### Inputs

|                                    |            |
|------------------------------------|------------|
| Number of digital switching inputs | 3 Piece(s) |
|------------------------------------|------------|

### Switching inputs

|                              |                         |
|------------------------------|-------------------------|
| Type                         | Digital switching input |
| Switching voltage high, min. | 18.2 V                  |
| Switching voltage low, max.  | 2.5 V                   |
| Switching voltage, typ.      | 23 V                    |
| Voltage type                 | DC                      |
| Switching current, max.      | 5 mA                    |

### Digital switching input 1

|            |                                                 |
|------------|-------------------------------------------------|
| Assignment | Connection 1, pin 1                             |
| Function   | Control input for start/restart interlock (RES) |

### Digital switching input 2

|            |                                              |
|------------|----------------------------------------------|
| Assignment | Connection 1, pin 3                          |
| Function   | Control input for contactor monitoring (EDM) |

### Digital switching input 3

|            |                                                 |
|------------|-------------------------------------------------|
| Assignment | Connection 1, pin 4                             |
| Function   | Control input for start/restart interlock (RES) |

### Outputs

|                                                    |            |
|----------------------------------------------------|------------|
| Number of safety-related switching outputs (OSSDs) | 2 Piece(s) |
| Number of digital switching outputs                | 1 Piece(s) |

### Safety-related switching outputs

|                              |                                      |
|------------------------------|--------------------------------------|
| Type                         | Safety-related switching output OSSD |
| Switching voltage high, min. | 18.2 V                               |
| Switching voltage low, max.  | 2.5 V                                |
| Switching voltage, typ.      | 23 V                                 |
| Voltage type                 | DC                                   |
| Current load, max.           | 380 mA                               |
| Load inductivity             | 2,200,000 µH                         |
| Load capacity                | 0.3 µF                               |
| Residual current, max.       | 0.2 mA                               |
| Residual current, typ.       | 0.002 mA                             |
| Voltage drop                 | 1 V                                  |

### Safety-related switching output 1

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 6 |
| Switching element | Transistor, PNP     |

### Safety-related switching output 2

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 5 |
| Switching element | Transistor, PNP     |

### Switching outputs

|                              |                          |
|------------------------------|--------------------------|
| Type                         | Digital switching output |
| Switching voltage high, min. | 18.2 V                   |
| Switching voltage low, max.  | 2.5 V                    |
| Switching voltage, typ.      | 23 V                     |
| Voltage type                 | DC                       |

### Switching output 1

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 1 |
| Switching element | Transistor, PNP     |

### Timing

|                    |        |
|--------------------|--------|
| Response time      | 25 ms  |
| Restart delay time | 100 ms |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 1 Piece(s) |
|-----------------------|------------|

### Connection 1

|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Material           | Metal             |
| No. of pins        | 8 -pin            |

### Cable properties

|                                            |                      |
|--------------------------------------------|----------------------|
| Permissible conductor cross section, typ.  | 0.25 mm <sup>2</sup> |
| Length of connection cable, max.           | 100 m                |
| Permissible cable resistance to load, max. | 200 Ω                |

## Technical data

### Mechanical data

|                       |                                 |
|-----------------------|---------------------------------|
| Dimension (W x H x L) | 52 mm x 1,000 mm x 64.7 mm      |
| Housing material      | Metal, Aluminum                 |
| Lens cover material   | Plastic / PMMA                  |
| Material of end caps  | Diecast zinc                    |
| Net weight            | 2,200 g                         |
| Housing color         | Yellow, RAL 1021                |
| Type of fastening     | Groove mounting<br>Swivel mount |

### Operation and display

|                 |            |
|-----------------|------------|
| Type of display | LED        |
| Number of LEDs  | 2 Piece(s) |

### Environmental data

|                                    |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -40 ... 75 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

### Certifications

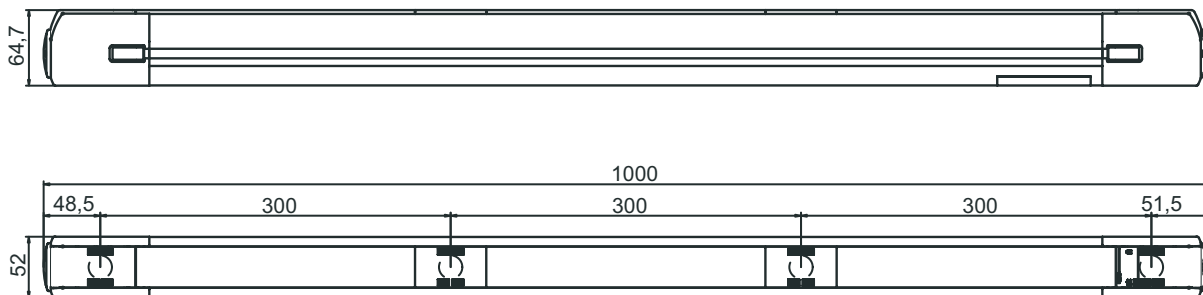
|                      |                                      |
|----------------------|--------------------------------------|
| Degree of protection | IP 67                                |
| Protection class     | III                                  |
| Certifications       | c CSA US<br>c TÜV NRTL US<br>TÜV Süd |
| US patents           | US 6,418,546 B<br>US 7,741,595 B     |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27272703 |
| eCl@ss 9.0            | 27272703 |
| ETIM 5.0              | EC001832 |
| ETIM 6.0              | EC001832 |

## Dimensioned drawings

All dimensions in millimeters



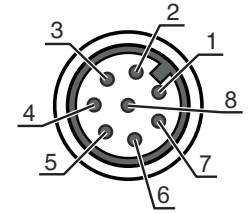
## Electrical connection

### Connection 1

|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 8 -pin            |
| Encoding           | A-coded           |

## Electrical connection

| Pin | Pin assignment         | Conductor color |
|-----|------------------------|-----------------|
| 1   | RES/OSSD status signal | White           |
| 2   | +24V                   | Brown           |
| 3   | EDM                    | Green           |
| 4   | MODE                   | Yellow          |
| 5   | OSSD2                  | Gray            |
| 6   | OSSD1                  | Pink            |
| 7   | 0 V                    | Blue            |
| 8   | n.c.                   | Red             |



## Operation and display

| LED | Display                  | Meaning                                              |
|-----|--------------------------|------------------------------------------------------|
| 1   | Red, continuous light    | OSSD off.                                            |
|     | Green, continuous light  | OSSD on                                              |
|     | Red, flashing, 1 Hz      | External error                                       |
|     | Red, flashing, 10 Hz     | Internal error                                       |
|     | Green, flashing, 1 Hz    | Weak signal, device not optimally aligned or soiled. |
| 2   | Yellow, continuous light | Start/restart interlock locked.                      |

## Suitable transmitters

|                                                                                    | Part no. | Designation | Article                                       | Description                                                                                                                                                                        |
|------------------------------------------------------------------------------------|----------|-------------|-----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 66002700 | MLD300-XT4L | Multiple light beam safety device transmitter | Operating range: 20 ... 70 m<br>Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Connection: Connector, M12, Metal, 5 -pin<br>Special design: Integrated laser alignment aid |

## Part number code

Part designation: MLDxyy-zab/t

**MLD**      **Multiple light beam safety device**

|           |                                                                                                                                                                   |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>x</b>  | <b>Series</b><br>3: MLD 300<br>5: MLD 500                                                                                                                         |
| <b>yy</b> | <b>Function classes</b><br>00: transmitter<br>10: automatic restart<br>12: external testing<br>20: EDM/RES<br>30: muting<br>35: timing controlled 4-sensor muting |
| <b>z</b>  | <b>Device type</b><br>T: transmitter<br>R: receiver<br>RT: transceiver<br>xT: transmitter with high range<br>xR: receiver for high range                          |
| <b>a</b>  | Number of beams                                                                                                                                                   |

## Part number code

### MLD

### Multiple light beam safety device

|   |                                                                                                                                                                                                                                                                                                       |
|---|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| b | <b>Option</b><br>L: integrated laser alignment aid (for transmitter/receiver)<br>M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535)<br>E: connection socket for external muting indicator (AS-i models only) |
|---|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|    |                                                                                                                                                                         |
|----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| /t | <b>Safety-related switching outputs (OSSDs), connection technology</b><br>-: transistor output, M12 plug<br>A: integrated AS-i interface, M12 plug, (safety bus system) |
|----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Accessories

## Services

|  | Part no. | Designation | Article                                      | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|--|----------|-------------|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981050  | CS40-I-140  | Safety inspection<br>"Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.<br>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
|  | S981046  | CS40-S-140  | Start-up support                             | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.<br>Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.                                                   |

#### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.