

## Technical data sheet

### Safety light curtain receiver

Part no.: 68001404  
MLC510R40-450



Figure can vary

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## Technical data

### Basic data

|             |                        |
|-------------|------------------------|
| Series      | MLC 500                |
| Device type | Receiver               |
| Contains    | 2x BT-NC sliding block |
| Application | Access guarding        |
|             | Danger zone guarding   |
|             | Hand protection        |

### Functions

|                  |                                 |
|------------------|---------------------------------|
| Function package | Basic                           |
| Functions        | Automatic start/restart         |
|                  | Transmission channel changeover |

### Characteristic parameters

|                             |                          |
|-----------------------------|--------------------------|
| Type                        | 4, IEC/EN 61496          |
| SIL                         | 3, IEC 61508             |
| SILCL                       | 3, IEC/EN 62061          |
| Performance Level (PL)      | e, EN ISO 13849-1        |
| PFH <sub>D</sub>            | 7.73E-09 per hour        |
| Mission time T <sub>M</sub> | 20 years, EN ISO 13849-1 |
| Category                    | 4, EN ISO 13849          |

### Protective field data

|                         |        |
|-------------------------|--------|
| Resolution              | 40 mm  |
| Protective field height | 450 mm |

### Optical data

|                 |                                          |
|-----------------|------------------------------------------|
| Synchronization | Optical between transmitter and receiver |
|-----------------|------------------------------------------|

### Electrical data

|                    |                         |
|--------------------|-------------------------|
| Protective circuit | Overvoltage protection  |
|                    | Short circuit protected |

### Performance data

|                               |                        |
|-------------------------------|------------------------|
| Supply voltage U <sub>B</sub> | 24 V, DC, -20 ... 20 % |
| Current consumption, max.     | 150 mA                 |
| Fuse                          | 2 A semi time-lag      |

### Outputs

|                                                    |            |
|----------------------------------------------------|------------|
| Number of safety-related switching outputs (OSSDs) | 2 Piece(s) |
|----------------------------------------------------|------------|

### Safety-related switching outputs

|                              |                                      |
|------------------------------|--------------------------------------|
| Type                         | Safety-related switching output OSSD |
| Switching voltage high, min. | 18 V                                 |
| Switching voltage low, max.  | 2.5 V                                |
| Switching voltage, typ.      | 22.5 V                               |
| Voltage type                 | DC                                   |
| Current load, max.           | 380 mA                               |
| Load inductivity             | 2,000 µH                             |
| Load capacity                | 0.3 µF                               |
| Residual current, max.       | 0.2 mA                               |
| Residual current, typ.       | 0.002 mA                             |
| Voltage drop                 | 1.5 V                                |

### Safety-related switching output 1

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 2 |
| Switching element | Transistor, PNP     |

### Safety-related switching output 2

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 4 |
| Switching element | Transistor, PNP     |

### Timing

|                    |        |
|--------------------|--------|
| Response time      | 5 ms   |
| Restart delay time | 100 ms |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 1 Piece(s) |
|-----------------------|------------|

### Connection 1

|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Material           | Metal             |
| No. of pins        | 5 -pin            |

### Cable properties

|                                            |                      |
|--------------------------------------------|----------------------|
| Permissible conductor cross section, typ.  | 0.25 mm <sup>2</sup> |
| Length of connection cable, max.           | 100 m                |
| Permissible cable resistance to load, max. | 200 Ω                |

### Mechanical data

|                       |                           |
|-----------------------|---------------------------|
| Dimension (W x H x L) | 29 mm x 516 mm x 35.4 mm  |
| Housing material      | Metal, Aluminum           |
| Lens cover material   | Plastic / PMMA            |
| Material of end caps  | Diecast zinc              |
| Net weight            | 600 g                     |
| Housing color         | Yellow, RAL 1021          |
| Type of fastening     | Groove mounting           |
|                       | Mounting bracket          |
|                       | Mounting on Device Column |
|                       | Swivel mount              |

### Operation and display

|                 |            |
|-----------------|------------|
| Type of display | LED        |
| Number of LEDs  | 2 Piece(s) |

### Environmental data

|                                    |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -30 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

### Certifications

|                      |                      |
|----------------------|----------------------|
| Degree of protection | IP 65                |
| Protection class     | III                  |
| Certifications       | c CSA US             |
|                      | c TÜV NRTL US        |
|                      | S Mark               |
|                      | TÜV Süd              |
| Vibration resistance | 50 m/s <sup>2</sup>  |
| Shock resistance     | 100 m/s <sup>2</sup> |
| US patents           | US 6,418,546 B       |

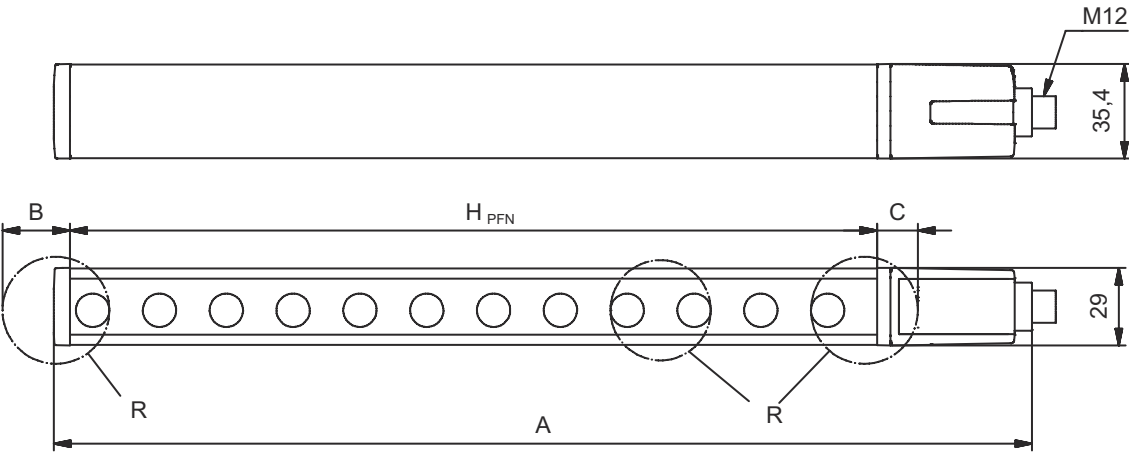
Technical data

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27272704 |
| eCl@ss 9.0            | 27272704 |
| ETIM 5.0              | EC002549 |
| ETIM 6.0              | EC002549 |

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFE} = H_{PFN} + B + C$



- $H_{PFE}$  Effective protective field height = 490 mm

$H_{PFN}$  Nominal protective field height = 450 mm

A Total height = 516 mm

B 25 mm
- C 15 mm

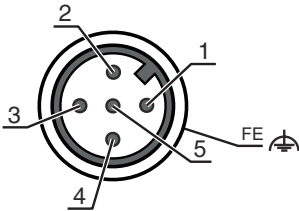
R Effective protective field height  $H_{PFE}$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

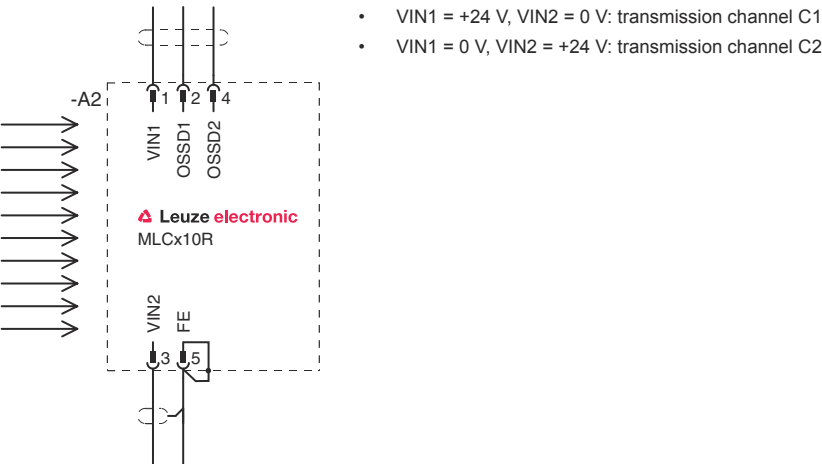
|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 5 -pin            |
| Encoding           | A-coded           |
| Connector housing  | FE/SHIELD         |

| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1   | VIN1           | Brown           |
| 2   | OSSD1          | White           |
| 3   | VIN2           | Blue            |
| 4   | OSSD2          | Black           |
| 5   | FE/SHIELD      | Gray            |

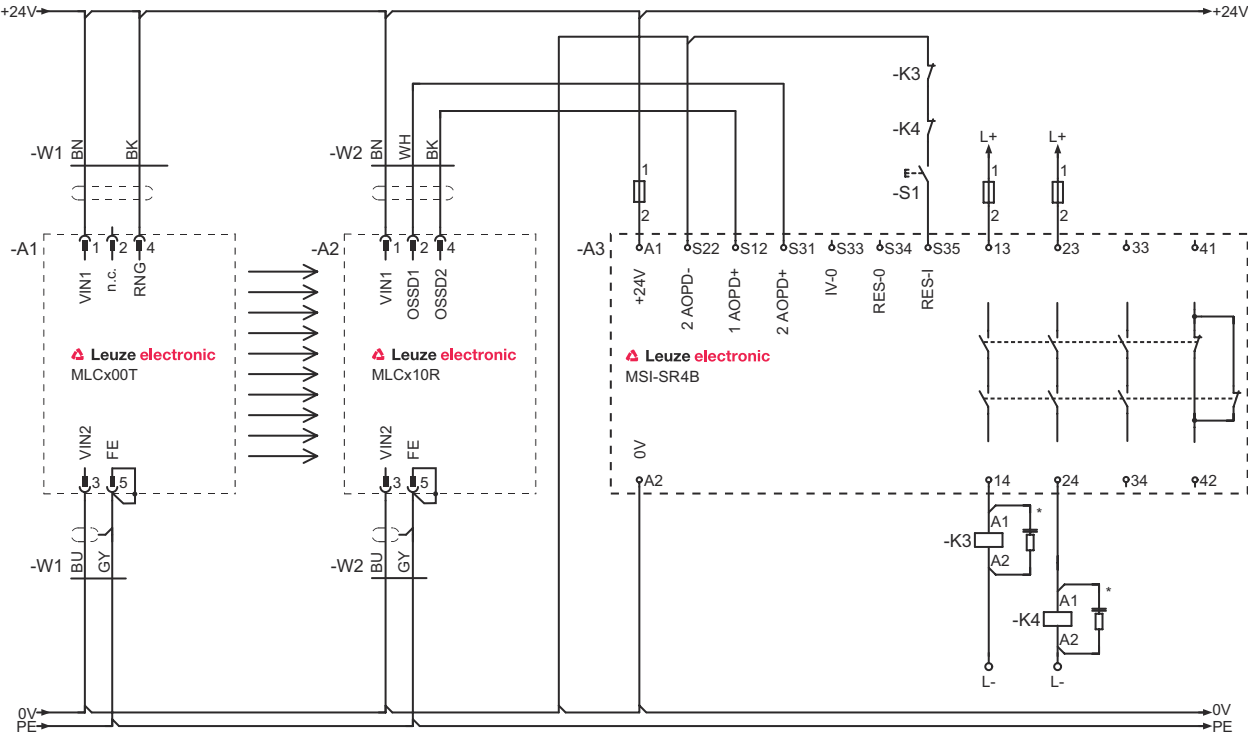


Circuit diagrams

Connection diagram receiver



Circuit diagram example with downstream MSI-SR4B safety relay



Operation and display

| LED | Display                 | Meaning                 |
|-----|-------------------------|-------------------------|
| 1   | Off                     | Device switched off     |
|     | Red, continuous light   | OSSD off.               |
|     | Red, flashing, 1 Hz     | External error          |
|     | Red, flashing, 10 Hz    | Internal error          |
|     | Green, flashing, 1 Hz   | OSSD on, weak signal    |
|     | Green, continuous light | OSSD on                 |
| 2   | Off                     | Transmission channel C1 |

## Operation and display

| LED | Display               | Meaning                           |
|-----|-----------------------|-----------------------------------|
| 2   | Red, continuous light | OSSD off, transmission channel C2 |

## Suitable transmitters

|                                                                                   | Part no. | Designation   | Article                          | Description                                                                                                                      |
|-----------------------------------------------------------------------------------|----------|---------------|----------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|  | 68000404 | MLC500T40-450 | Safety light curtain transmitter | Resolution: 40 mm<br>Protective field height: 450 mm<br>Operating range: 0 ... 20 m<br>Connection: Connector, M12, Metal, 5 -pin |
|                                                                                   | 68008404 | MLC502T40-450 | Safety light curtain transmitter | Resolution: 40 mm<br>Protective field height: 450 mm<br>Operating range: 0 ... 20 m<br>Connection: Connector, M12, Metal, 5 -pin |

## Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

| MLC         | Safety light curtain                                                                                                                                                                                                                                                                        |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>x</b>    | <b>Series</b><br>3: MLC 300<br>5: MLC 500                                                                                                                                                                                                                                                   |
| <b>yy</b>   | <b>Function classes</b><br>00: transmitter<br>01: transmitter (AIDA)<br>02: transmitter with test input<br>10: basic receiver - automatic restart<br>11: basic receiver - automatic restart (AIDA)<br>20: standard receiver - EDM/RES selectable<br>30: extended receiver - blanking/muting |
| <b>z</b>    | <b>Device type</b><br>T: transmitter<br>R: receiver                                                                                                                                                                                                                                         |
| <b>a</b>    | <b>Resolution</b><br>14: 14 mm<br>20: 20 mm<br>30: 30 mm<br>40: 40 mm<br>90: 90 mm                                                                                                                                                                                                          |
| <b>hhhh</b> | <b>Protective field height</b><br>150 ... 3000: from 150 mm to 3000 mm                                                                                                                                                                                                                      |
| <b>e</b>    | <b>Host/Guest (optional)</b><br>H: Host<br>MG: Middle Guest<br>G: Guest                                                                                                                                                                                                                     |
| <b>i</b>    | <b>Interface (optional)</b><br>/A: AS-i                                                                                                                                                                                                                                                     |
| <b>ooo</b>  | <b>Option</b><br>/V: high Vibration-proof<br>EX2: explosion protection (zones 2 + 22)<br>SPG: Smart Process Gating                                                                                                                                                                          |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- ⚡ The product may only be put into operation by competent persons.
- ⚡ Only use the product in accordance with its intended use.

## Accessories

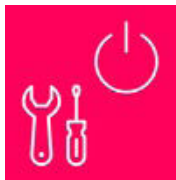
### Connection technology - Connection cables

|                                                                                   | Part no. | Designation        | Article          | Description                                                                                                                                                  |
|-----------------------------------------------------------------------------------|----------|--------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50133860 | KD S-M12-5A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |

### Mounting technology - Swivel mounts

|                                                                                    | Part no. | Designation | Article              | Description                                                                                                                                                 |
|------------------------------------------------------------------------------------|----------|-------------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 429393   | BT-2HF      | Mounting bracket set | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 360°<br>Material: Metal, Plastic |

## Services

|                                                                                    | Part no. | Designation | Article                                      | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|------------------------------------------------------------------------------------|----------|-------------|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981050  | CS40-I-140  | Safety inspection<br>"Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.<br>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
|  | S981046  | CS40-S-140  | Start-up support                             | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.<br>Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.                                                   |

### Note



- ⚡ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.