

Technical data sheet

Safety light curtain transmitter

Part no.: 68000327
MLC500T30-2700



Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable receivers
- Part number code
- Notes
- Accessories



Technical data

Basic data

Series	MLC 500
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Hand protection

Functions

Functions	Range reduction Transmission channel changeover
-----------	--

Characteristic parameters

Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

Resolution	30 mm
Protective field height	2,700 mm
Operating range	0 ... 10 m

Optical data

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit	Overvoltage protection Short circuit protected
--------------------	---

Performance data

Supply voltage U _B	24 V, DC, -20 ... 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag

Inputs

Number of digital switching inputs	1 Piece(s)
------------------------------------	------------

Switching inputs

Type	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Connection

Number of connections	1 Piece(s)
-----------------------	------------

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	29 mm x 2,766 mm x 35.4 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,850 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Mounting on Device Column Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US c TÜV NRTL US S Mark TÜV Süd
Vibration resistance	50 m/s ²
Shock resistance	100 m/s ²
US patents	US 6,418,546 B

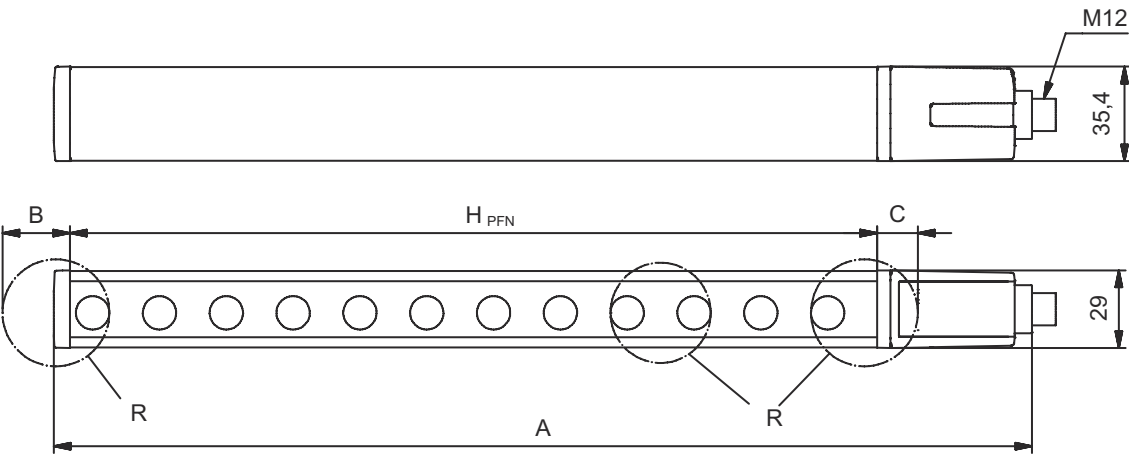
Classification

Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



- H_{PFE} Effective protective field height = 2728 mm

H_{PFN} Nominal protective field height = 2700 mm

A Total height = 2766 mm

B 19 mm
- C 9 mm

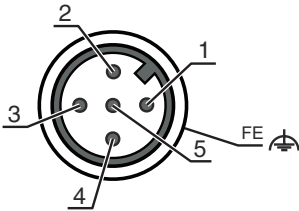
R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

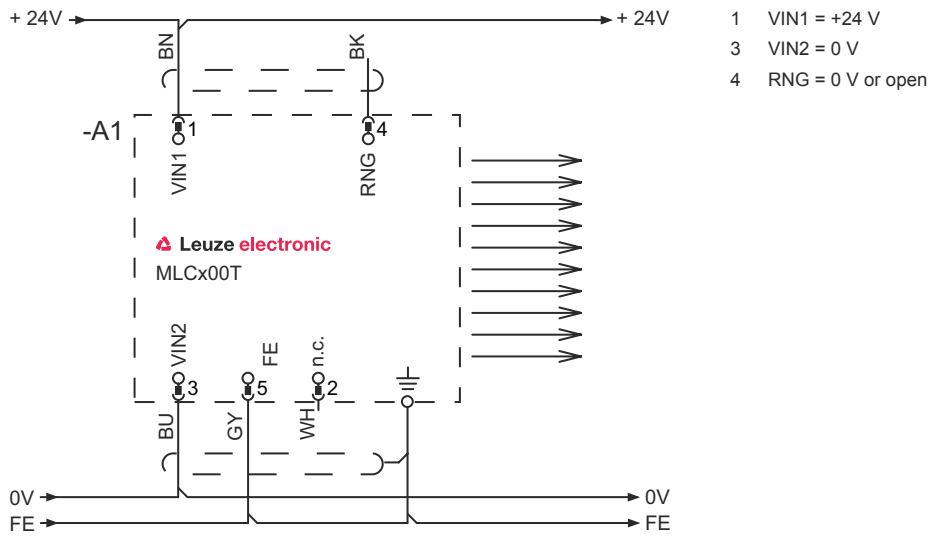
Function	Machine interface
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray

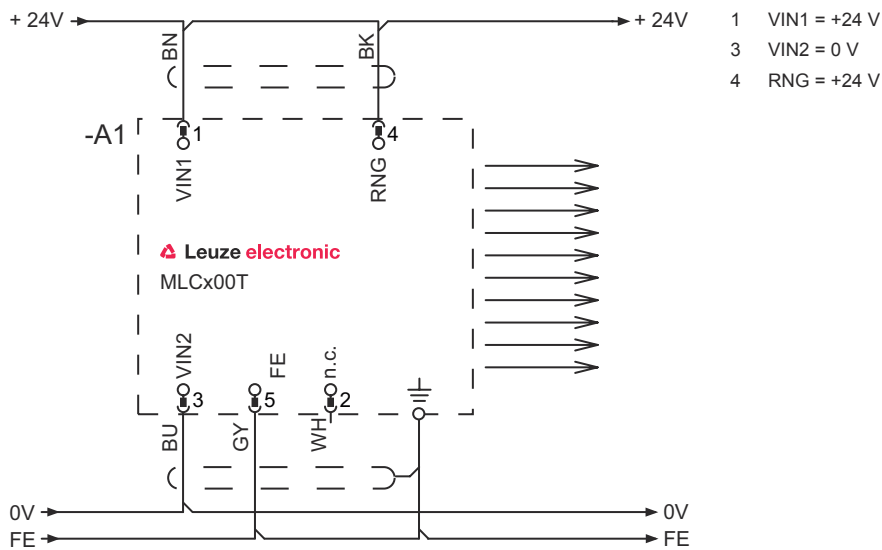


Circuit diagrams

Transmission channel C1, reduced range

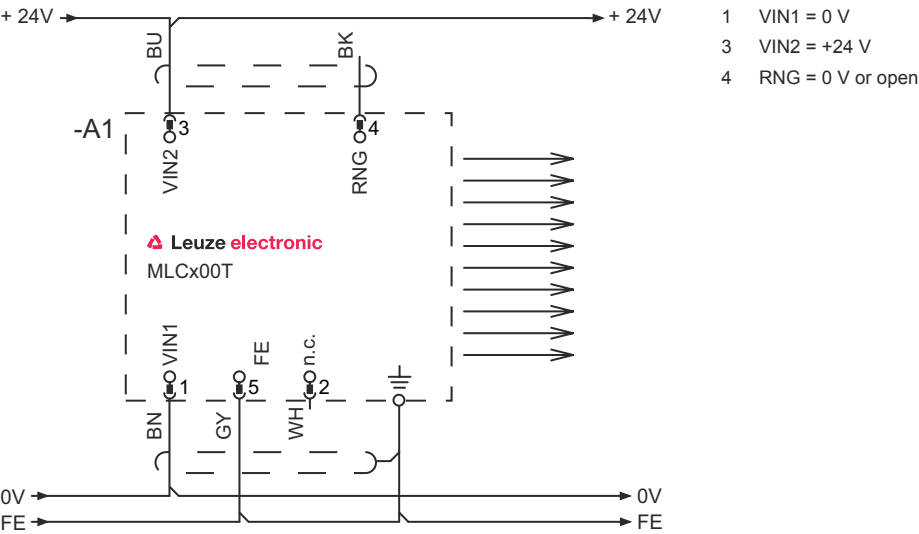


Transmission channel C1, standard range

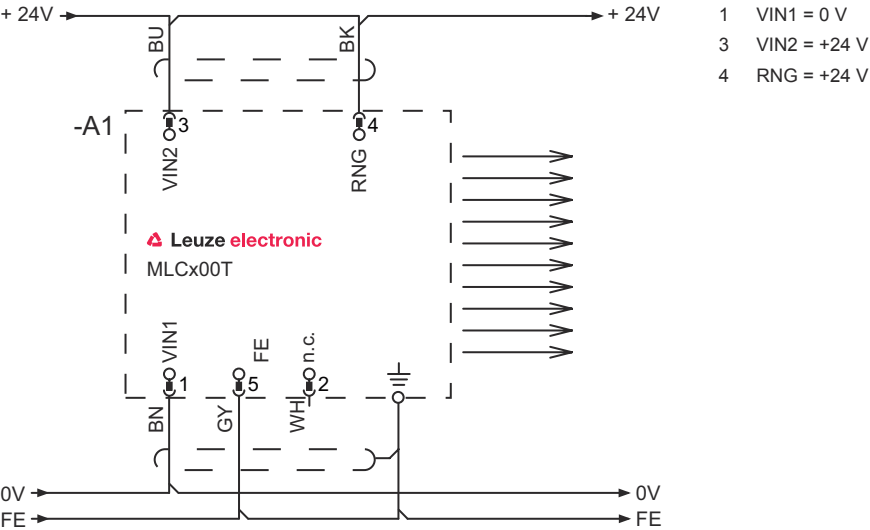


Circuit diagrams

Transmission channel C2, reduced range



Transmission channel C2, standard range



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

Suitable receivers

Part no.	Designation	Article	Description
68001327	MLC510R30-2700	Safety light curtain receiver	Resolution: 30 mm Protective field height: 2,700 mm Response time: 24 ms Connection: Connector, M12, Metal, 5 -pin Function package: Basic
68002327	MLC520R30-2700	Safety light curtain receiver	Resolution: 30 mm Protective field height: 2,700 mm Response time: 24 ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard
68003327	MLC530R30-2700	Safety light curtain receiver	Resolution: 30 mm Protective field height: 2,700 mm Response time: 24 ms Connection: Connector, M12, Metal, 8 -pin Function package: Extended
68009327	MLC530R30-2700-SPG	Safety light curtain receiver	Resolution: 30 mm Protective field height: 2,700 mm Response time: 100 ms Connection: Connector, M12, Metal, 8 -pin Function package: Smart Process Gating

Part number code

Part designation: **MLCxyy-za-hhhh-ei-ooo****MLC** **Safety light curtain**

x	Series 3: MLC 300 5: MLC 500
yy	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 ... 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest

Part number code

MLC Safety light curtain

i	Interface (optional) /A: AS-i
ooo	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
Note  A list with all available device types can be found on the Leuze website at www.leuze.com .	

Notes

 Observe intended use!	
	- The product may only be put into operation by competent persons. - Only use the product in accordance with its intended use.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Accessories

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.