

## Technical data sheet

### Diffuse sensor with background

Part no.: 50134215

HT25C/4P-M12



Figure can vary

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## Technical data

### Basic data

|                     |                                                          |
|---------------------|----------------------------------------------------------|
| Series              | 25C                                                      |
| Operating principle | Diffuse reflection principle with background suppression |

### Optical data

|                            |                                      |
|----------------------------|--------------------------------------|
| Black-white error          | < 10% up to 400 mm                   |
| Operating range            | Guaranteed operating range           |
| Operating range, white 90% | 0 ... 1.2 m                          |
| Operating range, gray 18%  | 0.005 ... 0.75 m                     |
| Operating range, black 6%  | 0.005 ... 0.65 m                     |
| Operating range limit      | Typical operating range              |
| Operating range limit      | 0 ... 1.2 m                          |
| Adjustment range           | 50 ... 1,200 mm                      |
| Light source               | LED, Red                             |
| LED light wavelength       | 640 nm                               |
| LED group                  | Exempt group (in acc. with EN 62471) |
| Transmitted-signal shape   | Pulsed                               |

### Electrical data

|                    |                              |
|--------------------|------------------------------|
| Protective circuit | Polarity reversal protection |
|                    | Short circuit protected      |

### Performance data

|                      |                                        |
|----------------------|----------------------------------------|
| Supply voltage $U_B$ | 10 ... 30 V, DC, Incl. residual ripple |
| Residual ripple      | 0 ... 15 %, From $U_B$                 |
| Open-circuit current | 0 ... 20 mA                            |

### Outputs

|                                     |            |
|-------------------------------------|------------|
| Number of digital switching outputs | 2 Piece(s) |
|-------------------------------------|------------|

### Switching outputs

|                         |                                              |
|-------------------------|----------------------------------------------|
| Voltage type            | DC                                           |
| Switching current, max. | 100 mA                                       |
| Switching voltage       | high: $\geq(U_B - 2.5V)$<br>low: $\leq 2.5V$ |

### Switching output 1

|                     |                     |
|---------------------|---------------------|
| Assignment          | Connection 1, pin 4 |
| Switching element   | Transistor, PNP     |
| Switching principle | Light switching     |

### Switching output 2

|                     |                     |
|---------------------|---------------------|
| Assignment          | Connection 1, pin 2 |
| Switching element   | Transistor, PNP     |
| Switching principle | Dark switching      |

### Timing

|                     |          |
|---------------------|----------|
| Switching frequency | 1,000 Hz |
| Response time       | 0.33 ms  |
| Readiness delay     | 300 ms   |

### Connection 1

|                    |                |
|--------------------|----------------|
| Function           | Signal OUT     |
|                    | Voltage supply |
| Type of connection | Connector      |
| Thread size        | M12            |
| Type               | Male           |
| Material           | PUR            |
| No. of pins        | 4 -pin         |
| Encoding           | A-coded        |

### Mechanical data

|                            |                                      |
|----------------------------|--------------------------------------|
| Dimension (W x H x L)      | 15 mm x 42.7 mm x 30 mm              |
| Housing material           | Plastic, ABS                         |
| Lens cover material        | Plastic                              |
| Net weight                 | 22 g                                 |
| Housing color              | Red                                  |
| Type of fastening          | Through-hole mounting with M4 thread |
|                            | Via optional mounting device         |
| Compatibility of materials | ECOLAB                               |

### Operation and display

|                                     |                         |
|-------------------------------------|-------------------------|
| Type of display                     | LED                     |
| Number of LEDs                      | 2 Piece(s)              |
| Operational controls                | Multiturn potentiometer |
| Function of the operational control | Range adjustment        |

### Environmental data

|                                |               |
|--------------------------------|---------------|
| Ambient temperature, operation | -40 ... 60 °C |
| Ambient temperature, storage   | -40 ... 70 °C |

### Certifications

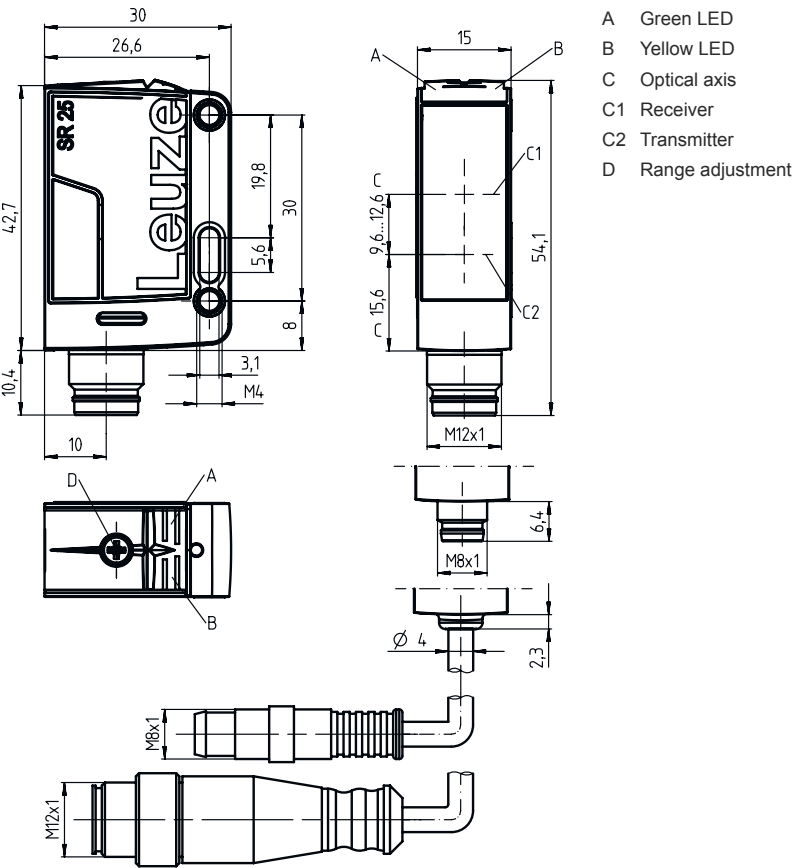
|                      |               |
|----------------------|---------------|
| Degree of protection | IP 67         |
|                      | IP 69K        |
| Protection class     | III           |
| Certifications       | c UL US       |
| Standards applied    | IEC 60947-5-2 |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27270904 |
| eCl@ss 9.0            | 27270904 |
| ETIM 5.0              | EC002719 |
| ETIM 6.0              | EC002719 |

Dimensioned drawings

All dimensions in millimeters

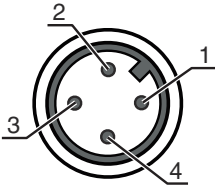


Electrical connection

Connection 1

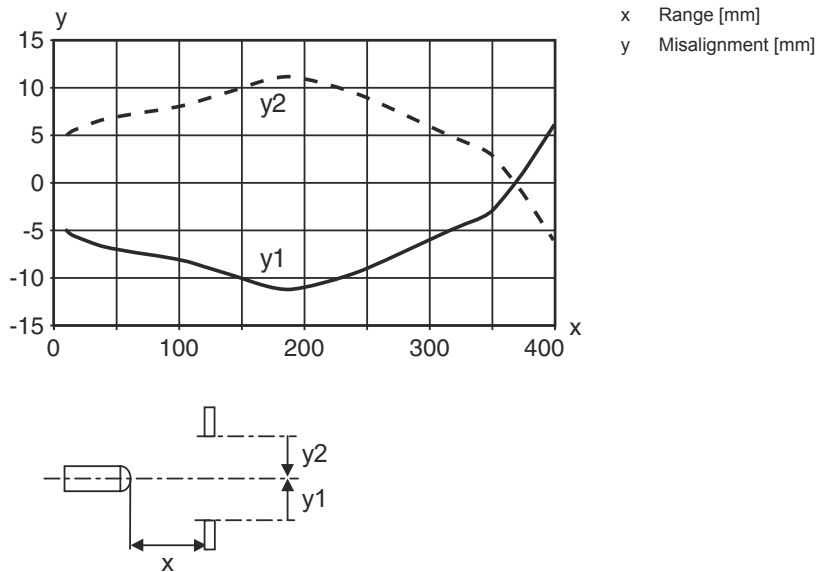
|                    |                |
|--------------------|----------------|
| Function           | Signal OUT     |
|                    | Voltage supply |
| Type of connection | Connector      |
| Thread size        | M12            |
| Type               | Male           |
| Material           | PUR            |
| No. of pins        | 4 -pin         |
| Encoding           | A-coded        |

| Pin | Pin assignment |
|-----|----------------|
| 1   | V+             |
| 2   | OUT 2          |
| 3   | GND            |
| 4   | OUT 1          |

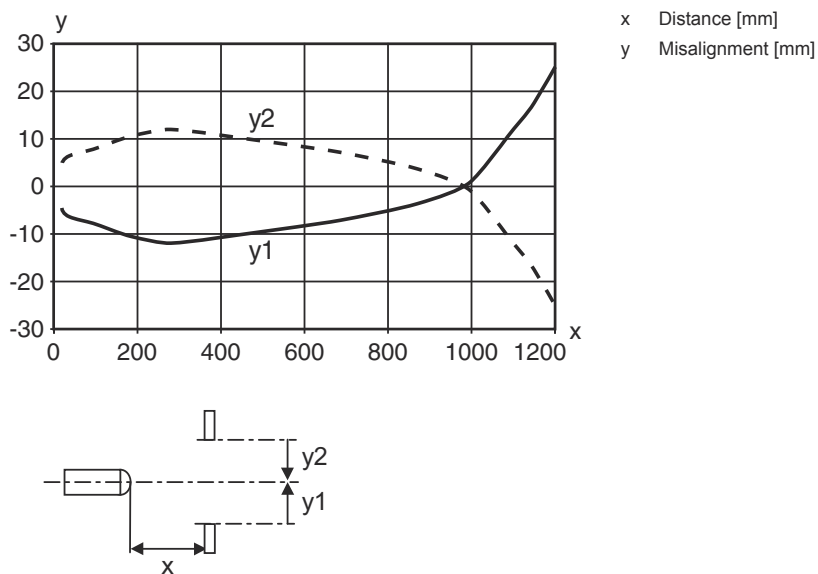


## Diagrams

### Typ. response behavior (focusing distance 400 mm)

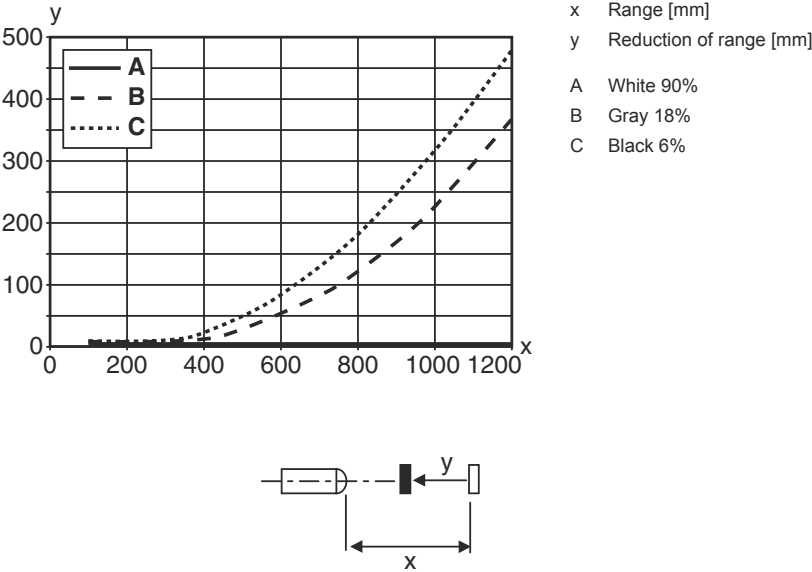


### Typ. response behavior (focusing distance 1200 mm)



Diagrams

Typ. black/white behavior



Operation and display

| LED | Display                  | Meaning               |
|-----|--------------------------|-----------------------|
| 1   | Green, continuous light  | Operational readiness |
| 2   | Yellow, continuous light | Object detected       |

Part number code

Part designation: AAA25C d EE-f.GGH/IJ-K

|        |                                                                                                                                                                                                                                                                                                                                                                                                                          |
|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| AAA25C | <b>Operating principle / construction</b><br>HT25C: diffuse reflection sensor with background suppression<br>PRK25C: retro-reflective photoelectric sensor with polarization filter<br>LS25C: throughbeam photoelectric sensor transmitter<br>LE25C: throughbeam photoelectric sensor receiver<br>DRT25C: Dynamic reference diffuse sensor                                                                               |
| d      | <b>Light type</b><br>n/a: red light<br>I: infrared light                                                                                                                                                                                                                                                                                                                                                                 |
| EE     | <b>Light source</b><br>n/a: LED<br>L1: laser class 1<br>L2: laser class 2                                                                                                                                                                                                                                                                                                                                                |
| f      | <b>Preset range (optional)</b><br>n/a: operating range acc. to data sheet<br>xxxF: preset range [mm]                                                                                                                                                                                                                                                                                                                     |
| GG     | <b>Equipment</b><br>A: autocollimation principle (single lens)<br>S: small light spot<br>D: detection of stretch-wrapped objects<br>X: extended model<br>HF: suppression of HF illumination (LED)<br>XL: extra long light spot<br>T: autocollimation principle (single lens) for highly transparent bottles without tracking<br>TT: autocollimation principle (single lens) for highly transparent bottles with tracking |
| H      | <b>Operating range adjustment</b><br>1: 270° potentiometer<br>2: multiturn potentiometer<br>3: teach-in via button                                                                                                                                                                                                                                                                                                       |

## Part number code

|          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>i</b> | <b>Switching output/function OUT 1/IN: Pin 4 or black conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>X: pin not used<br>8: activation input (activation with high signal)<br>L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)                                                                    |
| <b>J</b> | <b>Switching output / function OUT 2/IN: pin 2 or white conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>W: warning output<br>X: pin not used<br>6: push-pull switching output, PNP light switching, NPN dark switching<br>T: teach-in via cable<br>G: push-pull switching output, PNP dark switching, NPN light switching |
| <b>K</b> | <b>Electrical connection</b><br>n/a: cable, standard length 2000 mm, 4-wire<br>200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)<br>M8: M8 connector, 4-pin (plug)<br>M12: M12 connector, 4-pin (plug)<br>200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)                                                                                                                                                                            |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

### For UL applications:



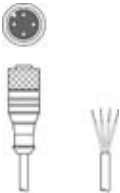
- Only for use in "class 2" circuits
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

## Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

## Accessories

### Connection technology - Connection cables

|                                                                                   | Part no. | Designation        | Article          | Description                                                                                                                                                  |
|-----------------------------------------------------------------------------------|----------|--------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50130652 | KD U-M12-4A-V1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5,000 mm<br>Sheathing material: PVC  |
|                                                                                   | 50130690 | KD U-M12-4W-V1-050 | Connection cable | Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5,000 mm<br>Sheathing material: PVC |

### Mounting technology - Mounting brackets

|                                                                                    | Part no. | Designation | Article          | Description                                                                                                                                                                                                                   |
|------------------------------------------------------------------------------------|----------|-------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50118543 | BT 300M.5   | Mounting bracket | Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type, Suited for M4 screws<br>Type of mounting device: Adjustable<br>Material: Stainless steel |

### Mounting technology - Rod mounts

|                                                                                     | Part no. | Designation  | Article         | Description                                                                                                                                                                                                                                                  |
|-------------------------------------------------------------------------------------|----------|--------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50117829 | BTP 200M-D12 | Mounting system | Design of mounting device: Protection hood<br>Fastening, at system: For 12 mm rod<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal                                             |
|  | 50117252 | BTU 300M-D12 | Mounting system | Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod, Sheet-metal mounting<br>Mounting bracket, at device: Screw type, Suited for M4 screws<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal |

#### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.