

Technical data sheet

Energetic diffuse sensor

Part no.: 50133271
FT328I.X3/2N

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Figure can vary



Technical data

Basic data

Series	328
Operating principle	Diffuse reflection principle
Application	Detection of dark objects at short range

Special design

Special design	V-optics
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Optical data

Operating range	Guaranteed operating range
Operating range, white 90%	0.001 ... 0.11 m
Operating range, gray 50%	0.001 ... 0.1 m
Operating range, gray 18%	0.003 ... 0.08 m
Operating range, black 6%	0.005 ... 0.07 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.001 ... 0.13 m
Operating range limit, gray 50%	0.001 ... 0.12 m
Operating range limit, gray 18%	0.003 ... 0.1 m
Operating range limit, black 6%	0.005 ... 0.085 m
Light source	LED, Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Outputs

Number of digital switching outputs	2 Piece(s)
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Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: $\geq(U_B - 2.5V)$ low: $\leq 2.5V$

Switching output 1

Switching element	Transistor, NPN
Switching principle	Light switching

Switching output 2

Switching element	Transistor, NPN
Switching principle	Dark switching

Timing

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm ²

Mechanical data

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
	Stainless steel, V2A, ABS
Lens cover material	Plastic
Net weight	70 g
Housing color	Black
	Red

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button

Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

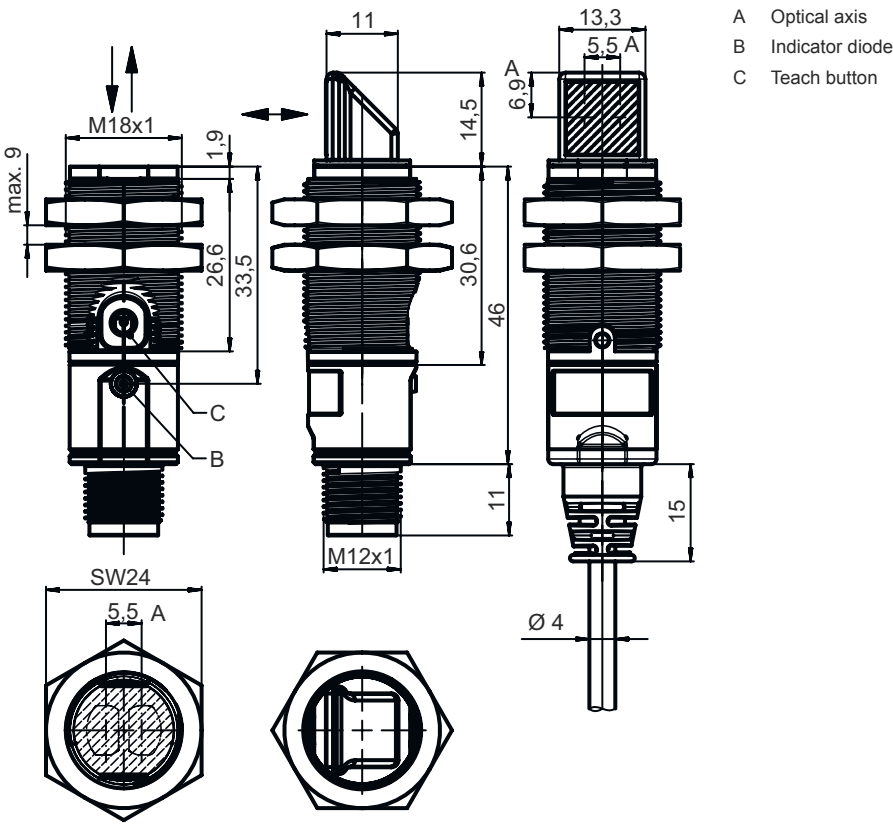
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²

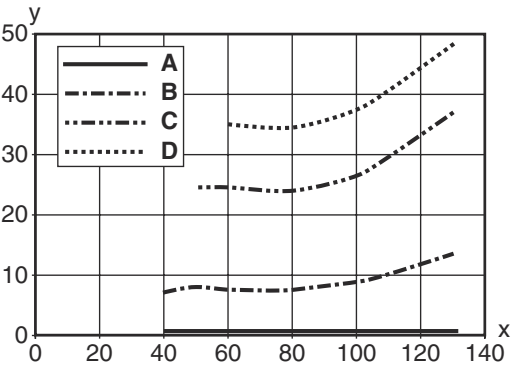
Conductor color

Conductor assignment

Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1

Diagrams

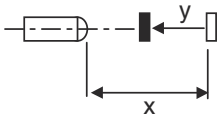
Typ. black/white behavior



x Range [mm]
y Reduction of range [mm]

- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Fading: black/white error < 50 % The black/white error is calculated from the operating range against white and the reduction of the operating range against



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
BB	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button X: reinforced fading

Part number code

CC	Switching output / function (OUT1 = pin 4, OUT2 = pin 2): 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:



- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Accessories

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
	50126631	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.