

Technical data sheet

Energetic diffuse sensor

Part no.: 50140137
ET412B.1/P

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Figure can vary



Technical data

Basic data

Series	412B
Operating principle	Diffuse reflection principle

Optical data

Operating range	Guaranteed operating range
Operating range, white 90%	0.004 ... 0.54 m
Operating range, gray 50%	0.007 ... 0.46 m
Operating range, gray 18%	0.008 ... 0.3 m
Operating range, black 6%	0.01 ... 0.22 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.004 ... 0.66 m
Operating range limit, gray 50%	0.007 ... 0.57 m
Operating range limit, gray 18%	0.008 ... 0.37 m
Operating range limit, black 6%	0.01 ... 0.285 m
Light source	LED, Red
LED light wavelength	660 nm
LED group	Exempt group (in acc. with EN 62471)
Transmitted-signal shape	Pulsed

Electrical data

Protective circuit	Polarity reversal protection Short circuit protected
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Performance data

Supply voltage U_B	10 ... 36 V, DC, Incl. residual ripple
Residual ripple	0 ... 20 %, From U_B
Open-circuit current	0 ... 15 mA

Outputs

Number of digital switching outputs	1 Piece(s)
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Switching outputs

Voltage type	DC
Switching current, max.	200 mA

Switching output 1

Switching element	Transistor, PNP
Switching principle	Dark switching

Timing

Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	60 ms

Connection 1

Function	Signal OUT Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm ²

Mechanical data

Thread size	M12 x 1 mm
Dimension (Ø x L)	12 mm x 51 mm
Housing material	Metal, Chromed brass
Lens cover material	Glass
Net weight	100 g
Housing color	Silver

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	270° potentiometer
Function of the operational control	Sensitivity adjustment

Environmental data

Ambient temperature, operation	-25 ... 55 °C
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Certifications

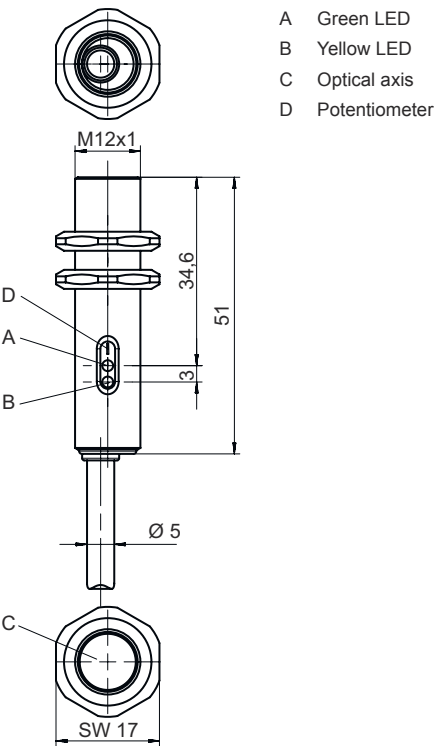
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm²

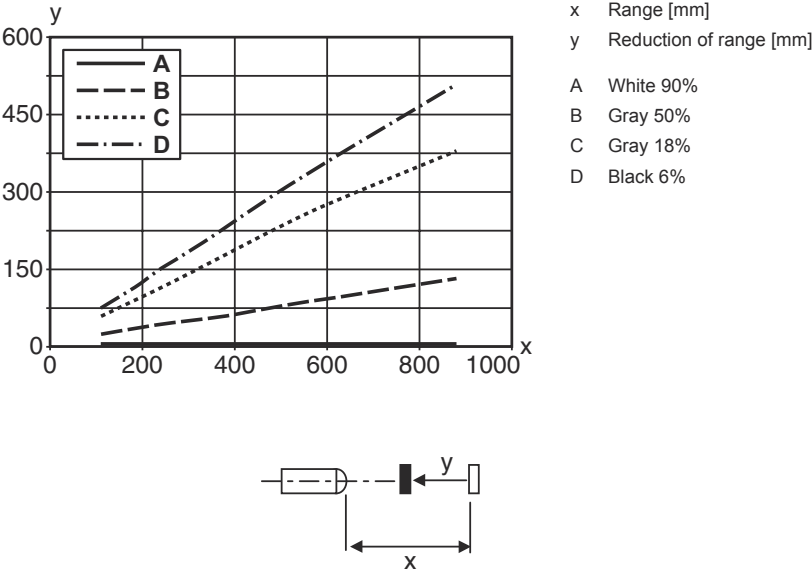
Conductor color

Conductor assignment

Brown	V+
Black	OUT 1
Blue	GND

Diagrams

Typ. black/white behavior



Operation and display

LED	Display	Meaning
1	Green, continuous light	Function reserve
2	Yellow, continuous light	Switching output/switching state active

Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	Operating principle / construction LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	Light source n/a: LED L2: laser class 2
H	Operating range adjustment 1: 270° potentiometer
ii	Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2) 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used
K	Electrical connection n/a: cable, standard length 2000 mm, 3-wire M12: M12 connector, 4-pin (plug)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

**Observe intended use!**

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50113549	BT D12M.5	Mounting bracket	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Note



- ⚠ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.