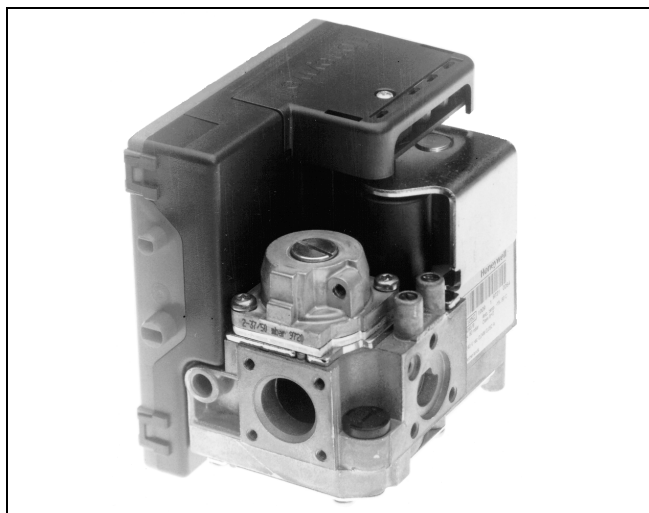


## S4565, S4575 AND S4585

### IGNITION CONTROLS FOR COMBINED VALVE AND IGNITION SYSTEM

#### PRODUCTION HANDBOOK



#### APPLICATION

The **Combined Valve and Ignition (CVI)** system has been developed for application in gas fired domestic central heating boilers, combi boilers and warm air furnaces or water heater appliances with an automatic ignition system.

For this system, the S4565, S4575 and S4585 ignition controls are used in conjunction with the VK41.. series gas controls to provide an optimised safety sub-system for programmed safe light up and flame supervision of the main burner of the appliance.

The combined system then provides programmed safe light up, flame supervision and regulation of gas flow to the main burner and/or pilot burner of the appliance.

**NOTE:** The **Combined Valve and Ignition (CVI)** product concept consists of a specially designed gas valve family in combination with a dedicated ignition controls family. This product handbook describes the CVI ignition controls family S4565, S4575 and S4585 for use in combination with the CVI gas control family VK41.. For details of the CVI gas controls please refer to Product Handbook EN2R-9004. For an up-to-date copy please contact your nearest Honeywell office. For glossary of terms, abbreviations and symbols see document EN2R-9039

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## DESCRIPTION

### Valves

The **Combined Valve and Ignition (CVI)** system controls and performs all the functions required for safe ignition, flame supervision and for safely regulating the gas flow to the pilot and/or main burner.

The **CVI** consists of a gas valve of the VK41.. series and a dedicated ignition control of the series S4565, S4575 and S4585 which is connected directly on to it.

### Ignition control

The S4565, S4575 or S4585 220/240 Vac series ignition controls can be directly electrically connected to a VK41.. series gas control. (S4575 can also be rated 110 ... 120Vac)

The S4565/S4575 ignition controls are not intended for direct exposure to flame envelope.

S4565, S4575 and S4585 ignition controls give excellent performance and a high reliability standard. There are versions available for different ignition systems:

The S4565/S4575 ignition controls are approved on the North American standard ANSI Z21.20 Automatic Ignition Systems.

S4565, S4575 and S4585 systems function in accordance with EN 298.

- **S4565**  
**Direct Burner Ignition (DBI)** or **Intermittent Pilot ignition (IP)** with a defined safety time for applications with or without fan, with flame detection, volatile or non volatile lock out, optional remote reset, fixed waiting times and in case of flame failure recycling of the full start up sequence.
- **S4575**  
**Hot Surface Ignition (HSI)** with a defined safety time for applications with or without fan, with flame detection, volatile or non volatile lock out, optional remote reset, fixed waiting times and in case of flame failure recycling of the full start up sequence.
- **S4585**  
**Intermittent Pilot ignition (IP)** for atmospheric or fan assisted applications with the so called "wild pilot system" without safety time for ignition, with flame detection on the pilot flame. Wild pilot system means a safety  $T_s + \infty$  and is applicable for pilot burners up to 250 Watt

**Intermittent Pilot ignition (IP)** for atmospheric or fan assisted applications with the so called "wild pilot system" \* without safety time for ignition and flame detection on the pilot flame. The performance and the construction of the ignition control is optimized and dedicated to the VK41.. series gas controls.

NOTE: S4565SD is not an ignition control but an ignition circuit and rectifier only

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# FEATURES

## General

- All burner control safety functions concentrated in one reliable and optimized system.
- Specially designed to provide the optimum system solution in gas appliances with a DBI or IP system to light the main burner.
- Both gas control and ignition control incorporate time proven design concepts assuring reliability.
- Easy assembly of ignition control on gas control by plugging it on from the top.
- Mounting orientation may be within 90° in any direction from the electric on/off operator upright position.

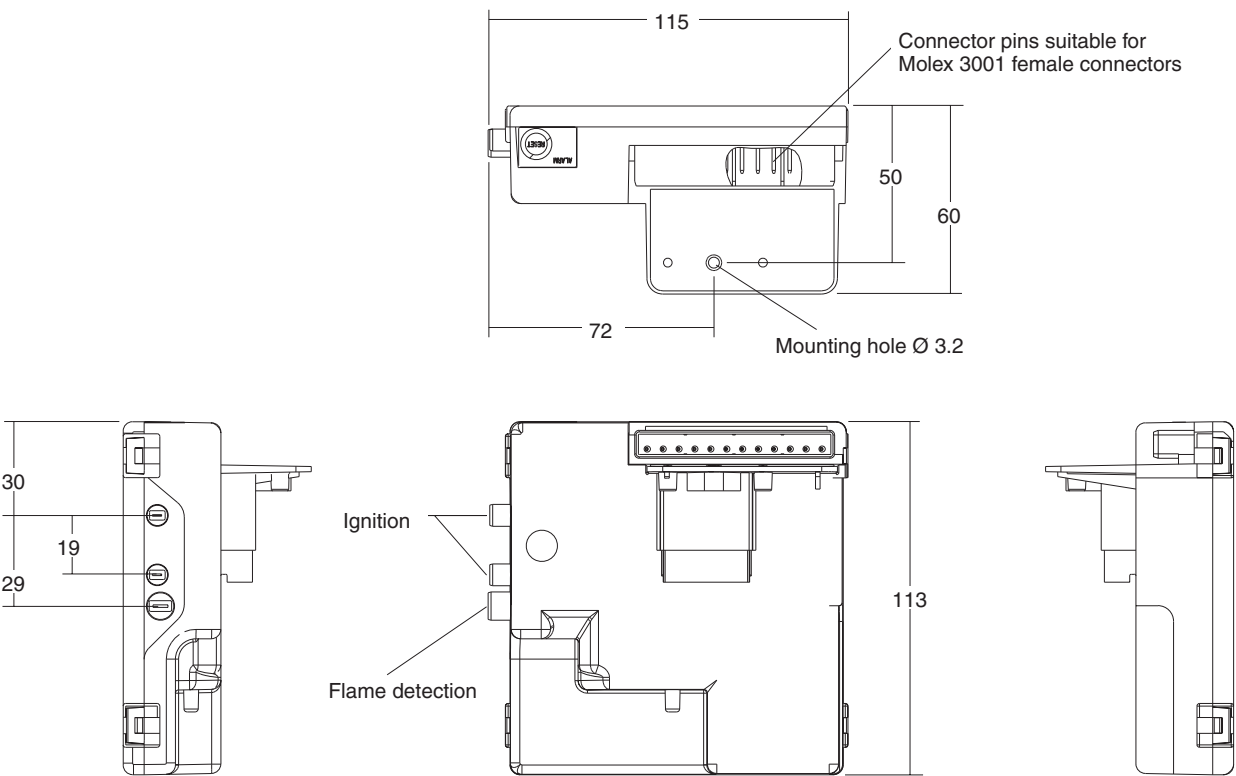
## Ignition control

- Hybrid technology for high reliability.
- Flame supervision.
- Built-in 2.5 ... 60 Hz ignition.
- Internal or external reset and alarm.
- Accurate safety timer.
- Supply voltages of 220/230 ... 240 V 50/60 Hz in a single product. (S4575 can also be rated 110 ... 120Vac)
- Full operating sequence after flame loss.
- Extended spark ignition.
- Optional phase neutral independent operation, flame sensing independent of safety ground potential for S4565AD ... TD "2000" series and S4575.
- Safety time triggered by Air Pressure Switch (APS) for S4565AD ... TD "2000" series.
- Optional safe separation flame relay output or opto coupler.
- Optional main burner interrupt for S4565BF, DF, QF, TF.
- Volatile or non volatile lock-out according to EN 298.
- EMC filter optional.
- Protective impedance flame rod.
- Under voltage protection.
- Flame relay option.
- Option of separate power supply and heat demand input.
- Optional flame retarding housing (UL 94-V0)

## Electrical connection options

- Connection to the gas control is made entirely by plugging the ignition control on.
- Electric connections are positioned on top and are made by a multiple plug-in connector (IP 20 enclosure if side connections are accessible).
- The housing can receive a cover for strain relief in order to have an IP 30 or an IP 40 enclosure, (if side connections are accessible). When the cover is applied in combination with the cable seal grommet, sleeves and gasket the enclosure is IP X4 (IP 44 if side connections are accessible)
- Ignition and flame detection connections are at the outlet end of the housing.
- Flame detection is accessible.
- Volt free relay of S4575 is accessible.
- Ignition connection is accessible if  $f_s \leq 25$  Hz and ignition and flame sensing is separate.
- Ignition connection AMP 2.8 x 0.5 mm.
- Flame detection connection AMP 4.8 x 0.8 mm in case of separate ignition and flame sensing.

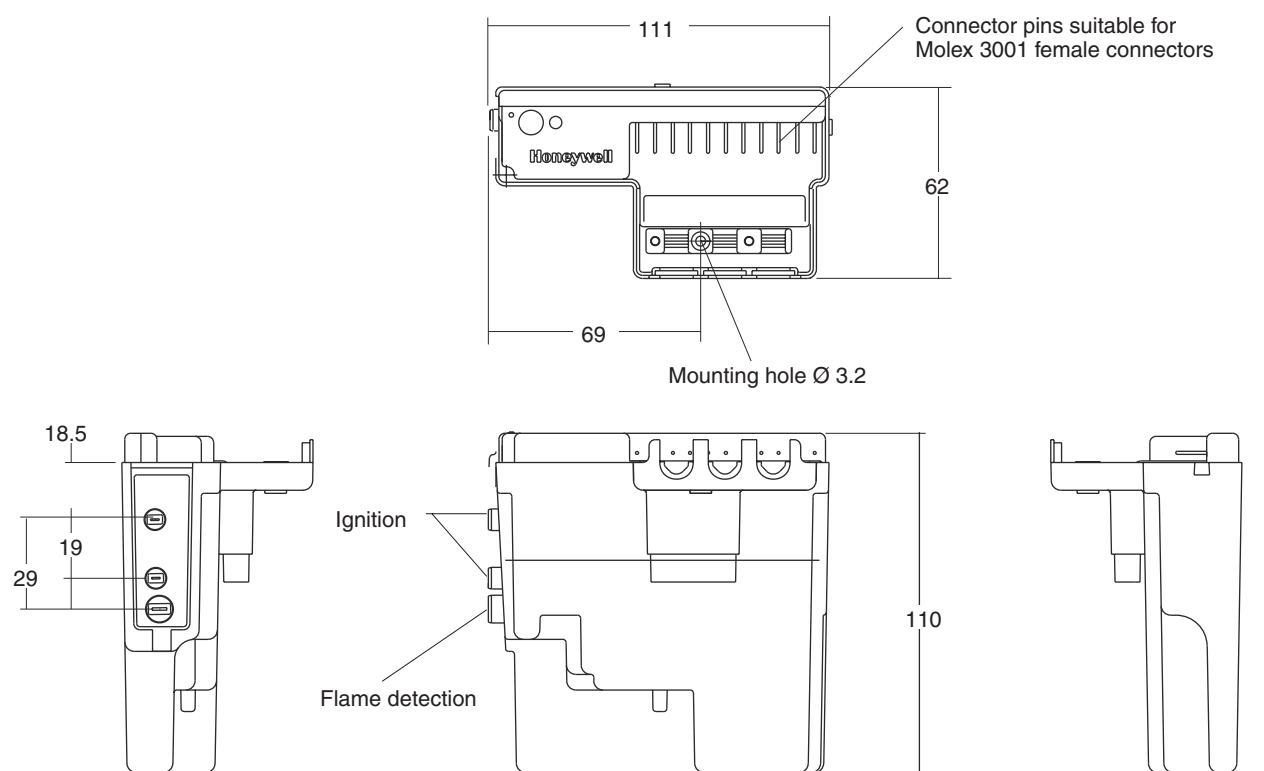
# DIMENSIONAL DRAWING HOUSING



Note: specific housings may deviate from drawing

Fig. 1. Dimensional drawing housing in mm

# DIMENSIONAL DRAWING “OLD STYLE” HOUSING

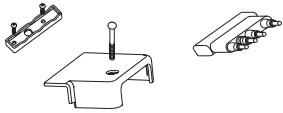
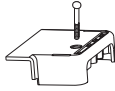
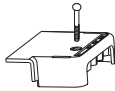
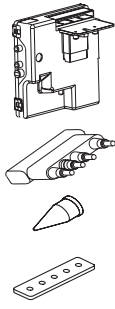
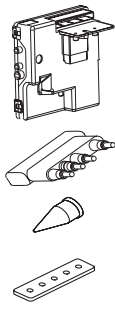


Note: specific housings may deviate from drawing

**Fig. 2. Dimensional drawing “old style” housing in mm (do not use for new designs)**

## ACCESSORIES FOR DEGREE OF PROTECTION IP 20, IP 40, IP X4, IP 44

See also Replacement parts and Accessories on page 66.

|                                                                                                                                                                                                                                                                                                   |                                                                                     | IP 00 | IP 20                   | IP 40                   | IP X4                                        | IP 44                                        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------|-------------------------|-------------------------|----------------------------------------------|----------------------------------------------|
| <b>Optional strain relief</b><br>Order number: 45900442-007 or- 011: 45900440-001 ( screws included)                                                                                                                                                                                              |    |       |                         |                         |                                              |                                              |
| <b>Cover set with separate strain relief</b><br>Order number: 45900440-001 (screws included)<br>Order number: 45900431-005<br>Order number: 45900431-007 (screw included)                                                                                                                         |   |       | Choose one cover set 1) | Choose one cover set 1) | Choose one cover set 1)                      | Choose one cover set 1)                      |
| <b>Cover set with integrated strain relief</b><br>Order number: 45900431-004 (screw included)                                                                                                                                                                                                     |    |       |                         |                         |                                              |                                              |
| <b>Cover set with integrated strain relief, flame retarding in accordance with UL 94 V0.</b><br>Order number: 45900431-005 (screw included)                                                                                                                                                       |    |       |                         |                         |                                              |                                              |
| <b>Special housing for IP X4/44</b><br>See O.S. card<br>Color: grey and red<br><br><b>Cable grommet</b><br>Order number: 45900442-008<br><br><b>Sleeve</b><br>Order number: 45900442-003 or- 006<br><br><b>Gasket</b><br>Order number: 45900442-007 or- 011                                       |  |       |                         |                         | Choose one set (housing with accessories) 2) | Choose one set (housing with accessories) 2) |
| <b>Special housing for IP X4/44, flame retarding in accordance with UL 94 V0</b><br>See O.S. card<br>Color: black<br><br><b>Cable grommet</b><br>Order number: 45900442-008<br><br><b>Sleeve</b><br>Order number: 45900442-003 or- 006<br><br><b>Gasket</b><br>Order number: 45900442-007 or- 011 |  |       |                         |                         |                                              |                                              |
| <b>Additional means for electrical protection of side outlets</b>                                                                                                                                                                                                                                 | To be provided by the appliance manufacturer                                        |       | Use 3)                  | Use 3)                  |                                              | Use 3)                                       |

- 1) For IP 20 the cable grommet may be left out.
- 2) Classification valid after correct installation of wires.
- 3) Only if the spark frequency is larger than 25 Hz or in case of combined ignition and flame sensing or if the side connections have DC or AC output then additional protection against electrical shock shall be provided for these connections by the application manufacturer since in such

case the side connections must be considered as hazardous live parts.

## ASSEMBLING OF IP X4/44 HOUSING

Assembling of the cable connector(s) and cover (see Fig. 3. and Fig. 5.)

- Use cable with  $\varnothing 5 \dots \varnothing 7$  mm.
- Strip length cable: 15 mm
- Grommet inlet numbers 1, 2, 4 applicable for cable with  $\varnothing 5 \dots \varnothing 7$  mm.
- Grommet inlet number 3 applicable for cable with  $\varnothing 4 \dots \varnothing 7$  mm.
- Mount the connector(s) and bring the cable grommet in position over the cables and connector.

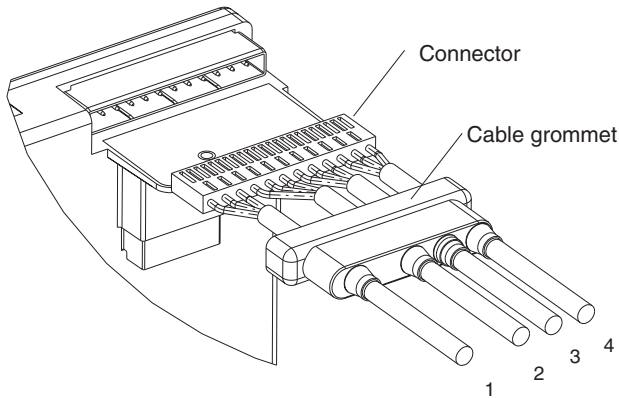


Fig. 3.

Assembly of strain relief for IP X4/44 protection (see Fig. 4. and Fig. 5.)

Position the cover on the ignition control. Then, when holding the cover down (in direction A) rotate it to mount the cable(s) in the strain relief (in direction B).

Place the gasket on the pins of the gas control and finally fix the whole assembly (ignition control and cover) with a screw on the gas control with a torque of 40 Ncm max.

Use sleeves to connect the flame sensing wire and sparking connection(s).

In case the spark plug connections are not accessible, additional means for electrical protection need to be provided by the boiler manufacturer if IP 44 is needed. The spark plug connections must not be removable without the use of a tool.

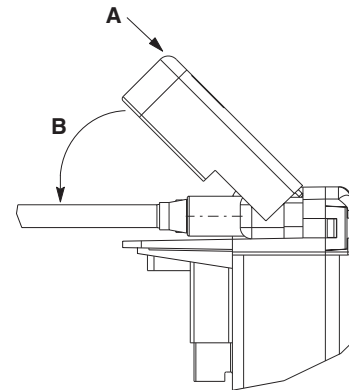


Fig. 4.

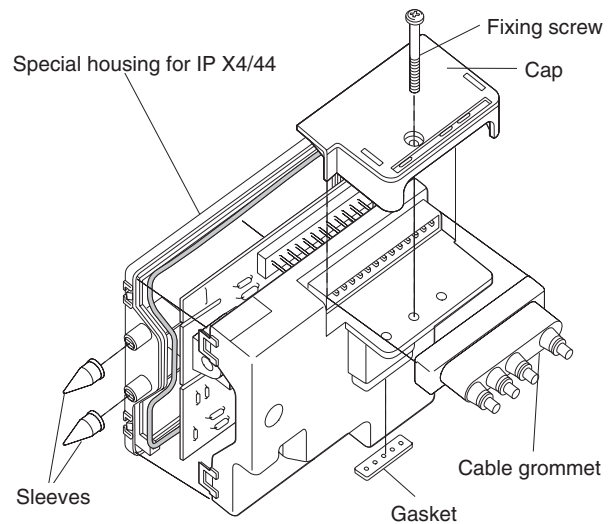


Fig. 5.

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## APPLICATION

The S4565, S4575 and S4585 series ignition controls have been specially developed for application in gas fired domestic appliances.

The S4565, S4575 and S4585 series ignition controls are used in conjunction with the VK41.. series gas controls to provide an optimised safety sub-system for programmed safe light-up and flame supervision of the main burner of the appliance.

In S4565 series there are versions available for both **Direct Burner Ignition (DBI)** and **Intermittent Pilot (IP)** ignition systems with a defined safety ignition time.

The S4575 series are suitable for **Hot Surface Ignitors**.

The S4585 series can be used for appliances with **"Wild Pilot" Intermittent Pilot systems**. (Wild pilot means a safety time  $T_s = \infty$  and is applicable for pilot burners up to 250 Watt.)

## SPECIFICATIONS

## S4565A, B ,P, Q

### Model

Suffix A: atmospheric, direct burner ignition  
Suffix B: atmospheric, direct burner ignition,  
flame relay output  
Suffix P: as A except volatile lock-out  
Suffix Q: as B except volatile lock-out

### Supply voltage

220 ... 240 Vac, 50/60 Hz (-15%, +10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C non condensing

### Storage

- 30 ... 70°C

### Ambient temperature

-15 ... 60°C

### Electrical rating (see also note 3.)

Alarm: 220 ... 240 Vac, 50/60Hz, 1 A,  
cos  $\varphi$  > 0.6 or max 1 mA  
Flame relay contact: 220 ... 240 Vac, 50/60Hz, 1 A,  
cos  $\varphi$  > 0.6  
Flame opto coupler: +5 V, 10 k $\Omega$

### Electrical connection

High voltage spark: 2.8 x 0.5 mm spade terminal  
Flame sensing: 4.8 x 0.8 mm spade terminal  
PCB connectors: Molex 3003 series suitable for  
Molex 3001 female cable connector

### Housing (degree of protection)

See:

accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_C$ ): 1.5 s  
Waiting time ( $T_W$ ): 0 ... 30 s  
Safety time ( $T_S$ ): 3.5 ... 55 s  
Extended spark ignition time ( $T_X$ ): 0 ...  $T_S$  max.

### Flame sensing

Min flame current: 0.9  $\mu$ A  
Response time on: > 0.2 s  
Response time off ( $T_{FR}$ ): < 1 s  
(optionally other values available)

### Ignition

Spark voltage: > 12 kV at 40 pF load  
(depending on O.S. number)  
Spark energy: 3 ... 15  $\mu$ As  
Repetition rate: 2.5 ... 60 Hz  
(depending on O.S. number)  
Max. spark gap: 3.5 mm

### Length flame sensing cable

1 m max.

### Length ignition cable

0.5 m max.

### Length of wiring for external components

1 m max.

### Remark

Optional integrated flame relay available with safe separation  
or opto coupler with safe separation.

N.C. contact of flame relay has no safe separation.

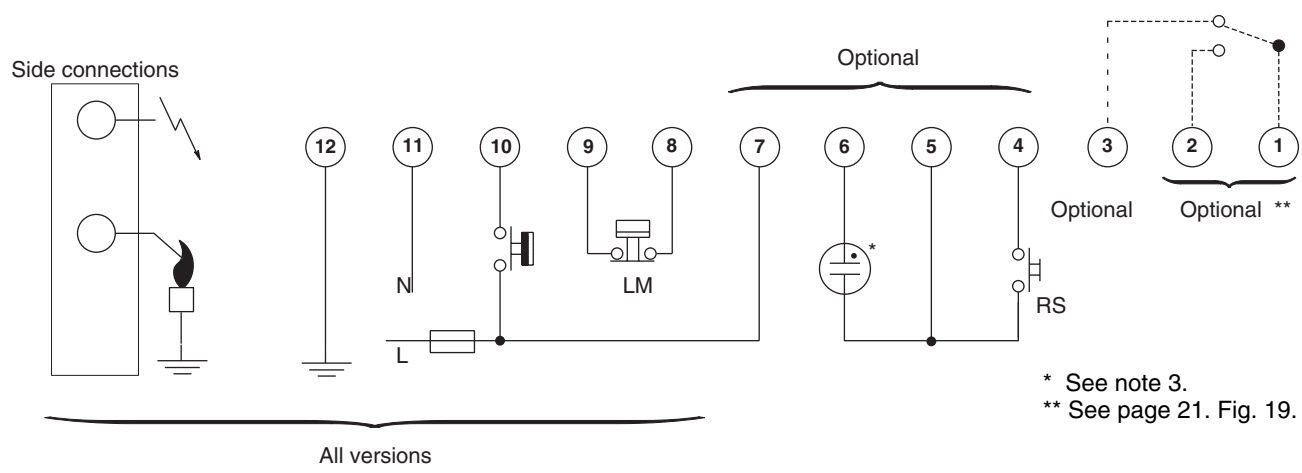


## WARNING

Opto coupler interface needs a  
debounce time > 20 ms in order to prevent noise  
caused by transients on mains.

CONNECTION DIAGRAM

S4565A, B ,P, Q



\* See note 3.  
\*\* See page 21. Fig. 19.

Fig. 6. Connection diagram S4565A, B, P and Q

---

## SYSTEM OPERATION

## S4565A, B, P, Q

### General

#### Lock-out reset

The S4565A, B, P and Q ignition controls can be reset by either depressing the internal/external reset button (suffix A and B) or by interrupting the permanent live connection (suffix P and Q).

If a first reset is not successful, wait at least 15 seconds before attempting another one.

NOTE 1.: When first starting, the ignition control can be in the lock-out condition; depress the reset button to free the ignition control. After a manual reset an extended prepurge/waiting time will occur.

NOTE 2.: If during normal use the reset button is pressed, the gas valves drop out and the ignition control starts a new sequence after releasing the reset button.

NOTE 3.: If permanent alarm output: neon indicator with integral resistor >150 k $\Omega$  (max 1 mA)

NOTE 4.: If an automatic return high limit thermostat is used, the high limit switch in the application needs a longer return time than the trial for ignition time of the ignition control. This in order to provide non volatile lock out.

#### Suffix A, B, P and Q (see Fig. 7.)

When there is a call for heat a self check period ( $T_c$ ) plus waiting period ( $T_w$ ) elapse before built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

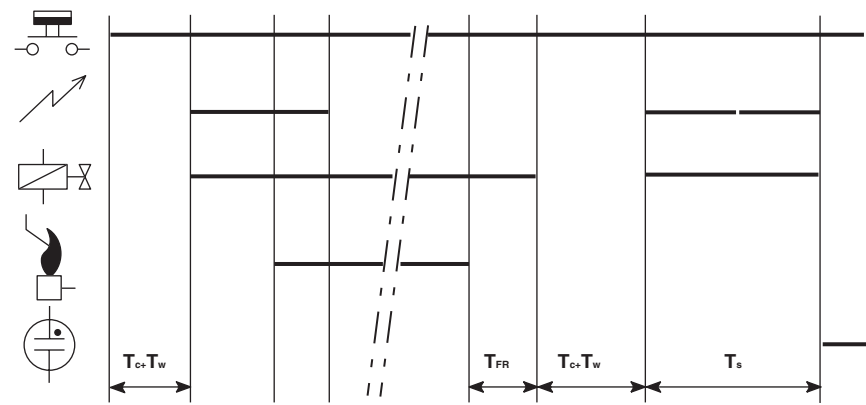
Ignition is switched off after extended ignition time and flame establishment.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats the start sequence.

**TIMING DIAGRAM**

**S4565A, B, P, Q**



**Fig. 7. Timing diagram S4565A, B, P and Q**

## SPECIFICATIONS

## S4565C, D, R, T

### Model

Suffix C: fan assisted, direct burner ignition  
Suffix D: fan assisted, intermittent pilot burner ignition including safety timer  
Suffix R: as C except volatile lock-out  
Suffix T: as D except volatile lock-out

### Supply voltage

220 ... 240 Vac, 50/60Hz (-15%, +10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C

### Ambient temperature

-15 ... 60°C

### Electrical rating (see also note 7.)

Alarm: 220 ... 240 Vac, 50/60Hz, 1 A,  
 $\cos \varphi > 0.6$  or max 1 mA  
Fan: 220 ... 240 Vac, 50/60Hz, 1 A,  
 $\cos \varphi > 0.6$   
LPG outdoor valve: 220 ... 240 Vac, 50/60Hz, 1 A,  
 $\cos \varphi > 0.6$   
External ignition transformer: 220 ... 240 Vac, 50/60Hz,  
1 A,  $\cos \varphi > 0.6$

### Electrical connection

High voltage spark: 2.8 x 0.5 mm spade terminal  
Optional: External mains voltage ignition transformer  
2.8 x 0.5 mm spade terminal  
Flame sensing: 4.8 x 0.8 mm spade terminal or 2.8 x 0.5 mm spade terminal for combined high voltage spark/flame sensing  
PCB connectors: Molex 3003 series suitable for Molex 3001 female cable connector

### Housing (degree of protection)

See:

accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_C$ ): 0, 1.5 or 2 s  
Prepurge time ( $T_P$ ): 0 ... 30 s  
Safety time ( $T_S$ ): 3.5 ... 55 s  
Extended spark ignition time and stabilisation time: 0 ...  $T_S$   
(depending on elaps of safety time)

### Flame sensing

Min flame current: 0.9  $\mu$ A  
Response time on:  $> 0.2$  s  
Response time off ( $T_{FR}$ ):  $< 1$  s  
(optionally other values available)

### Ignition

Spark voltage:  $> 12$  kV at 40 pF load  
(depending on O.S. number)  
Spark energy: 3 ... 15  $\mu$ As  
Repetition rate: 2.5 ... 60 Hz  
(depending on O.S. number)  
Max spark gap: 3.5 mm

### Length flame sensing cable

1 m max.

### Length ignition cable

0.5 m max.

### Length of wiring for external components

1 m max.

## CONNECTION DIAGRAM

S4565C, D, R, T

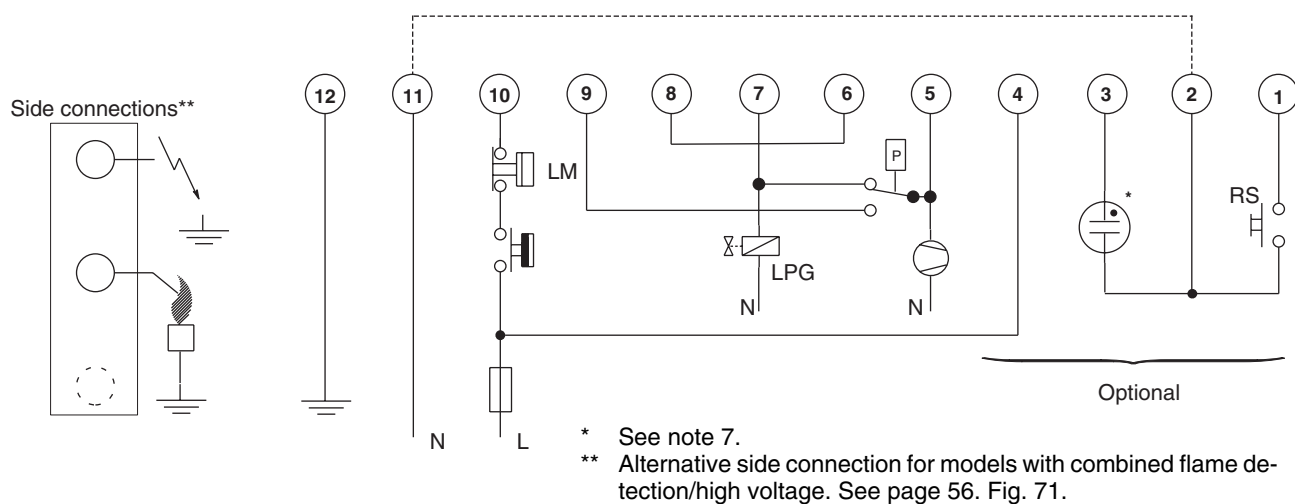


Fig. 8. Connection diagram S4565C, D, R and T

## SYSTEM OPERATION

## S4565C, D, R, T

### General

#### Lock-out reset

The S4565C, D, R, T ignition controls can be reset by either depressing the internal/external reset button (suffix C and D) or by interrupting the permanent life (suffix R, and T). If a first reset is not successful, wait at least 15 seconds before attempting another one.

**NOTE 5.:** When first starting, the ignition control can be in the lock-out condition, depress the reset button to free the ignition control. After a reset an extended waiting time will occur.

**NOTE 6.:** If during normal use the reset button is pressed, the gas valves close and the ignition control starts a new sequence after releasing the reset button.

**NOTE 7.:** If permanent alarm output:neon indicator with integral resistor  $>150\text{ k}\Omega$  (max 1 mA)

#### Suffix C and R (see Fig. 9.)

When there is a call for heat the fan starts running through the no air position of the air proving switch.

If an external LPG valve is connected, this will be energized. When sufficient air flow is proven by the air proving switch, a self check period ( $T_c$ ) plus a prepurge period ( $T_p$ ) elapse before the gas valve and built-in ignition or external ignition transformer (optional) are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

Internal or external ignition is switched off.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats the start sequence with prepurge.

If no air is proven by the air proving switch within the prepurge time ( $T_p$ ), the ignition control stays in waiting mode with fan running.

#### Suffix D and T (see Fig. 10.)

When there is a call for heat the fan starts running through the no air position of the air proving switch.

If an external LPG valve is connected, this will be energized. When sufficient air flow is proven by the air proving switch, a self check period ( $T_c$ ) plus a prepurge period ( $T_p$ ) elapse before the pilot gas valve and built-in ignition or external ignition transformer (optional) are switched on.

The ignition spark ignites pilot gas and resulting flame is detected by the flame rod.

Internal or external ignition is switched off.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks-out.

If the flame is lost during normal run, the ignition control repeats start sequence at prepurge.

If no air is proven by the air proving switch within the prepurge time ( $T_p$ ), the ignition control stays in waiting mode with fan running.



### WARNING

Do not interchange air proving switch wiring in order to prevent malfunctioning

TIMING DIAGRAM

S4565C, D, R, T

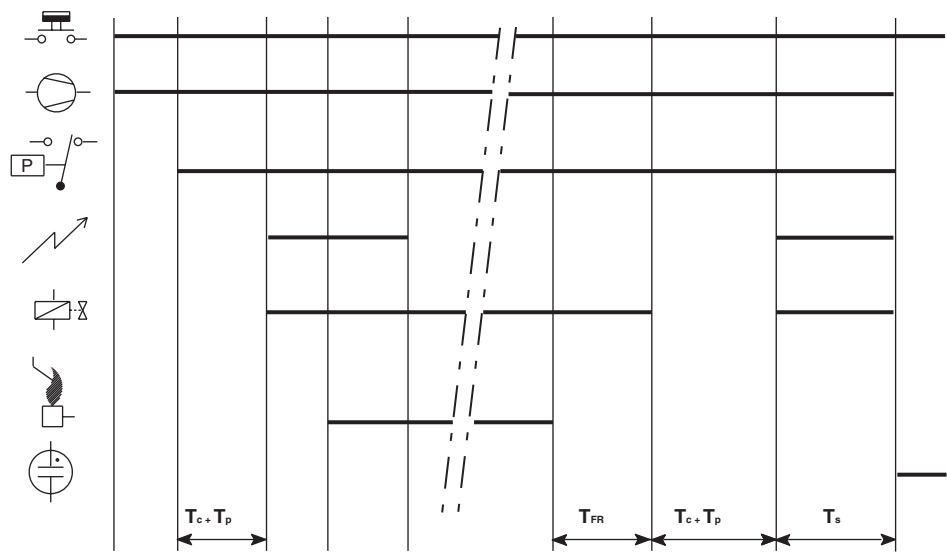


Fig. 9. Timing diagram S4565C and R

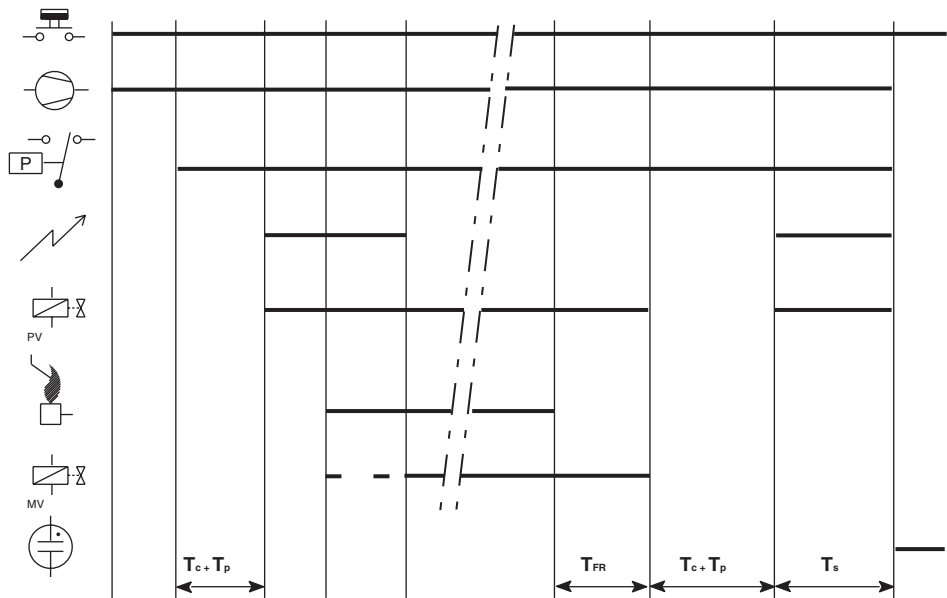


Fig. 10. Timing diagram S4565D and T

## SPECIFICATIONS

## S4565AD, BD, CD, DD, PD, QD, RD, TD “1000” SERIES

### Model

Suffix AD: atmospheric, direct burner ignition  
Suffix BD: as AD but with flame relay output  
Suffix CD: fan assisted, direct burner ignition  
Suffix DD: as CD but with flame relay output  
Suffix PD: as AD except volatile lock-out  
Suffix QD: as BD except volatile lock-out  
Suffix RD: as CD except volatile lock-out  
Suffix TD: as DD except volatile lock-out

### Supply voltage

220 ... 240 Vac, 50/60Hz (-15%, +10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C non condensing

### Storage

- 30 ... 70°C

### Ambient temperature

-15 ... 60°C

### Electrical rating (see also note 10.)

Alarm: 220 ... 240 Vac, 50/60Hz, 1 A,  
cos  $\varphi$  > 0.6 or max 1 mA  
Fan: 220 ... 240 Vac, 50/60Hz, 1 A,  
cos  $\varphi$  > 0.6  
Flame relay contact: 220 ... 240 Vac, 50/60Hz, 1 A,  
cos  $\varphi$  > 0.6  
Flame opto coupler: +5 V, 10 k $\Omega$   
LPG valve: 220 ... 240 Vac, 50/60 Hz, 1 A max,  
cos  $\varphi$  > 0.6

### Electrical connection

High voltage spark: 2.8 x 0.5 mm spade terminal  
Flame sensing: 4.8 x 0.8 mm spade terminal  
PCB connectors: Molex 3003 series suitable for  
Molex 3001 female cable connector

### Housing (degree of protection)

See:

accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_c$ ): 1.5 s  
Waiting time ( $T_w$ ): 0 ... 30 s  
Safety time ( $T_s$ ): 3.5 ... 25 s  
Extended spark ignition time: 0 ...  $T_s$   
(depending on elaps of safety time)

### Flame sensing

Min flame current: 0.9  $\mu$ A  
Response time on: > 0.2 s  
Response time off ( $T_{FR}$ ): < 1 s

### Ignition

Spark voltage: > 12 kV at 40 pF load  
(depending on O.S. number)  
Spark energy: 3 ... 15  $\mu$ As  
Repetition rate: 2.5 ... 60 Hz  
(depending on O.S. number)  
Max. spark gap: 3.5 mm  
Optional external ignition circuit: 220 ... 240 V (at no load),  
single phase rectified,  
max 2 VA

### Length flame sensing cable

1 m max.

### Length ignition cable

0.5 m max.

### Length of wiring for external components

1 m max.

### Remark

Optional integrated flame relay available with safe separation  
or opto coupler with safe separation.  
N.C. contact of flame relay has no safe separation.



## WARNING

Opto coupler interface needs a debounce time > 20 ms in order to prevent noise caused by transients on mains.

# CONNECTION DIAGRAM S4565AD, BD, CD, DD, PD, QD, RD, TD “1000” SERIES

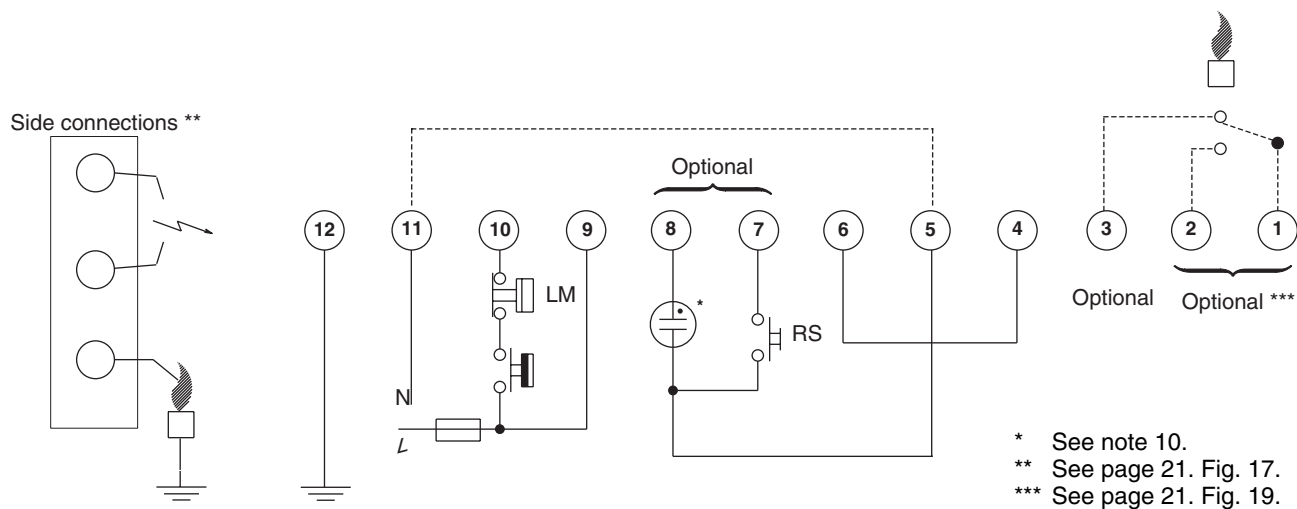


Fig. 11. Connection diagram S4565AD and BD “1000” series

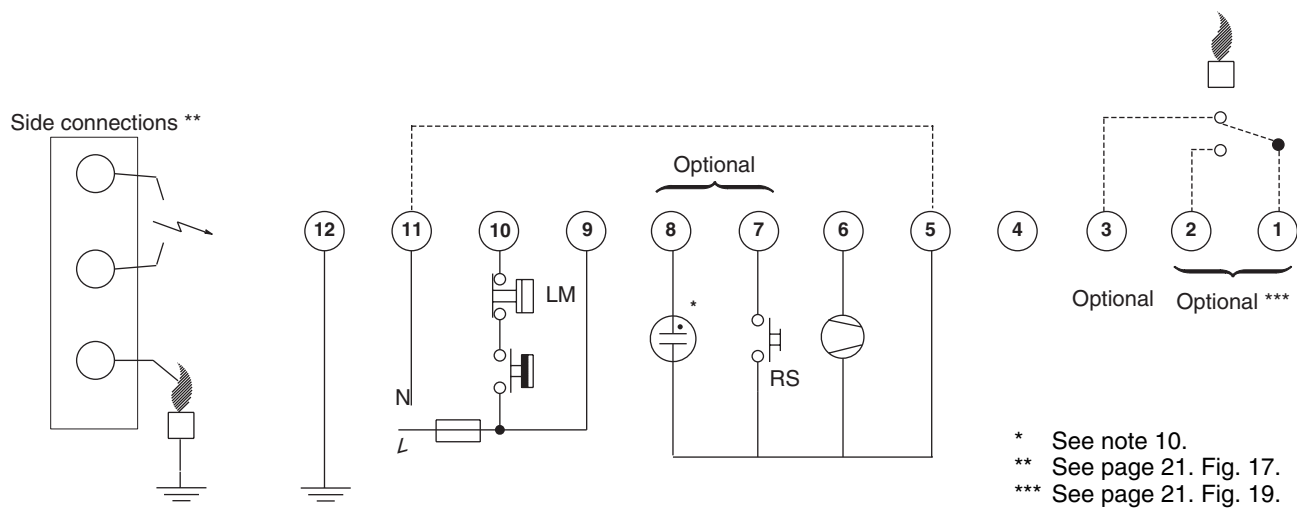
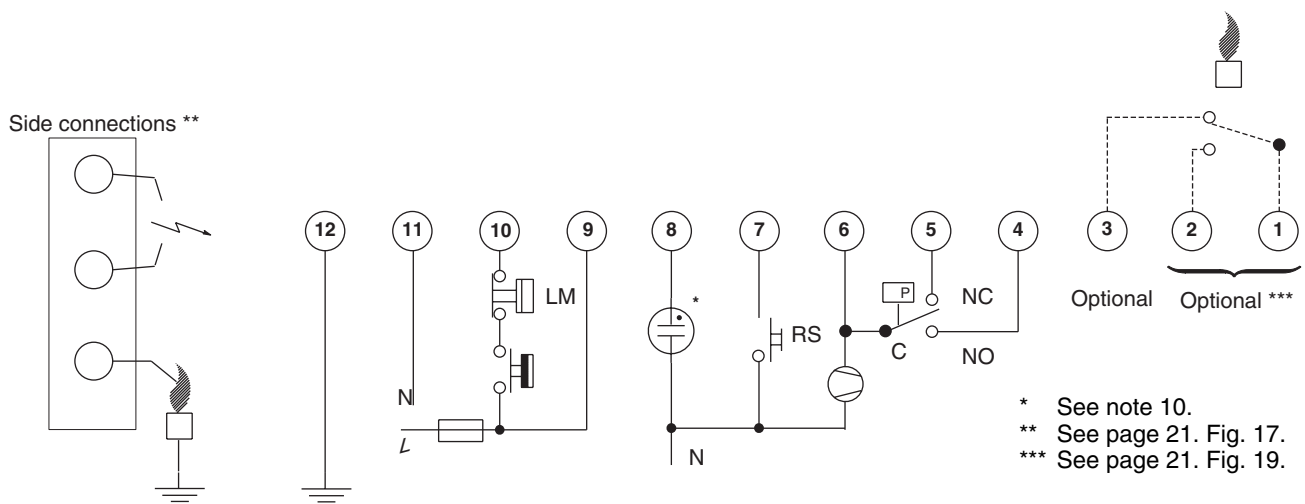
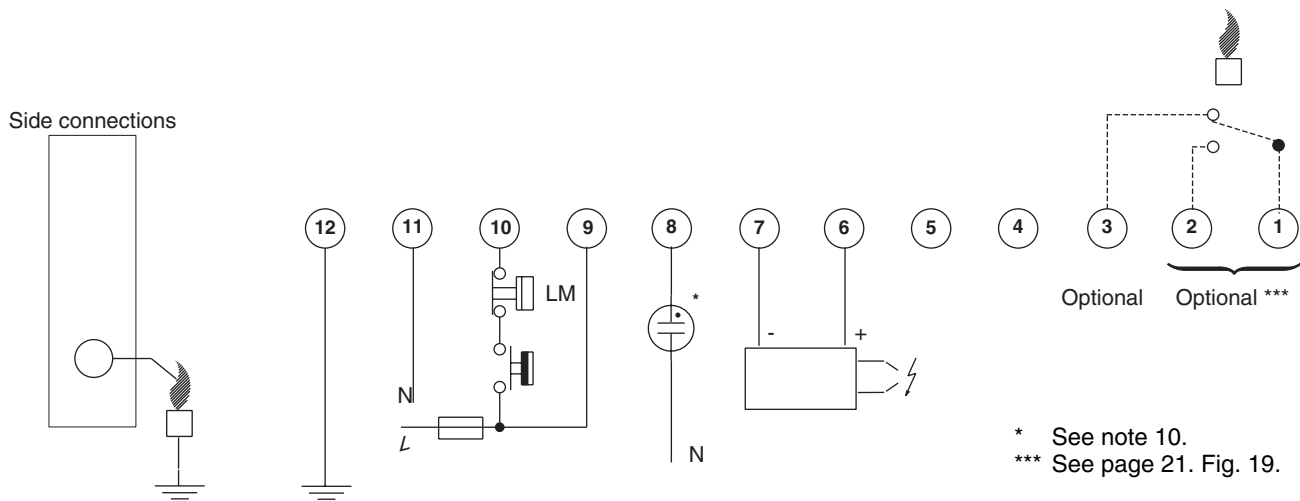


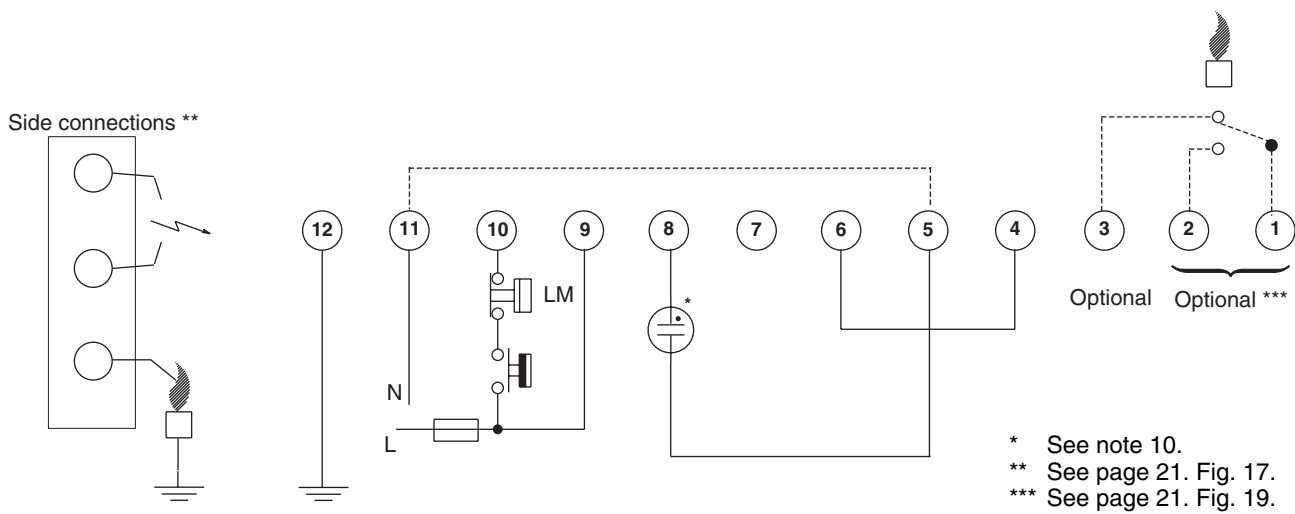
Fig. 12. Connection diagram S4565BD and QD “1000” series for gas/air application



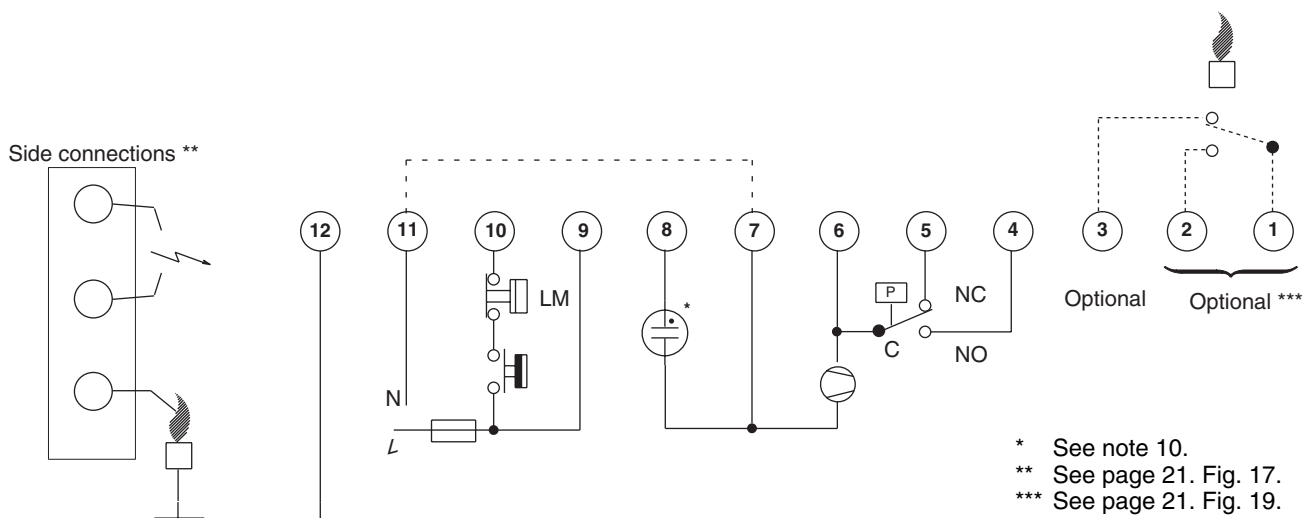
**Fig. 13. Connection diagram S4565CD and DD "1000" series**



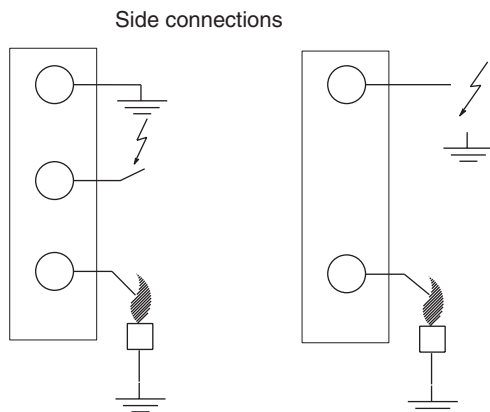
**Fig. 14. Connection diagram S4565QD "1000" series with external ignition circuit**



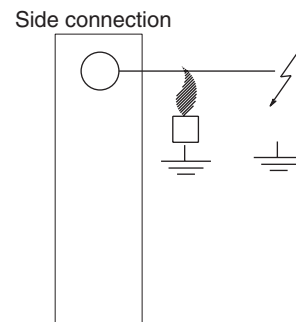
**Fig. 15. Connection diagram S4565PD and QD "1000" series**



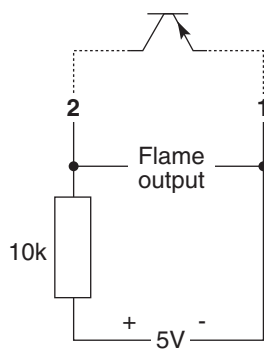
**Fig. 16. Connection diagram S4565RD and TD "1000" series**



**Fig. 17. Alternative side connection in case of sparking to ground**



**Fig. 18. Alternative side connection in case of combined flame sensing and sparking (single rod)**



**Fig. 19. Connection for opto coupler output**

## SYSTEM OPERATION

## S4565AD, BD, CD, DD, PD, QD, RD, TD “1000” SERIES

### General

The S4565AD, BD, CD, DD, PD, QD, RD, TD ignition controls can provide both closed-loop sparking and sparking to ground.

If the S4565AD, BD, CD, DD, PD, QD, RD, TD will be used in sparking to ground applications, the upper spark tap has to be grounded.

### Lock out reset

The ignition control can be reset by either depressing the internal/external reset button (suffix AD, BD, CD and DD) or by interrupting the permanent life (suffix PD, QD, RD, and TD).

If a first reset is not successful, wait at least 15 seconds before attempting another one.

NOTE 8.: When first starting, the ignition control can be in the lock-out condition; reset the ignition control. after a reset an extended waiting time will occur.

NOTE 9.: If during normal use the reset button is pressed, the gas valves close and the ignition control starts a new sequence after releasing the reset button.

NOTE 10.: If permanent alarm output: neon indicator with integral resistor >150 k $\Omega$  (max 1 mA)

### Suffix AD and PD (see Fig. 20.)

When there is a call for heat a self check period ( $T_c$ ) plus waiting period ( $T_w$ ) elapse before the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

### Suffix BD and QD (see Fig. 21.)

As AD and PD except flame relay contact or opto is closed after flame detection.

### Suffix CD and RD (see Fig. 22.)

When there is a call for heat the fan starts running through the no air position of the air proving switch after self check period ( $T_c$ ) plus waiting period ( $T_w$ )

When sufficient air flow is proven by the air proving switch, the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch within the safety time ( $T_s$ ), the ignition control locks out.

### Suffix DD and TD (see Fig. 23.)

As CD and RD except flame relay or opto is closed after flame detection.

### Gas/air application

For gas/air application without dynamic aircheck, the S4565AD, BD, PD or QD can be used.

In this application the fan is connected between pin 5 and 6 and will start when a call for heat is present. The waiting period now acts as a prepurge time.

When the call for heat disappears or when the ignition control goes in lock-out, the fan will be switched off.

\* The safety time starts after the fan is switched on.

TIMING DIAGRAM

S4565AD, BD, CD, DD, PD, QD, RD, TD “1000” SERIES

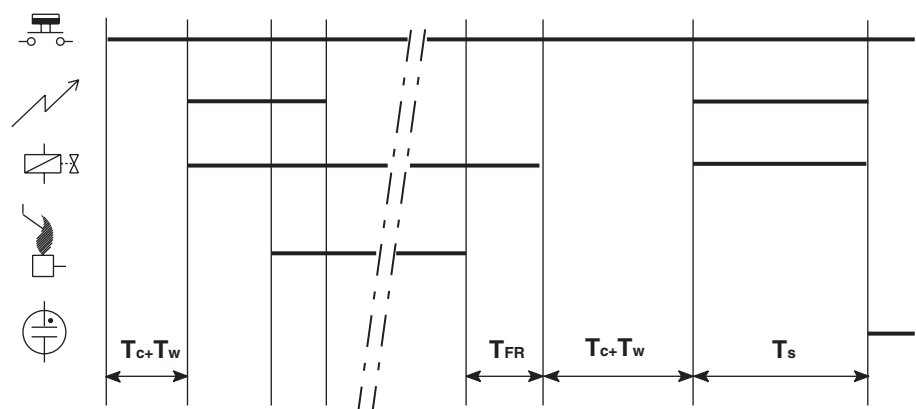


Fig. 20. Timing diagram S4565AD, PD “1000” series

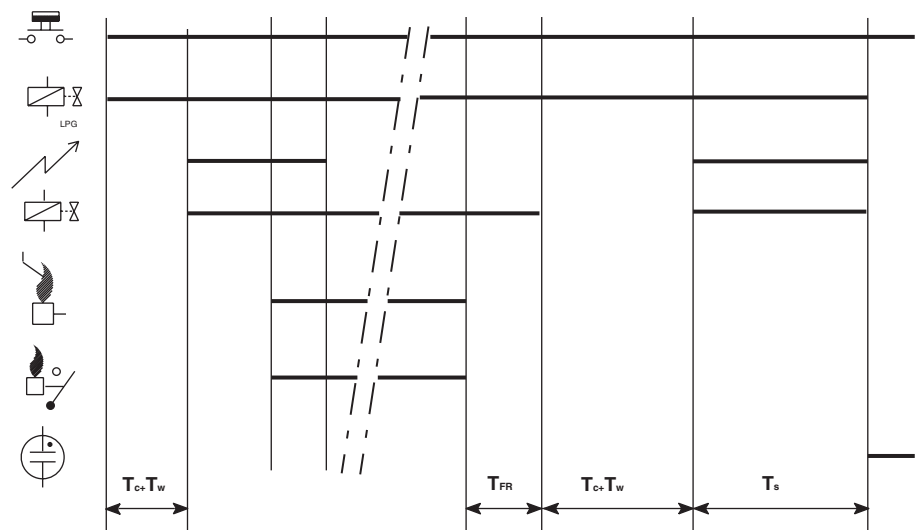
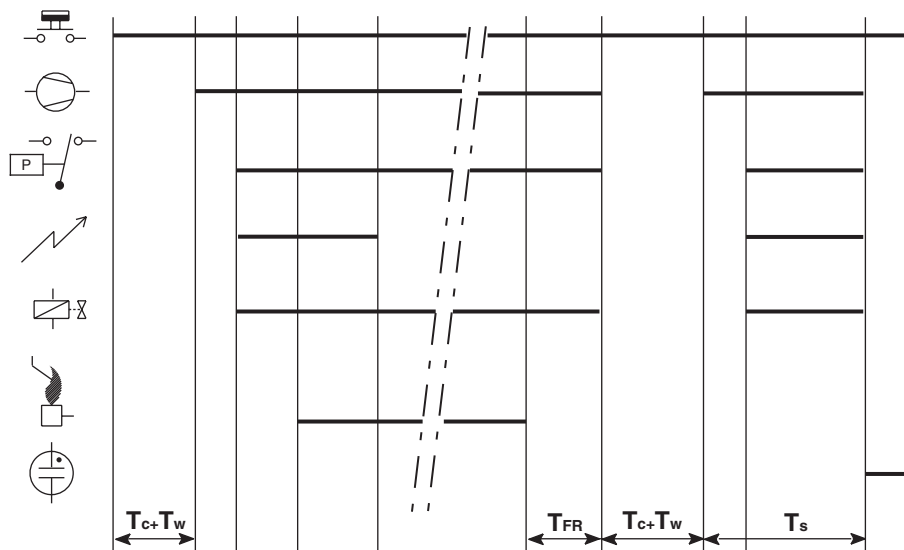
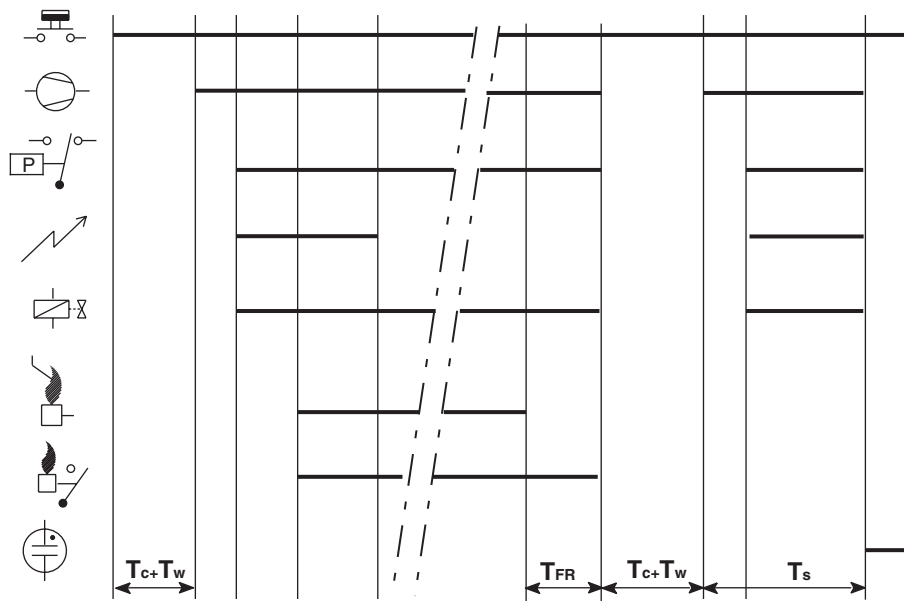


Fig. 21. Timing diagram S4565BD and QD “1000” series



**Fig. 22. Timing diagram S4565CD and RD "1000" series**



**Fig. 23. Timing diagram S4565DD and TD "1000" series**

## SPECIFICATIONS

## S4565AD, BD, CD, DD, PD, QD, RD, SD, TD “2000” SERIES

### Model

Suffix AD: atmospheric, direct burner ignition  
Suffix BD: as AD but with flame relay output  
Suffix CD: fan assisted, direct burner ignition  
Suffix DD: as CD but with flame relay output  
Suffix PD: as AD except volatile lock-out  
Suffix QD: as BD except volatile lock-out  
Suffix RD: as CD except volatile lock-out  
Suffix SD: ignition circuit and rectifier only  
Suffix TD: as DD except volatile lock-out

### Supply voltage

230 ... 240 Vac, 50/60 Hz

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C

### Ambient temperature

-15 ... 60°C

### Electrical rating (see also note 13.)

Alarm: 230 ... 240 Vac, 50/60 Hz,  
output max 1mA (e.g. neon light with  
internal resistor > 150 kΩ)  
Fan: 230 ... 240 Vac, 50/60 Hz,  
max 1 A, max  $\cos \varphi > 0.6$   
Hour counter: 230 ... 240 Vac, 50/60 Hz,  
max 1 A,  $\cos \varphi > 0.6$   
Flame relay contact: 230 ... 240 Vac, 50/60 Hz,  
max 1 A,  $\cos \varphi > 0.6$   
Flame opto coupler: +5 V, 10 kΩ

### Electrical connection

High voltage spark: 2.8 mm spade terminal  
optional: 4 mm round terminal in spark to ground  
application  
Flame sensing: 4.8 mm spade terminal  
PCB connectors: Molex 3003 series suitable for  
Molex 3001 female cable connector

### Housing (degree of protection)

See:

accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_c$ ): 0 ... 2 s  
Waiting time ( $T_w$ ): 0 ... 30 s  
Safety time ( $T_s$ ): 3.5 ... 55 s  
Extended spark ignition time: 0 ...  $T_s$   
(depending on elaps of safety time)

### Flame sensing

Min flame current:

for optional phase independent systems: 0.5  $\mu$ A

for phase dependent systems: 0.9  $\mu$ A

Response time on: > 0.2 s

Response time off ( $T_{FR}$ ): < 1 s  
(optionally other values available)

### Ignition

Spark voltage: > 12 kV at 40 pF load  
(depending on O.S. number)  
Spark energy: 3 ... 15  $\mu$ As  
Repetition rate: 2.5 ... 60 Hz  
(depending on O.S. number)  
Max. spark gap: 3.5 mm

### Length flame sensing cable

1 m max.

### Length ignition cable

0.5 m max.

### Length of wiring for external components

1 m max.

### Remark

Optional integrated flame relay available with safe separation  
or opto coupler with safe separation.  
N.C. contact of flame relay has no safe separation.



## WARNING

Opto coupler interface needs a debounce time > 20  
ms in order to prevent noise caused by transients on  
mains.

## CONNECTION DIAGRAM S4565AD, BD, CD, DD, PD, QD, RD, TD “2000” SERIES

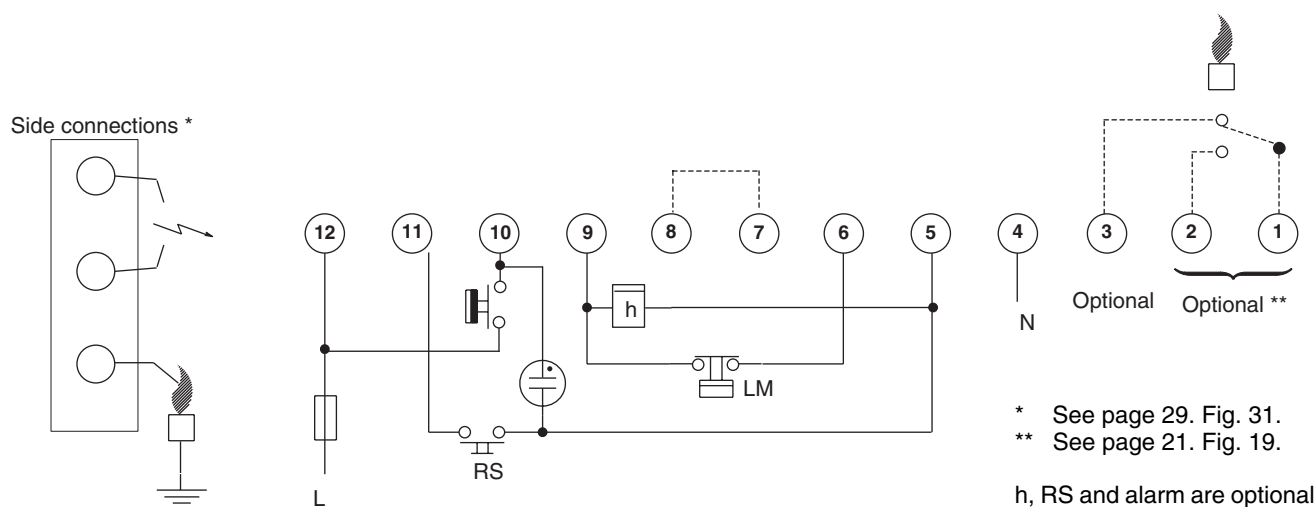


Fig. 24. Connection diagram S4565AD and BD “2000” series

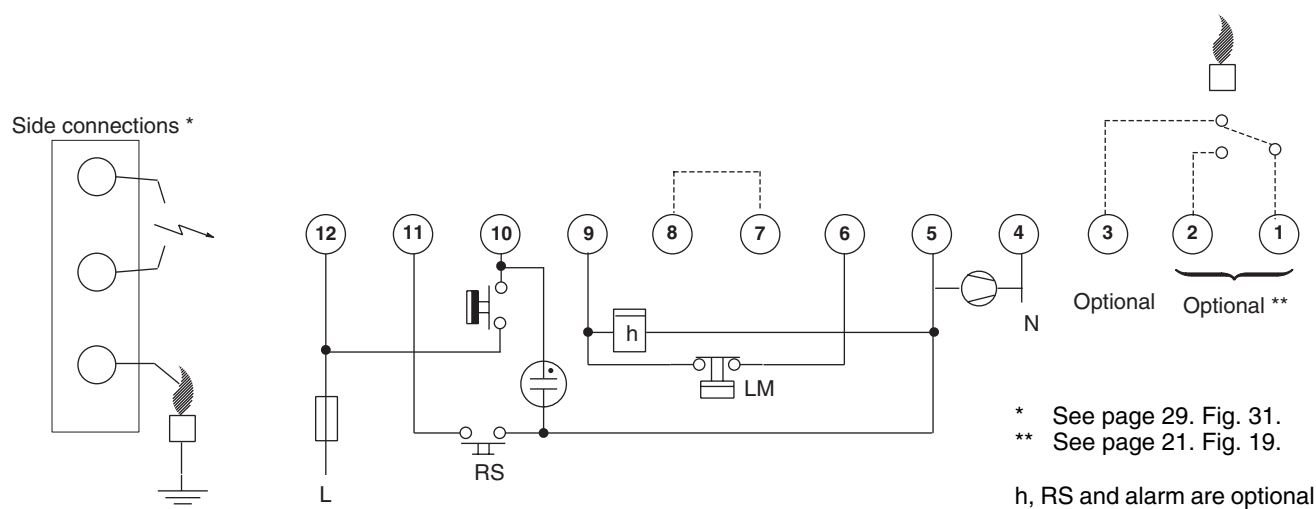
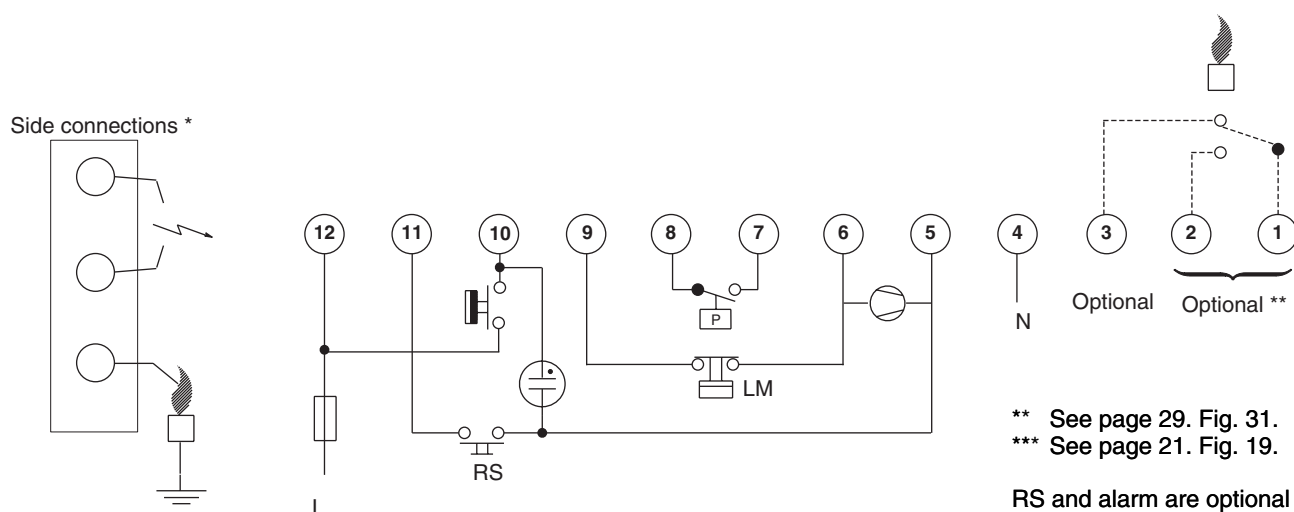
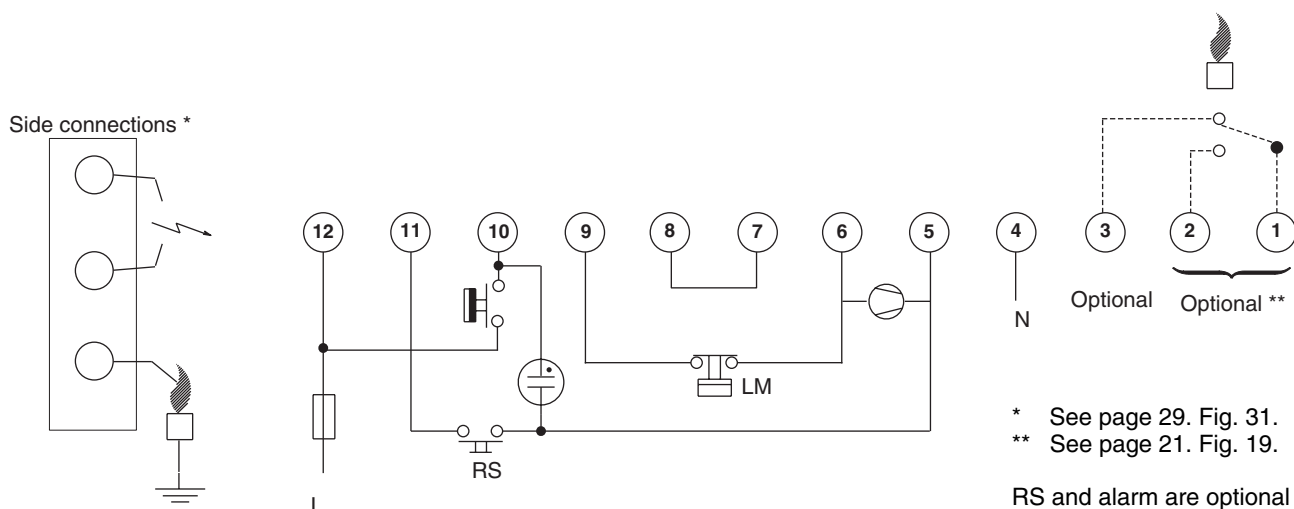


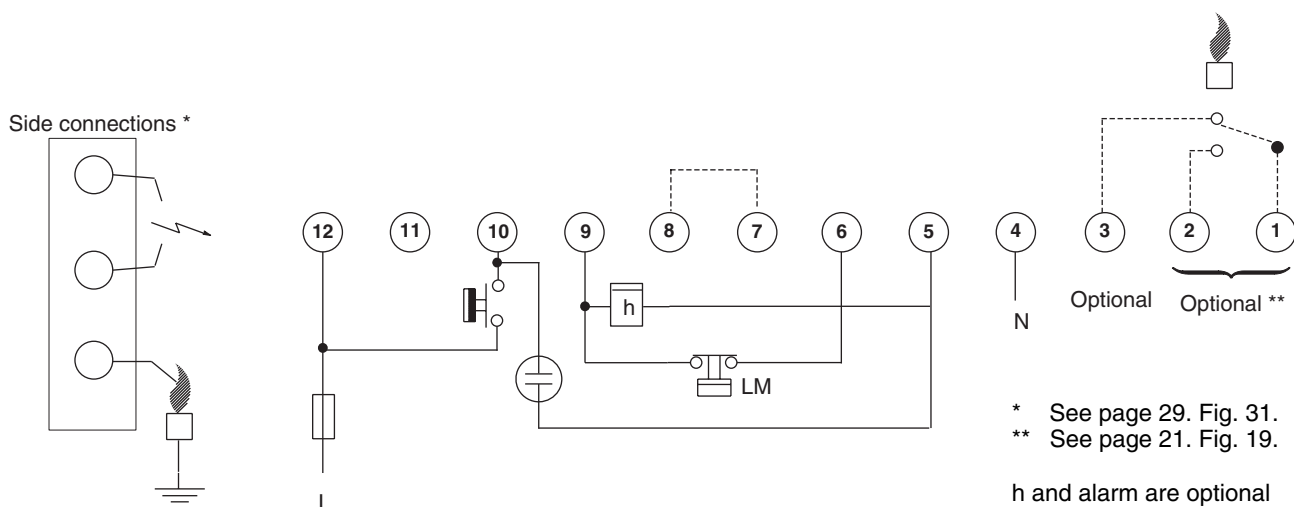
Fig. 25. Connection diagram S4565AD and BD “2000 “ series for gas/air application



**Fig. 26. Connection diagram S4565CD and DD “2000” series**

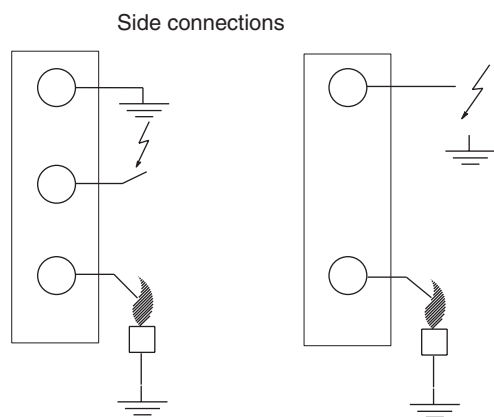


**Fig. 27. Connection diagram S4565CD and DD “2000” series in atmospheric appliances**

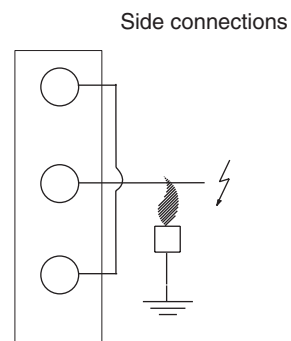


**Fig. 28. Connection diagram S4565PD and QD “2000” series**

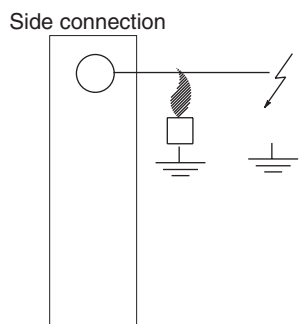




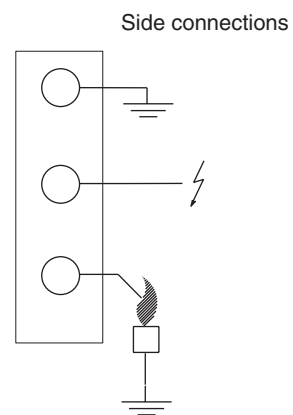
**Fig. 31. Alternative side connection in case of sparking to ground**



**Fig. 33. Alternative side connection in case of combined flame sensing and sparking**



**Fig. 32. Alternative side connection in case of combined flame sensing and sparking (single rod)**



**Fig. 34. Alternative side connection in case of sparking to ground**

# SYSTEM OPERATION S4565AD, BD, CD, DD, PD, QD, RD, SD, TD “2000” SERIES

## General

The S4565AD, BD, CD, DD, PD, QD, RD, TD ignition controls can provide both closed-loop sparking and sparking to ground.

The S4565SD ignition circuit and rectifier provides closed-loop sparking.

## Lock-out reset

The ignition control can be reset by either depressing the internal/external reset button (suffix AD, BD, CD and DD) or by interrupting the permanent life (suffix PD, QD, RD and TD).

NOTE 11.: When first starting, the ignition control can be in the lock-out condition, depress the reset button to free the ignition control. After a reset an extended waiting time will occur.

NOTE 12.: If during normal use the reset button is pressed, the gas valves close and the ignition control starts a new sequence after releasing the reset button.

NOTE 13.: If permanent alarm output:neon indicator with integral resistor  $>150\text{ k}\Omega$  (max 1 mA). Do not connect any electrical load to the heat demand input, it will influence proper functionality.

## Suffix AD and PD (see Fig. 35.)

When there is a call for heat a self check period ( $T_c$ ) plus waiting period ( $T_w$ ) elapse before the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

## Suffix BD and QD (see Fig. 36.)

As AD and PD except flame relay contact or opto is activated after flame detection.

NOTE 14.: The hour counter is energized when the valve is energized. It can be used as an output signal.

## Suffix CD and RD (see Fig. 37.)

When there is a call for heat, self check period ( $T_c$ ) plus waiting period ( $T_w$ ) elapse if the air proving switch is in the no air position.

After  $T_c + T_w$  the fan starts running.

When sufficient air flow is proven by the air proving switch, the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch, the ignition control stays waiting (optional lock out on no air can be included).

## Suffix DD and TD (see Fig. 38.)

As CD and RD except flame relay contact or opto is activated after flame detection.

## Suffix SD (see Fig. 30.)

If line voltage is applied between pin 5 (line valves) and pin 9 (N), the gas valve is switched on.

If the line voltage is applied between pin 4 (line ignition) and pin 9 (N) the built in igniter is switched on.

The igniter circuit is fed during the negative half wave of the mains.

Pin 8 is present but not intended for use. It is connected with a resistor ( $100\ \Omega$ ) to pin 5.

Ignition circuit must be on shorter than 10 s in an application with single ignition trial.

## Gas/air application

For gas/air application without dynamic aircheck, the S4565AD, BD, PD or QD can be used.

In this application the fan is connected between pin 4 and 5 and will start when a call for heat is present. The waiting period now acts as a prepurge time.

When the call for heat disappears or when the ignition control goes in lock-out, the fan will be switched off.

TIMING DIAGRAM

S4565AD, BD, CD, DD, PD, QD, RD, TD “2000” SERIES

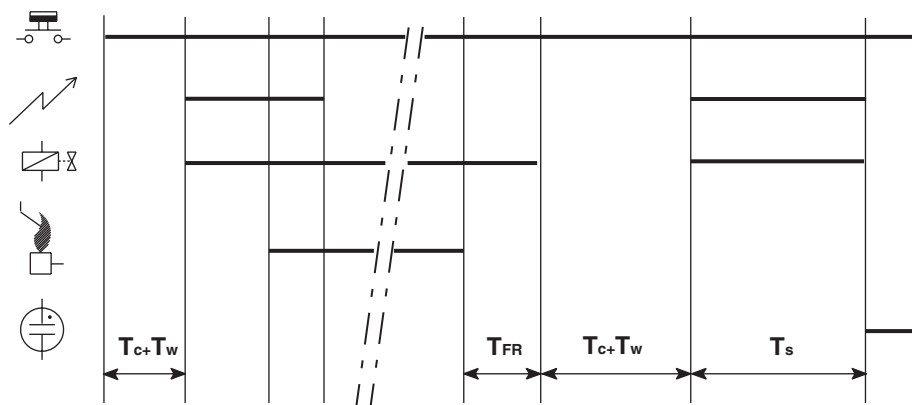


Fig. 35. Timing diagram S4565AD, PD “2000” series

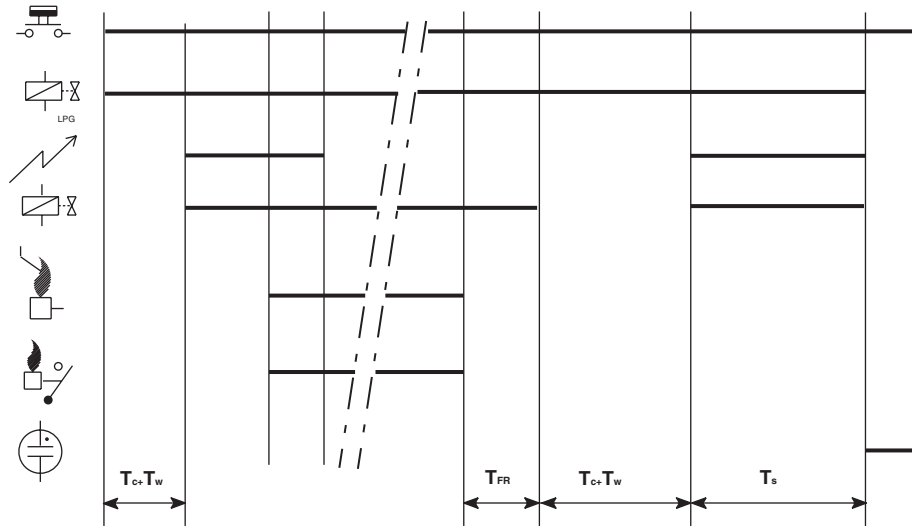


Fig. 36. Timing diagram S4565BD, QD “2000” series

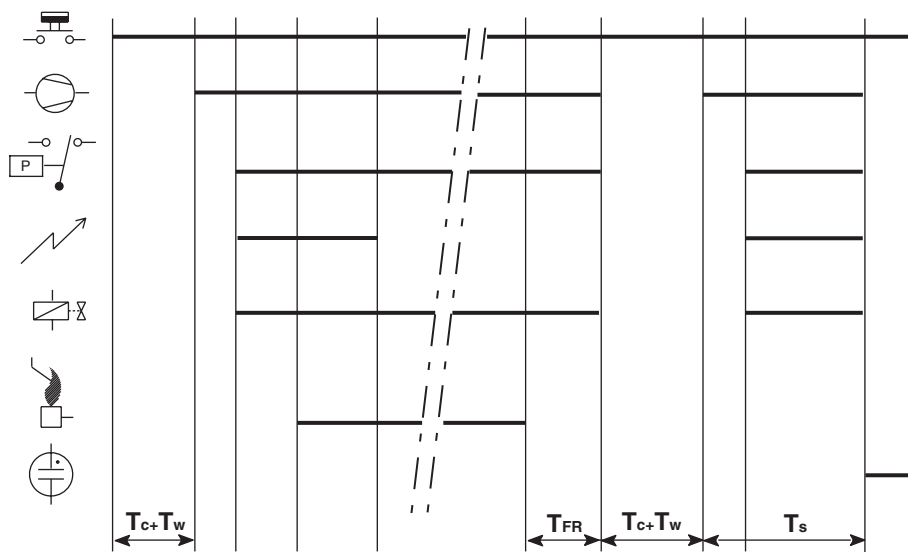


Fig. 37. Timing diagram S4565CD, RD "2000" series

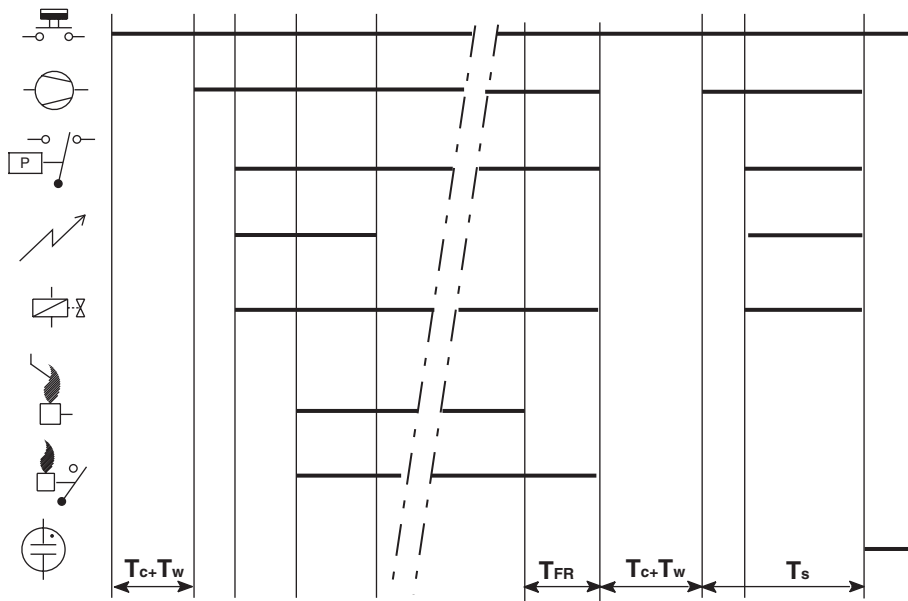


Fig. 38. Timing diagram S4565DD, TD "2000" series

## SPECIFICATIONS

### Model

Suffix AF: atmospheric, direct burner ignition  
 Suffix BF: atmospheric, intermittent pilot burner ignition including safety timer  
 Suffix CF: fan assisted, direct burner ignition  
 Suffix DF: fan assisted, intermittent pilot burner ignition including safety timer  
 Suffix PF: as AF except volatile lock-out  
 Suffix QF: as BF except volatile lock-out  
 Suffix RF: as CF except volatile lock-out  
 Suffix TF: as DF except volatile lock-out

### Supply voltage

220 ... 240 Vac, 50/60Hz (-15%,+10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C

### Ambient temperature

-15 ... 60°C

### Electrical rating (see also note 17.)

Alarm: 220 ... 240 Vac, 50/60Hz, 1 A,  $\cos \varphi > 0.6$  or max 1 mA  
 Fan: 220 ... 240 Vac, 50/60Hz, 1 A,  $\cos \varphi > 0.6$   
 LPG outdoor valve: 220 ... 240 Vac, 50/60Hz, 1 A,  $\cos \varphi > 0.6$   
 Second main valve: 220 ... 240 Vac, 50/60Hz, 1 A,  $\cos \varphi > 0.6$

### Electrical connection

High voltage spark: 2.8 x 0.5 mm spade terminal  
 Optional: 4 mm round terminal  
 Flame sensing: 4.8 x 0.8 mm spade terminal or 2.8 x 0.5 mm spade terminal for combined high voltage spark/flame sensing  
 PCB connectors: Molex 3003 series suitable for Molex 3001 female cable connector

## S4565AF, BF, CF, DF, PF, QF, RF, TF

### Housing (degree of protection)

See:  
 accessories for degree of protection page 7..  
 replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_c$ ): 1.5 s  
 Waiting time ( $T_w$ ): 0 ... 30 s  
 Safety time ( $T_s$ ): 3.5 ... 55 s  
 Extended spark ignition time and stabilisation time: 0 ...  $T_s$   
 (depending on elaps of safety time)

### Flame sensing

Min flame current: 0.9  $\mu$ A  
 Response time on: > 0.2 s  
 Response time off ( $T_{FR}$ ): < 1 s

### Ignition

Spark voltage: > 12 kV at 40 pF load  
 (depending on O.S. number)  
 Spark energy: 3 ... 15  $\mu$ As  
 Repetition rate: 2.5 ... 60 Hz  
 (depending on O.S. number)  
 Max. spark gap: 3.5 mm

### Length flame sensing cable

1 m maximum

### Length ignition cable

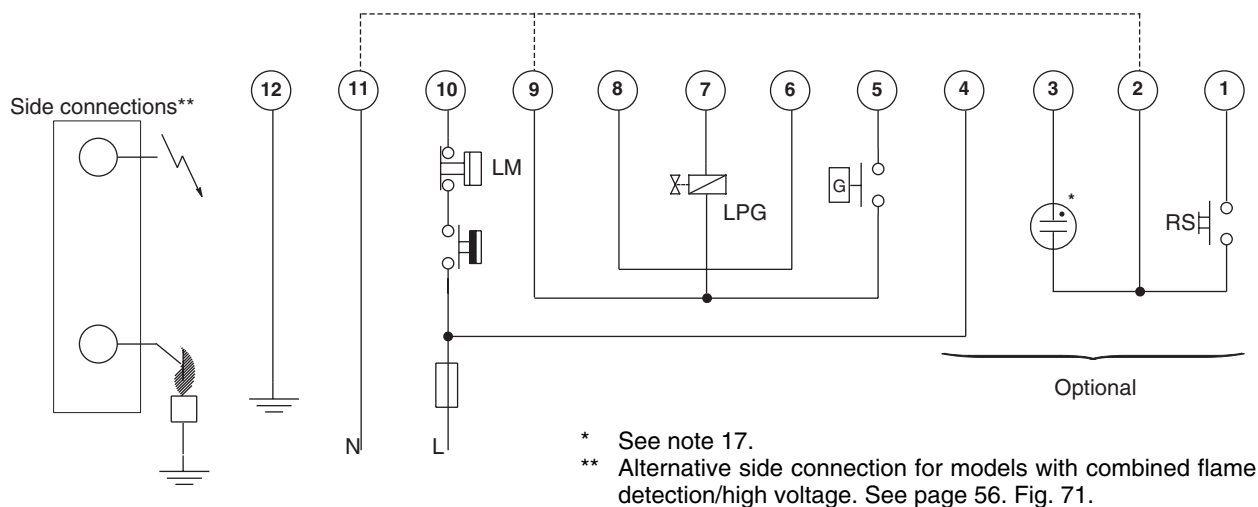
0.5 m max.

### Length of wiring for external components

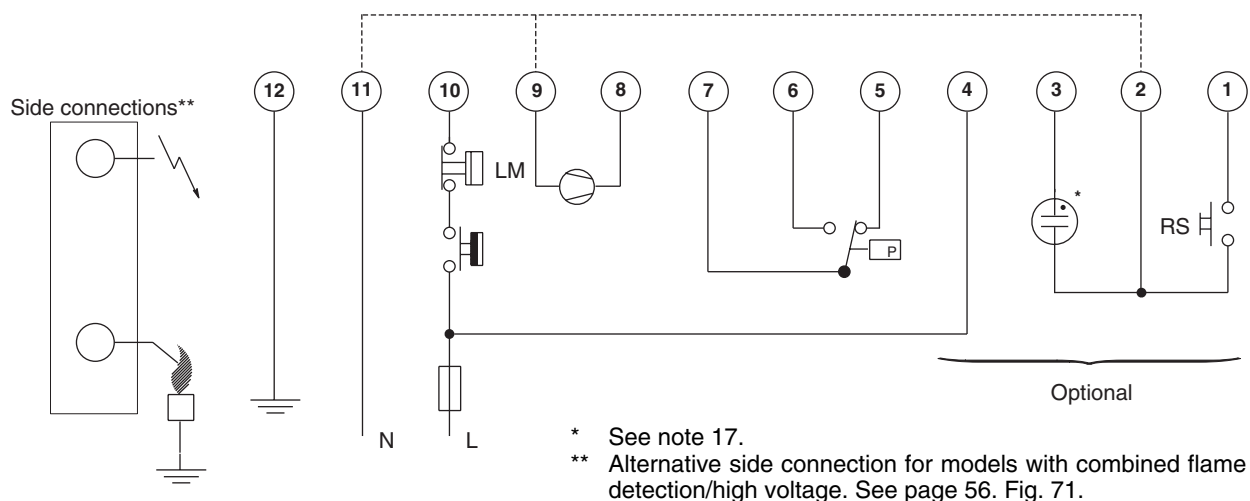
1 m max.

## CONNECTION DIAGRAM

## S4565AF, BF, CF, DF, PF, QF, RF, TF



**Fig. 39. Connection diagram S4565AF, BF, PF and QF**



**Fig. 40. Connection diagram S4565CF, DF, RF and TF**

## SYSTEM OPERATION

### General

#### Lock-out reset

The S4565AF, BF, CF, DF, EF, PF, QF, RF and TF ignition controls can be reset by either depressing the internal/external reset button (suffix AF, BF, CF and DF) or by interrupting the permanent life (suffix PF, QF, RF, and TF). If a first reset is not successful, wait at least 15 seconds before attempting another one.

NOTE 15.: When first starting, the ignition control can be in the lock-out condition; reset the ignition control.

NOTE 16.: If during normal use the reset button is pressed, the gas valves close and the ignition control starts a new sequence after releasing the reset button.

NOTE 17.: If permanent alarm output:neon indicator with integral resistor >150 k $\Omega$  (max 1 mA)

NOTE 18.: If an external LPG valve and gas pressure switch are connected, the LPG valve is energized after call for heat. The ignition control stays in waiting mode until the gas pressure switch is closed. If during normal operation gas pressure switch opens, the gas valves will not be closed.

#### Suffix AF and PF (see Fig. 41.)

When there is a call for heat a self check period ( $T_c$ ) plus a waiting period ( $T_w$ ) elapse before built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

#### Suffix BF and QF (see Fig. 42.)

When there is a call for heat a self check period ( $T_c$ ) plus a waiting period ( $T_w$ ) elapse before built-in igniter and pilot gas valve are switched on.

The ignition spark ignites pilot gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included then the main valve is switched on.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

## S4565AF, BF, CF, DF, EF, PF, QF, RF, TF

#### Suffix CF and RF (see Fig. 43.)

When there is a call for heat the fan starts running through the no air position of the air proving switch after a self check period ( $T_c$ ) plus a waiting period ( $T_w$ ).

When sufficient air flow is proven by the air proving switch, the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch within the safety time ( $T_s$ ), the ignition control locks out.

#### Suffix DF and TF (see Fig. 44.)

When there is a call for heat the fan starts running through the no air position of the air proving switch after a self check period ( $T_c$ ) plus a waiting period ( $T_w$ ).

When sufficient air flow is proven by the air proving switch, the built-in igniter and pilot gas valve are switched on.

The ignition spark ignites pilot gas and resulting flame is detected by the flame rod.

Ignition is switched off after a predetermined extended ignition time  $T_{ext}$  and flame establishment and then the main valve is switched on.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch within the safety time ( $T_s$ ), the ignition control locks out.

\* The safety time starts after fan is switched on.

TIMING DIAGRAM

S4565AF, BF, CF, DF, EF, PF, QF, RF, TF

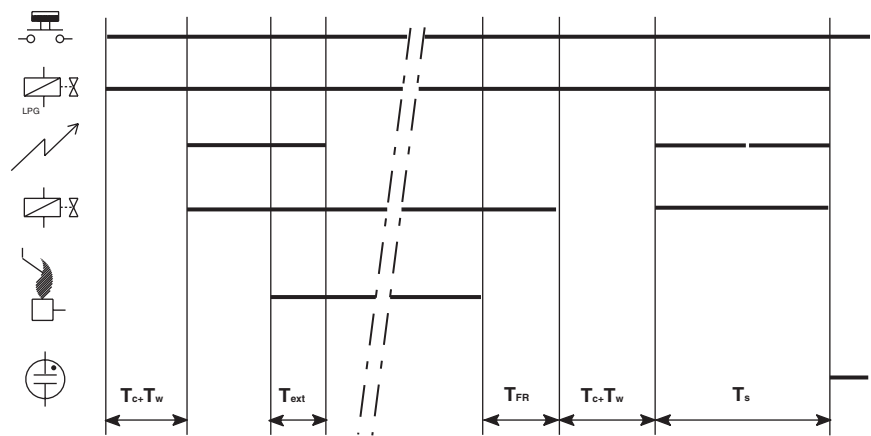


Fig. 41. Timing diagram S4565AF and PF

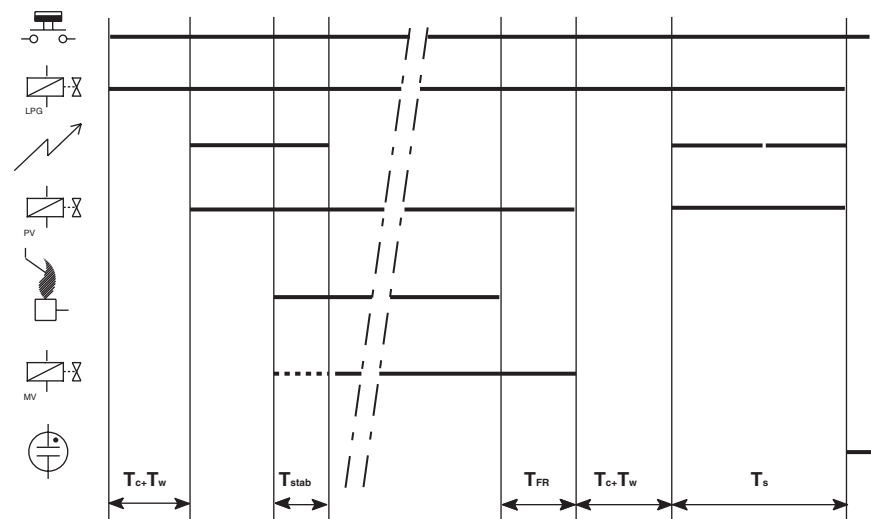
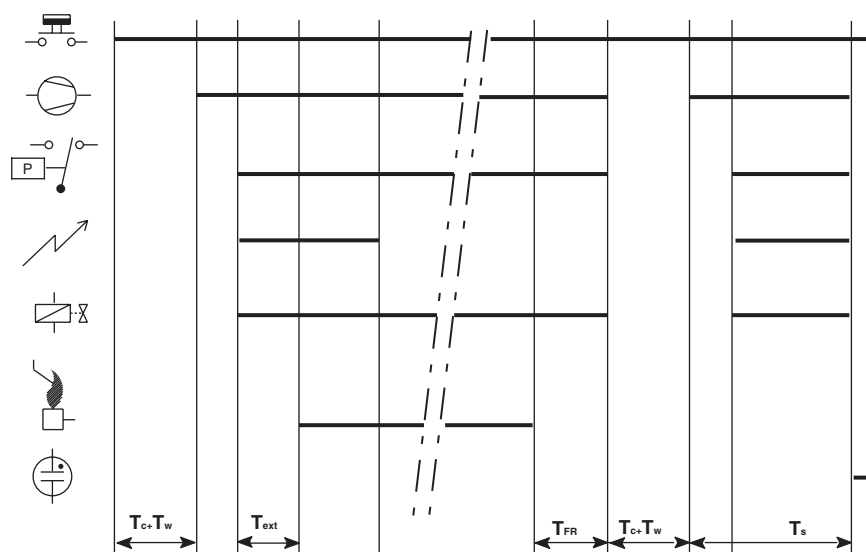
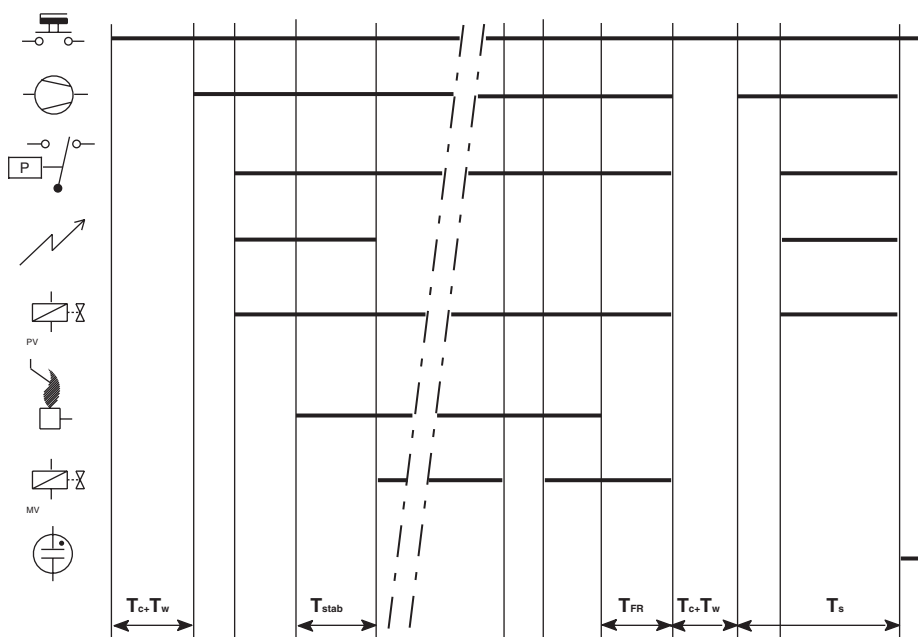


Fig. 42. Timing diagram S4565BF and QF



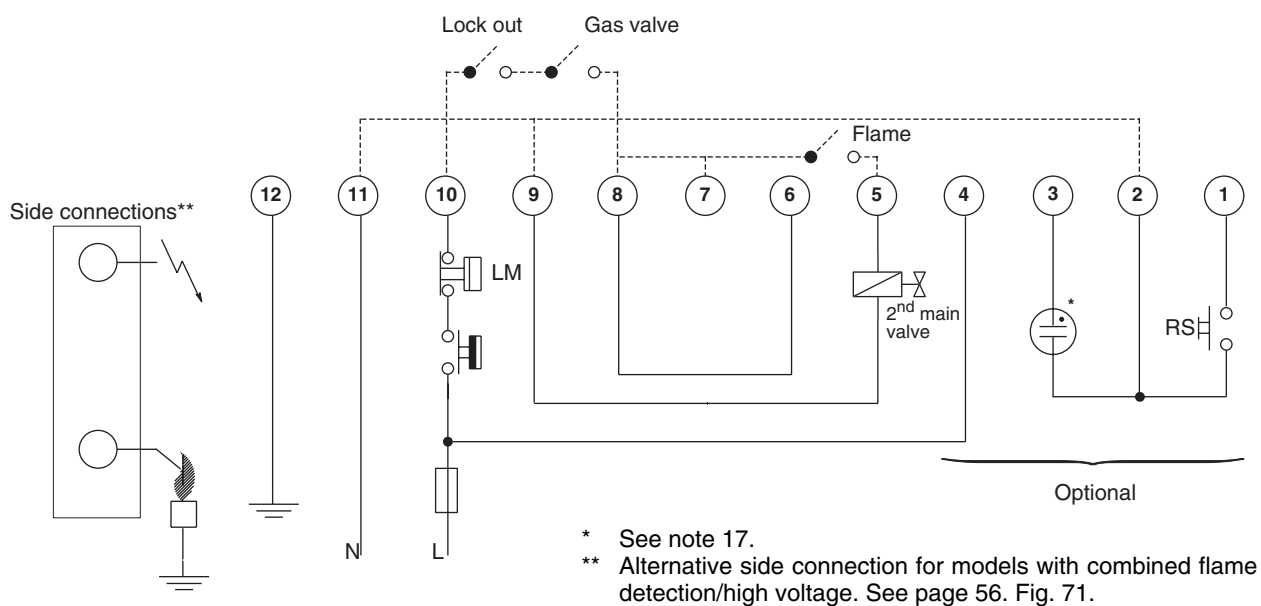
**Fig. 43. Timing diagram S4565CF and RF**



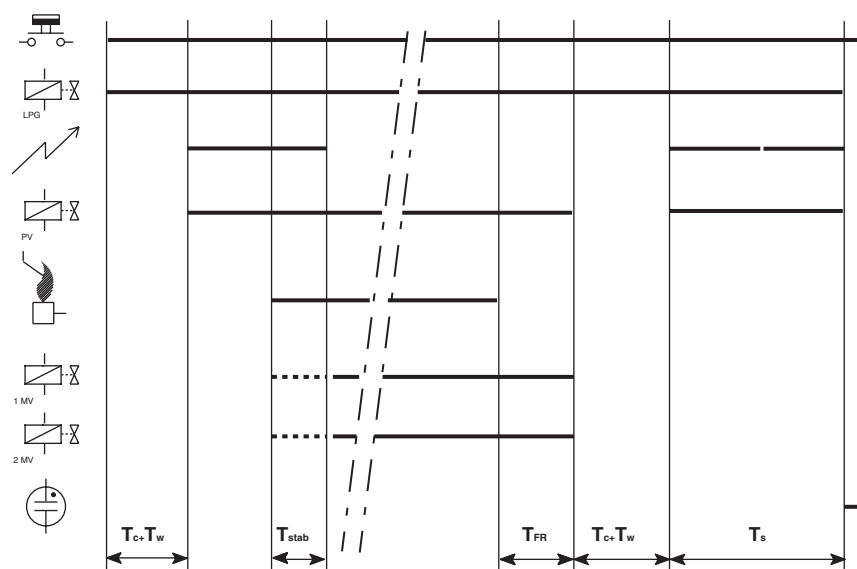
**Fig. 44. Timing diagram S4565DF and TF**

## APPLICATION NOTE

## S4565BF WITH SECOND MAIN VALVE CONTROL

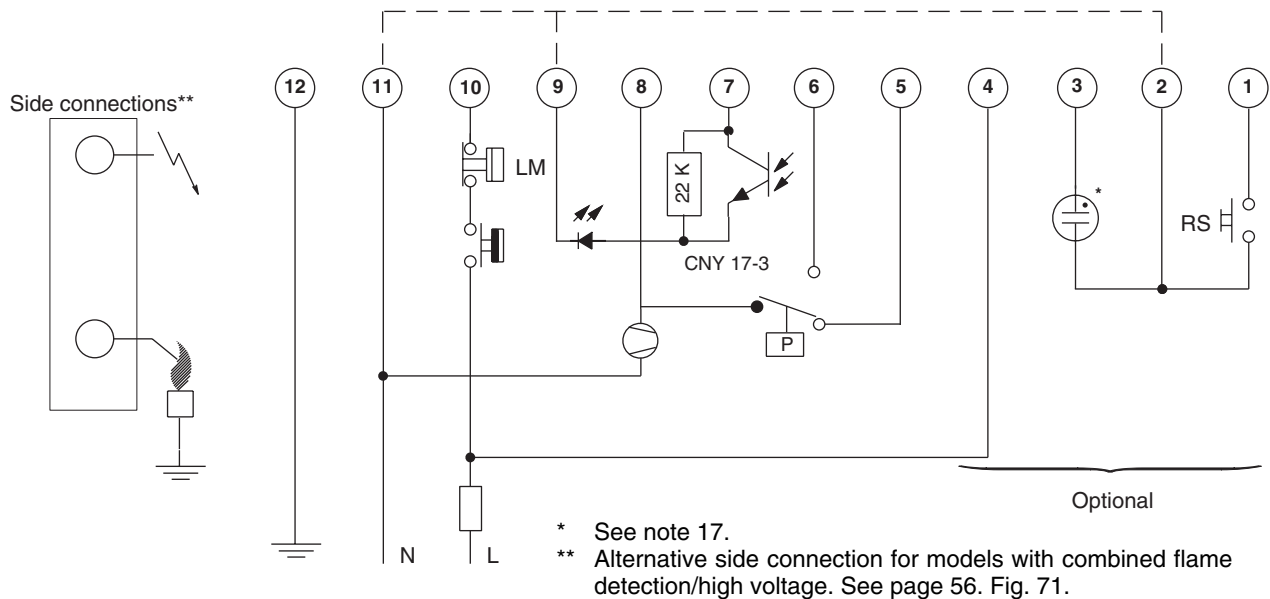


**Fig. 45. Connection diagram S4565BF with second main valve control**



**Fig. 46. Timing diagram S4565BF with second main valve control**

## APPLICATION NOTE S4565DF, TF WITH EXTERNAL MAIN BURNER INTERRUPT



**Fig. 47. Connection diagram S4565DF, TF with external main burner interrupt in fan assisted applications**

### External main burner interrupt

Maximum open contact voltage 24 V

Maximum current 15 mA

A low voltage relay is suitable.

An opto coupler e.g. CNY17-3 is also possible

A flame indicating series LED (see Fig. 49.) will conduct minimal 0.85 mA if the contact is open and will conduct minimal 3.5 mA if the contact is closed.

### Suffix DF and TF in fan assisted applications (see Fig. 48.)

When there is a call for heat the fan starts running through the no air position of the air proving switch after a self check period ( $T_c$ ) plus a waiting period ( $T_w^*$ ) (\* = The safety time starts after fan is switched on).

When sufficient air flow is proven by the air proving switch, the built-in igniter and pilot gas valve are switched on. The ignition spark ignites pilot gas and resulting flame is detected by the flame rod.

Ignition is switched off after a predetermined extended ignition time  $T_{ext}$  and flame establishment and then the main valve is switched on.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

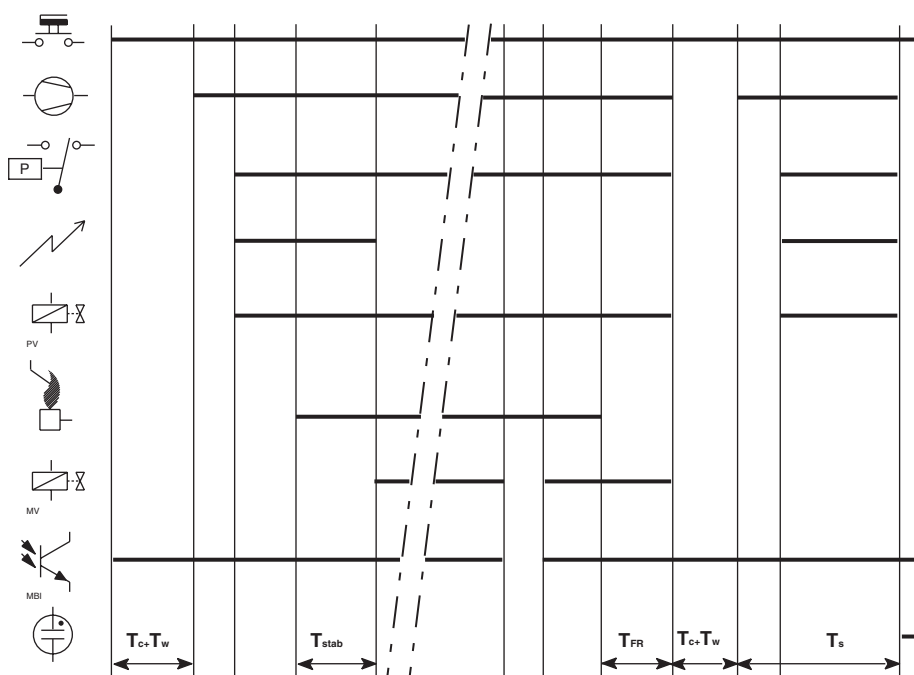
If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch within the safety time ( $T_s$ ), the ignition control locks out.

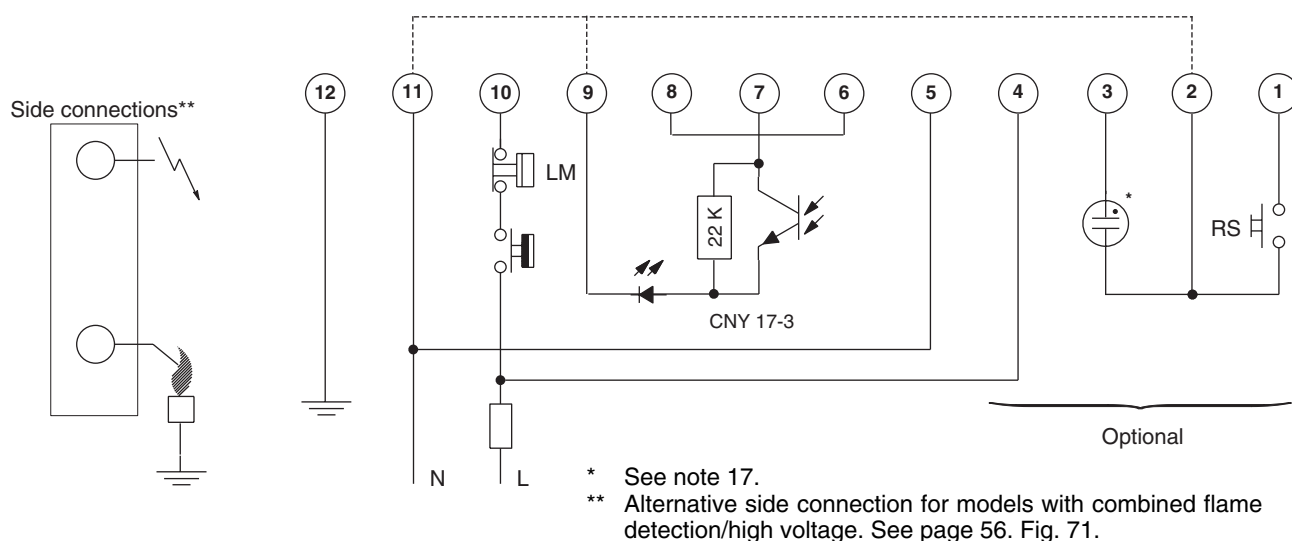
If the internal main burner interrupt is activated (relay contact opened or opto transistor de-activated) the main valve drops off, but the pilot flame stays present.

### Suffix DF and TF in atmospheric applications (see Fig. 50.)

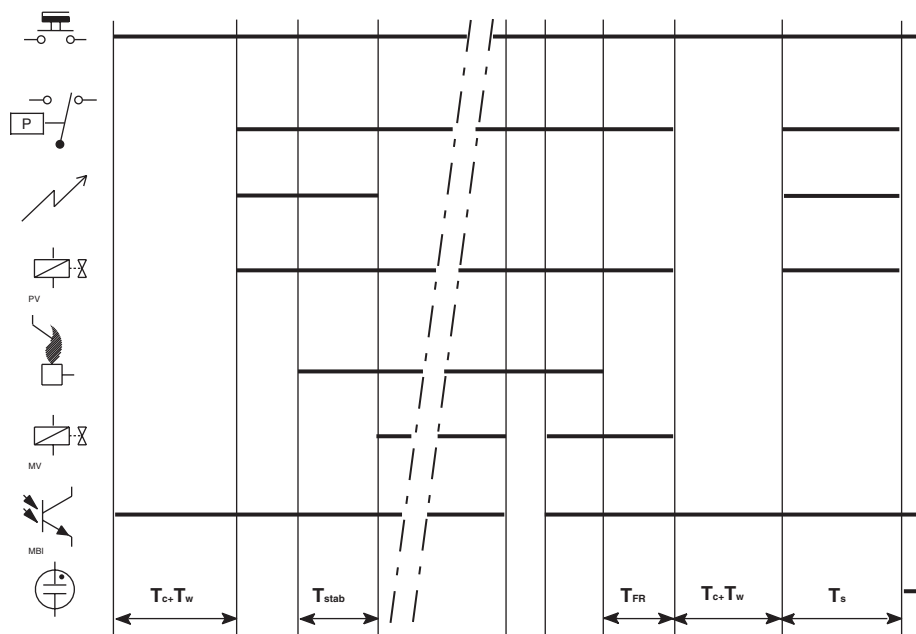
When there is a call for heat ignition starts immediately after the self check period ( $T_c$ ) plus a waiting period ( $T_w$ ).



**Fig. 48. Timing diagram S4565DF and TF with external main burner interrupt in fan assisted applications**



**Fig. 49. Connection diagram S4565DF, TF with external main burner interrupt in atmospheric applications**



**Fig. 50. Timing diagram S4565DF and TF with external main burner interrupt in atmospheric applications**

# SPECIFICATIONS

# S4565PV, QV, RV, TV

## General

The S4565PV, QV, RV, TV are multitrail volatile ignition controls in accordance with EN 298. The S4565RV and TV are fan assisted versions with or **without prepurge**, (reset by means of interrupting the permanent live or by a reset switch). Non volatile lock-out of S4565PV, QV, and S4565RV, TV **without prepurge** are obtained if the status output is used to store the lock-out status in the comfort boiler control e.g. with the use of EEPROM. (see Fig. 58.)

The alternative S4565RV, TV versions **with prepurge** option do not contain an independent manual reset function, (reset by means of interrupting the heat demand).

## Model

Suffix PV: atmospheric, direct burner ignition, volatile lock-out  
 Suffix QV: as PV but with status or flame relay output  
 Suffix RV: fan assisted, direct burner ignition, volatile lock-out  
 Suffix TV: as RV but with with status or flame relay output

## Supply voltage

230 Vac, 50/60 Hz

## Power consumption

4 VA

## Humidity

90% RH max. at 40°C

## Ambient temperature

-15 ... 60°C

## Electrical rating (see also note 19.)

Fan: 230 Vac, 50/60 Hz, max 1 A, max cos  $\varphi$  > 0.6  
 Flame relay contact: 230 Vac, 50/60 Hz, max 1 A, cos  $\varphi$  > 0.6  
 Gas valve: 210 Vdc, 50 mA  
 Reset switch: 15 Vdc, 200 mA, **live part!!!!**  
 Status opto coupler: open collector +5 V, 10 k $\Omega$   
 logic "1" = 0 V  
 logic "0" = 5 V  
 "50 Hz" = block signal between 0 V and 5 V with about 50% duty cycle.  
 External igniter (optional): suitable for AC1A199.01 only, 230 Vrac 6 mA, **not accessible (IP 00)**

## Electrical connection

High voltage spark: 2.8 mm spade terminal  
 Flame sensing: 4.8 mm spade terminal  
 PCB connectors: Molex 3003 series suitable for Molex 3001 female cable connector  
 Gas valve: intended for use onto VK41.. series gas controls



## CAUTION

VK41.. gas control needs to be properly earthed by means of the external faston connection on the top of the gas control.

## Housing (degree of protection)

See:

accessories for degree of protection page 7..  
 replacement parts and accessories page 66..

## Timing (depending on O.S. number)

Self check time ( $T_c$ ): 0 ... 2 s  
 Waiting time ( $T_w$ ): 0 ... 15 s  
 Prepurge time ( $T_p$ ): 0 ... 15 s  
 Safety time ( $T_s$ ): 3 ... 10 s  
 Number of start trials: 1, optional 2 or 3; 2 or 3 only in combination with appropriate waiting or prepurge time

## Flame sensing

Min flame current for phase dependent systems: 0.9  $\propto$  A  
 Response time on: > 0.2 s  
 Response time off ( $T_{FR}$ ): < 1 s

## Ignition

Spark voltage: > 15 kV at 40 pF load (depending on O.S. number)  
 Spark energy: 5 ... 15  $\mu$ As (depending on O.S. number)  
 Repetition rate: 15 Hz  
 Maximum spark gap: 3.5 mm

## Length flame sensing cable

1 m max.

## Length ignition cable

0.5 m max.

## Length of wiring for external components

1 m max.

## Remark

Optional integrated flame relay available with safe separation or opto coupler with safe separation according EN 60730.



## WARNING

Opto coupler interface needs a debounce time > 500 ms in order to prevent noise caused by transients on mains or by status transitions.

## Opto coupler status output

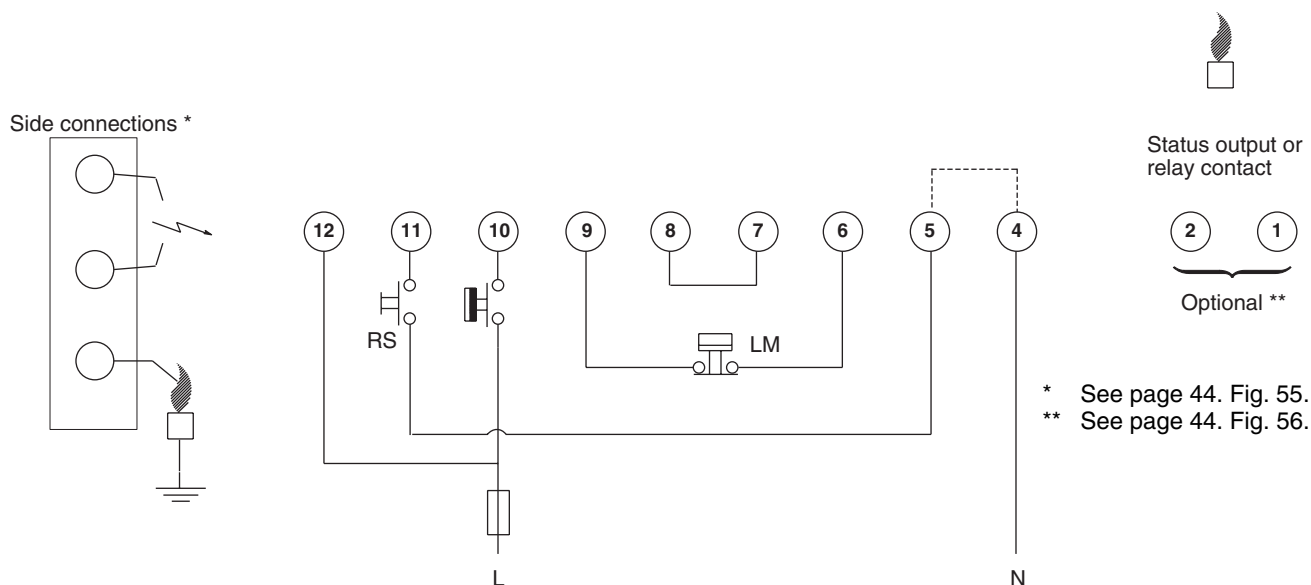
- After heat demand during waiting time ( $T_w$ ) or prepurge time ( $T_p$ ) the status signal must be logic "0".
- After the waiting time ( $T_w$ ) and without flame the status signal must be logic "1".
- After flame detection the status signal must be "50 Hz".
- If after the safety time ( $T_s$ ) there is no flame detection, the ignition control goes to volatile lock-out. The status signal is logic "0".
- If high limit (LM) opens during operation the status signal becomes logic "0". The ignition control makes a restart but the status signal stays logic "0" during the safety time ( $T_s$ ). This is the high limit indication status. The ignition control goes to volatile lock-out. The comfort boiler control has to store this status in a semi permanent memory in order to achieve non volatile lock-out. Line voltage interruptions may not cause data loss.

Table 1. Status output

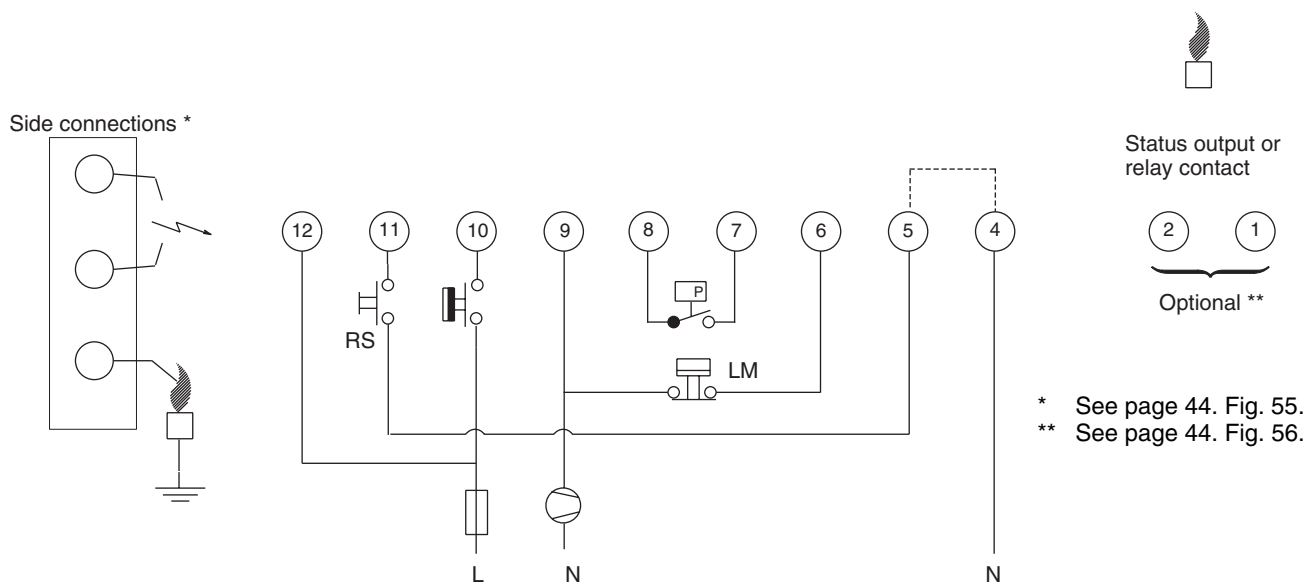
|                                    |                     |
|------------------------------------|---------------------|
| Normal sequence                    | "0" - "1" - "50 Hz" |
| No flame sequence                  | "0" - "1" - "0"     |
| High limit sequence during retrial | "0" - "0" - "0"     |

## CONNECTION DIAGRAM

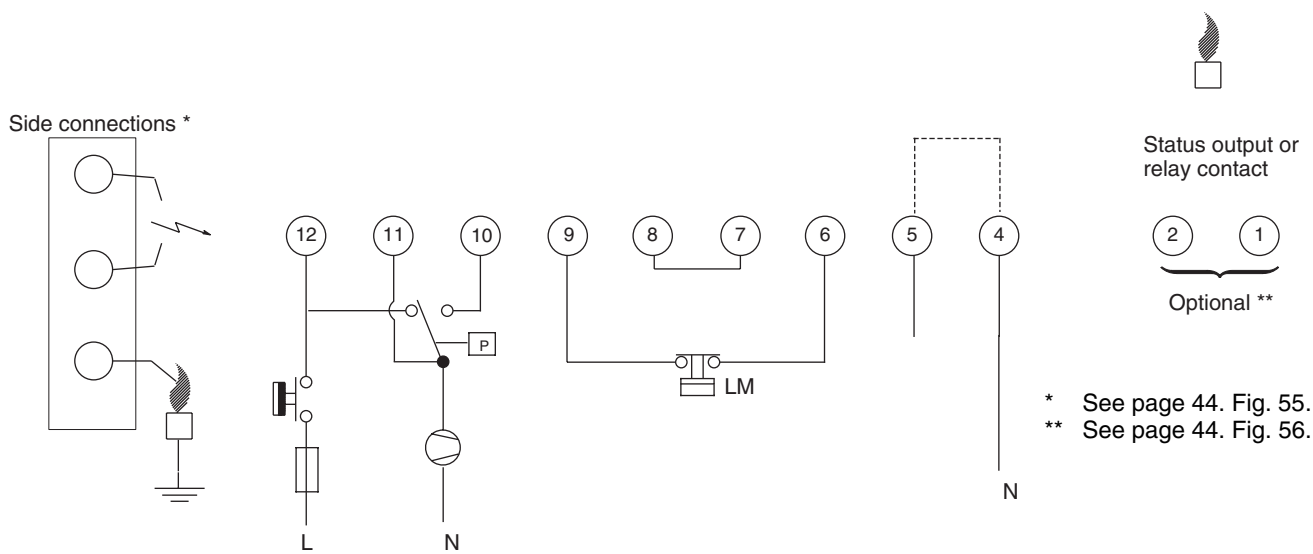
## S4565PV, QV, RV, TV



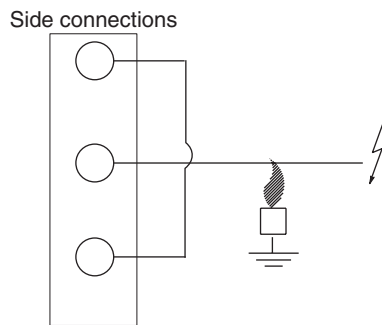
**Fig. 51. Connection diagram S4565PV and QV series or connection diagram S4565RV and TV series wired in atmospheric applications**



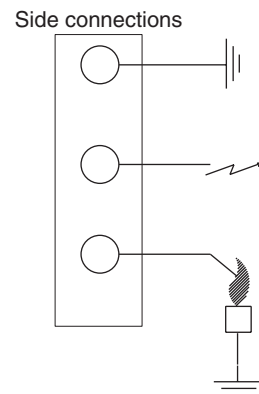
**Fig. 52. Connection diagram S4565RV and TV series**



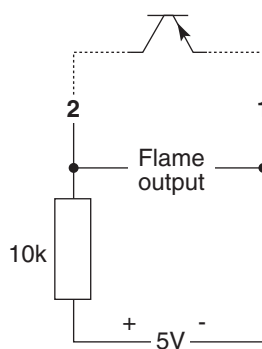
**Fig. 53. Connection diagram S4565RV and TV with prepurge option**



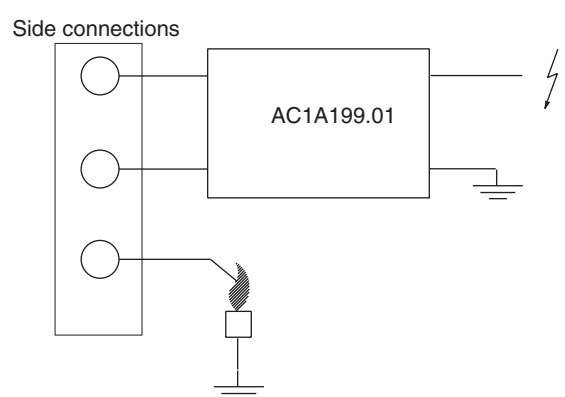
**Fig. 54. Alternative side connection in case of combined flame sensing and sparking**



**Fig. 55. Alternative side connection in case of sparking to ground**



**Fig. 56. Connection for opto coupler output**



**Fig. 57. Alternative side connection for external AC1A199.01 igniter**

## SYSTEM OPERATION

## S4565PV, QV, RV, TV

### General

The S4565PV, QV, RV, TV ignition controls can provide closed-loop sparking, sparking to ground or combined sparking and flame sensing.

### Lock-out reset

The S4565PV, QV, RV, TV ignition controls can be reset by interrupting the permanent live or by pressing the reset button for at least 1 s.

The S4565RV, TV versions with prepurge can be reset by interrupting the heat demand for at least 1 s.

The application of this type of control is therefore restricted to those applications where resetting by switching off the heat demand is allowed by European appliance standards. Reset of an appliance in lock-out must occur by means of a conscious manual action and not by means of automatic devices like thermostats or timers.

NOTE 19.: If permanent alarm output:neon indicator with integral resistor  $>150\text{ k}\Omega$  (max 1 mA)

### Suffix PV (see Fig. 59.)

When there is a call for heat a self check period ( $T_c$ ) plus waiting period ( $T_w$ ) elapse before the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishing a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out or makes a restart depending on the number of start trials.

If the flame is lost during normal run, the ignition control repeats start sequence.

### Suffix QV (see Fig. 60.)

As PV except flame relay contact or opto coupler is activated after flame detection.

### Suffix RV (see Fig. 61.)

When there is a call for heat a self check period ( $T_c$ ) elapses if the air proving switch is in the no air position.

After  $T_c$  the fan starts running.

When sufficient air flow is proven by the air proving switch, the built-in igniter and gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

After flame establishing a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out or makes a restart depending on the number of start trials. This is including dynamic air check.

If the flame is lost during normal run, the ignition control repeats start sequence.

If no air is proven by the air proving switch, the ignition control stays waiting (optional lock-out on no air can be included).

### Suffix TV (see Fig. 62.)

As RV except flame relay contact or opto coupler is activated after flame detection.

### Suffix RV with prepurge (see Fig. 63.)

When there is a call for heat the fan starts running through the no air position of the air proving switch.

When sufficient air flow is proven by the air proving switch, a self check period ( $T_c$ ) plus a prepurge period ( $T_p$ ) elapse before the gas valve and the built-in igniter are switched on.

The ignition spark ignites gas and resulting flame is detected by the flame rod.

Ignition is switched off.

After flame establishing a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out or makes a restart at prepurge depending on the number of start trials.

If the flame is lost during normal run, the ignition control repeats start sequence at prepurge.

If no air is proven by the air proving switch within the prepurge time ( $T_p$ ) the ignition control stays in waiting mode with fan running.

### Suffix TV with prepurge (see Fig. 64.)

As RV with prepurge except flame relay contact or opto coupler is activated after flame detection.

## STATUS OUTPUT APPLICATION

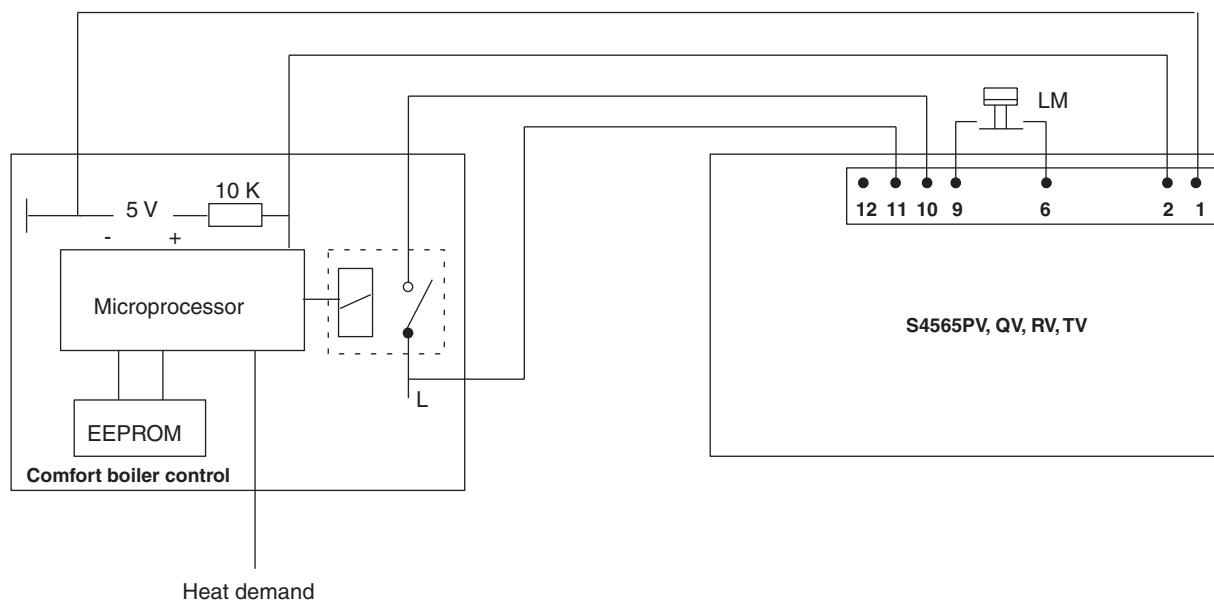
The lock-out status data from the S4565PV, QV, RV, TV ignition controls can be read by the microprocessor in the comfort boiler control and stored in its EEPROM.

The relay contact is controlled by the microprocessor and activates the S4565PV, QV, RV, TV.

During the start sequence the status output gives status information of the S4565PV, QV, RV, TV.

The status information can be found under chapter SPECIFICATIONS paragraph: "Opto coupler status output" on page 41

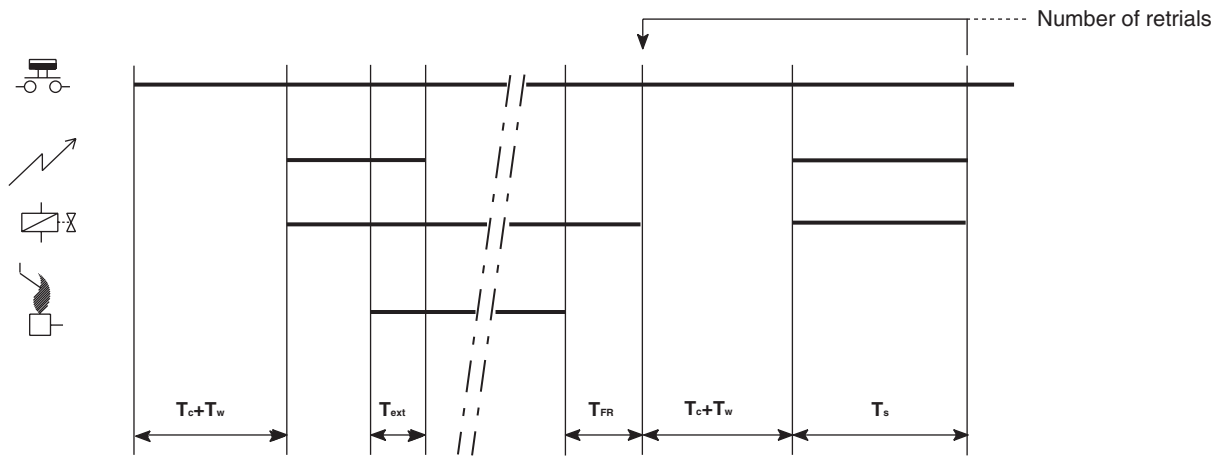
If the signal of the status output does not correspond to the specifications, the comfort boiler control can shut off the ignition control.



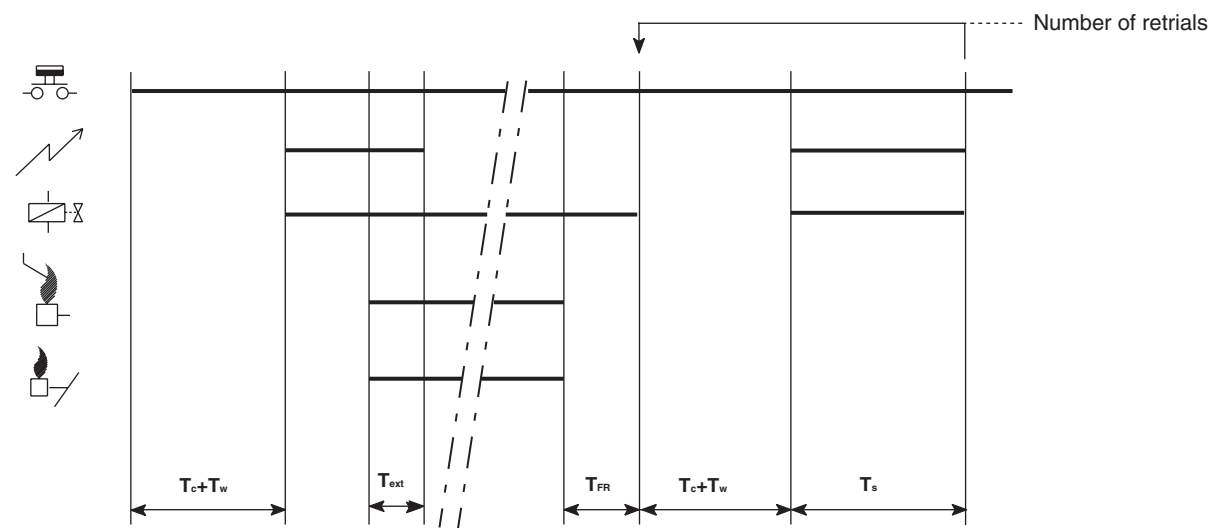
**Fig. 58. Status output application**

**TIMING DIAGRAM**

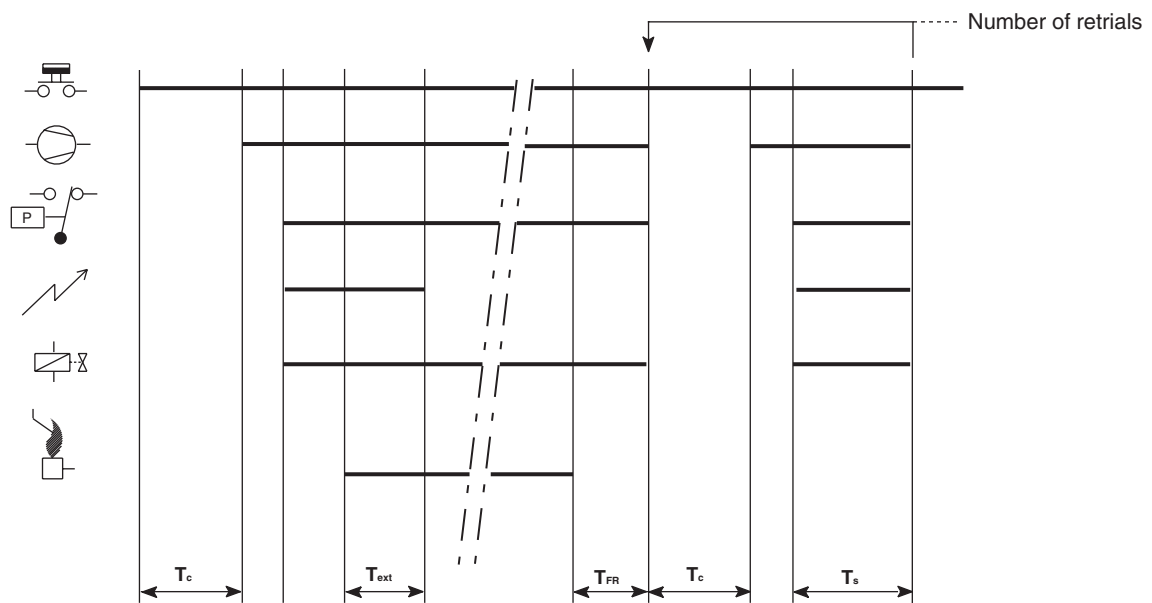
**S4565PV, QV, RV, TV**



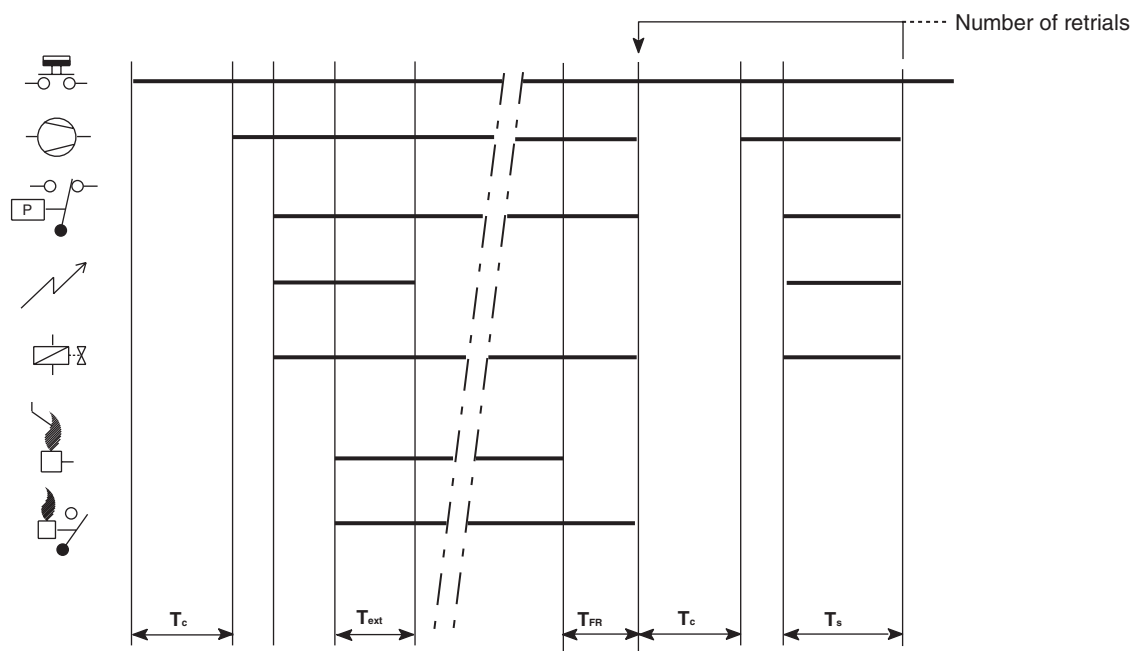
**Fig. 59. Timing diagram S4565PV series**



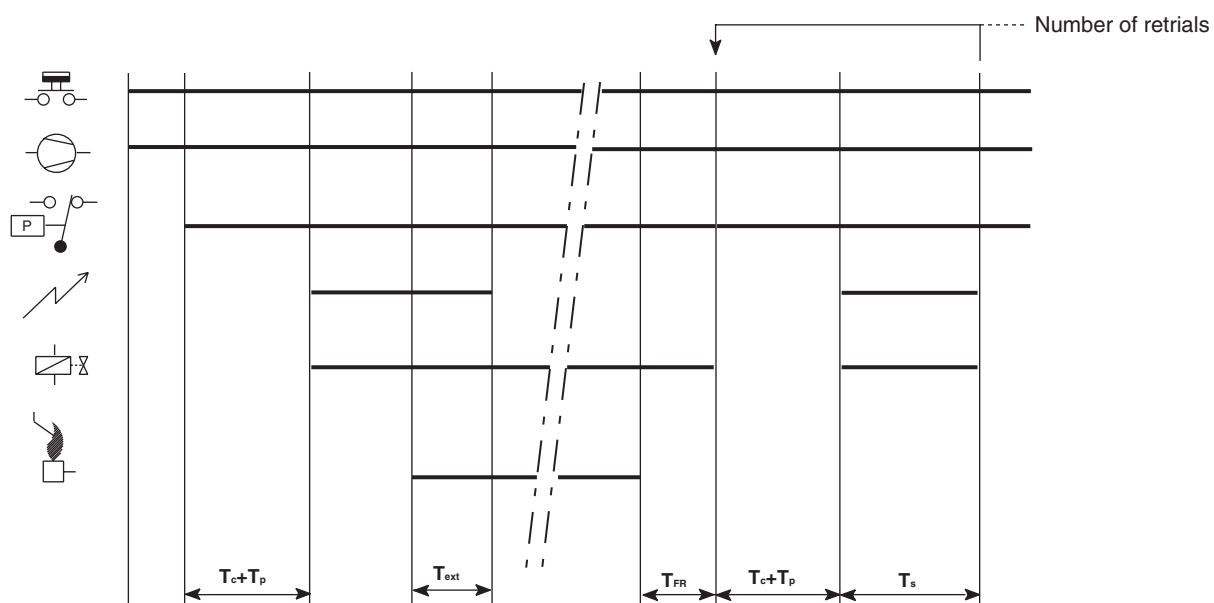
**Fig. 60. Timing diagram S4565QV series**



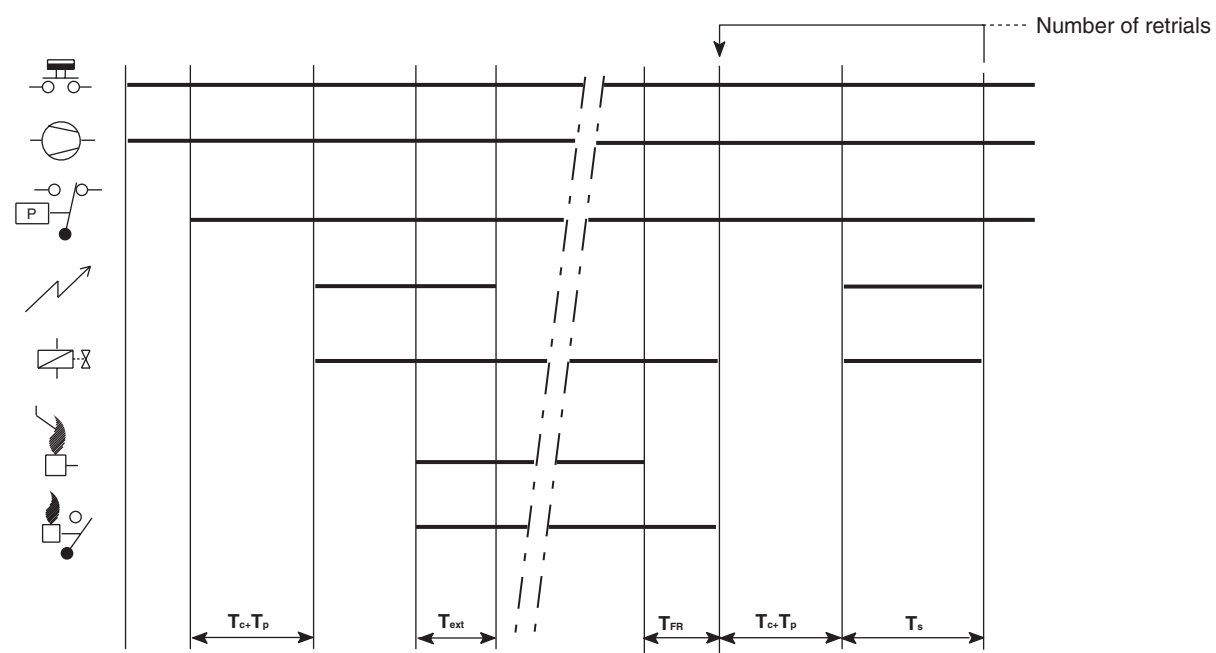
**Fig. 61. Timing diagram S4565RV series**



**Fig. 62. Timing diagram S4565TV series**



**Fig. 63. Timing diagram S4565RV with prepurge**



**Fig. 64. Timing diagram S4565TV with prepurge**

## SPECIFICATIONS

## S4575A, B, P, Q

### Model

Suffix A: atmospheric, direct burner ignition  
Suffix B: as A but with flame relay output  
Suffix P: as A except volatile lock-out  
Suffix Q: as B except volatile lock-out

### Supply voltage

230 ... 240 Vac, 50/60 Hz (-15%, +10%) or  
110 ... 120 Vac, 50/60 Hz (-15%, +10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C

### Ambient temperature

0 ... 60°C

-15 ... 60°C (optional)

### Electrical rating (see also note 21.)

Alarm: 230 ... 240 Vac, 50/60 Hz or  
110 ... 120 Vac, 50/60 Hz  
max 1 mA  
Flame relay contact: 230 ... 240 Vac, 50/60 Hz or  
110 ... 120 Vac, 50/60 Hz ,  
1 A,  $\cos \varphi > 0.6$   
Flame opto coupler: +5 V, 10 k $\Omega$

### Electrical connection

Hot surface ignition relay: 2.8 mm spade terminal  
Flame sensing: 4.8 mm spade terminal  
PCB connectors: Molex 3003 series suitable for  
Molex 3001 female cable  
connector

### Housing (degree of protection)

See:  
accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_c$ ): 1.5 s  
Glowing time ( $T_g$ ): 0 ... 30 s  
Safety time ( $T_s$ ): 3.5 ... 25 s  
Extended ignition time( $T_{ext}$ ): 0 ...  $T_s$   
(depending on elaps of safety time)

### Flame sensing

Min flame current:  
for optional phase  
independent versions: 0.5  $\mu$ A  
for phase dependent  
versions: 0.9  $\mu$ A  
Response time on: > 0.2 s  
Response time off ( $T_{FR}$ ): < 1 s

### Hot surface ignition

Free contact: 230 ... 240 Vac, 2 A,  $\cos \varphi = 1$   
24 Vac, 2 A,  $\cos \varphi = 1$   
110 ... 120 Vac, 2 A,  $\cos \varphi = 1$



## WARNING

Hot Surface Igniter (HSI) needs to be supplied from a floating winding of a transformer in order to guarantee reliable flame detection.

### Length flame sensing cable

1 m max.

### Length of wiring for external components

1 m max.

### Remark

Optional integrated flame relay available with safe separation or opto coupler with safe separation.  
N.C. contact of flame relay has no safe separation.



## WARNING

Opto coupler interface needs a debounce time > 20 ms in order to prevent noise caused by transients on mains.

## CONNECTION DIAGRAM

## S4575A, B, P, Q

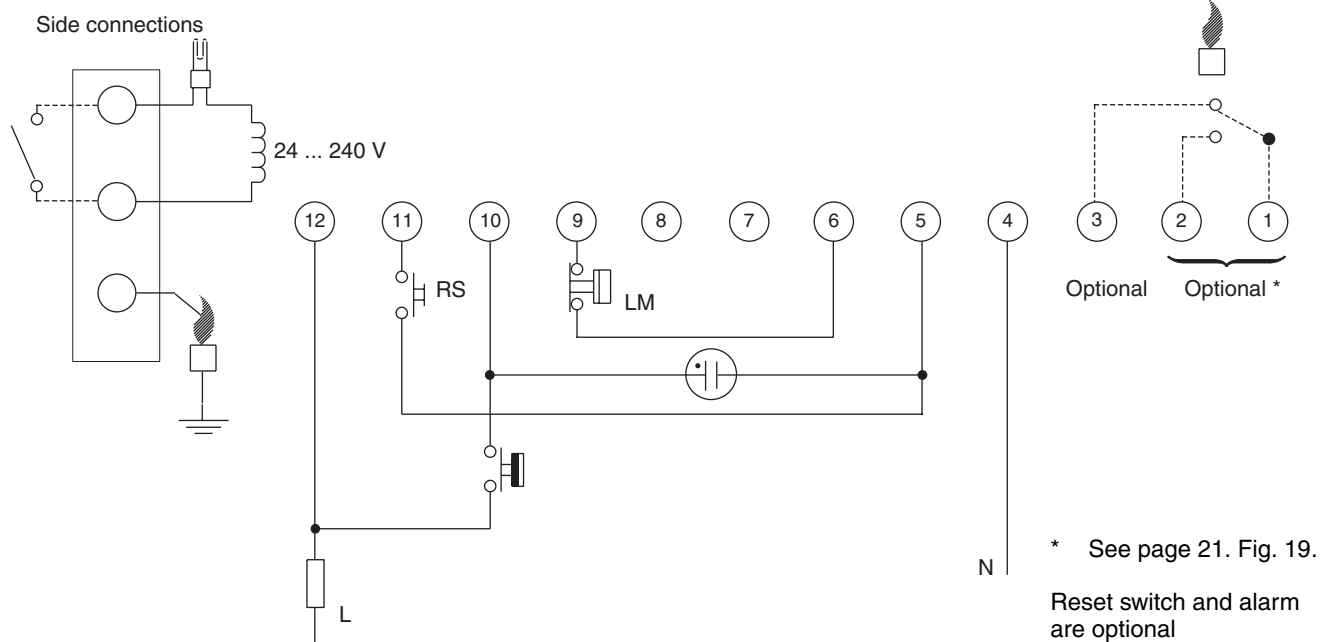


Fig. 65. Connection diagram S4575A, B, P and Q

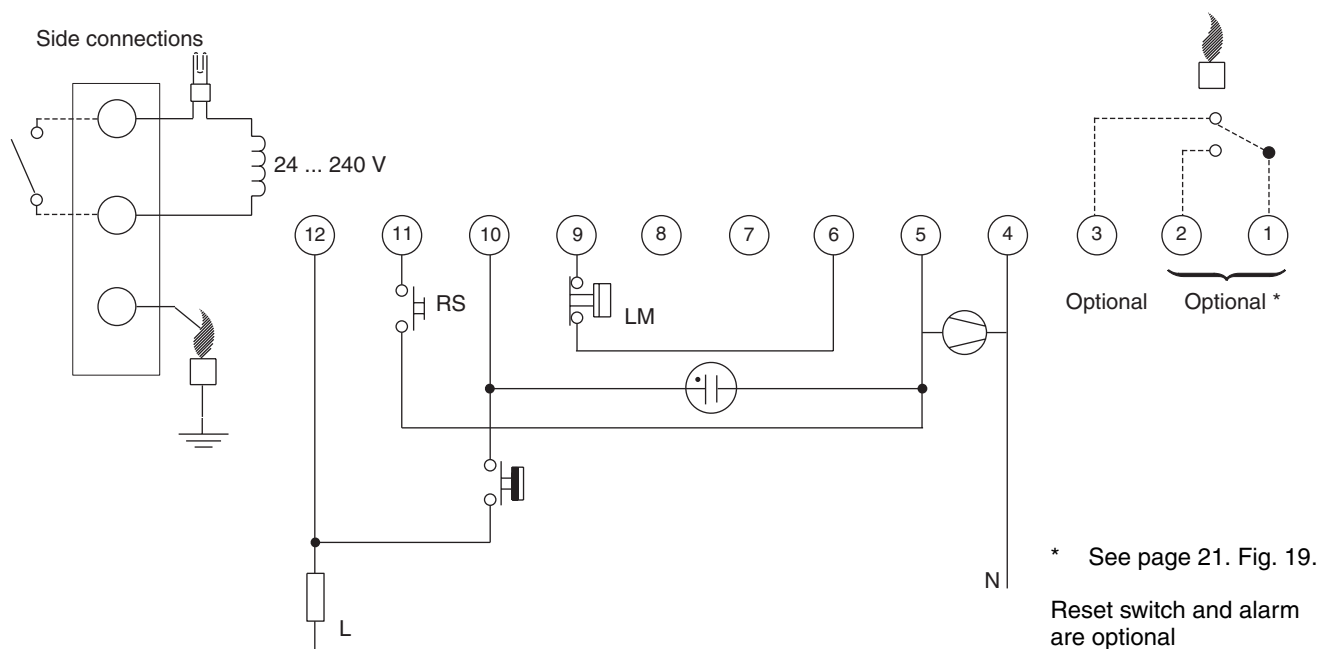


Fig. 66. Connection diagram S4575A, B, P and Q for gas/air application

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## SYSTEM OPERATION

## S4575A, B, P, Q

### General

The S4575A, B, D, P ignition controls can provide hot surface ignition.

The **Hot Surface Igniter** (HSI) is connected to a floating winding of a transformer (see figFig. 65.).

### Lock-out reset

The ignition control can be reset by either depressing the internal/external reset button (suffix A and B) or by interrupting the permanent life (suffix P and Q).

NOTE 20.: If during normal use the reset button is pressed, the gas valves close and the ignition control starts a new sequence after releasing the reset button.

NOTE 21.: If permanent alarm output: neon indicator with integral resistor  $>150\text{ k}\Omega$  (max 1 mA)  
Do not connect any electrical load to the heat demand input, it will influence proper functionality.

### Suffix A and P (see Fig. 67.)

When there is a call for heat the HSI starts glowing during glowing time ( $T_g$ ).

After the glowing time ( $T_g$ ) the gas valve is switched on.

The igniter ignites gas and resulting flame is detected by the flame rod.

After flame establishment a predetermined, extended ignition time can be included.

If flame is not established within the safety time ( $T_s$ ), the ignition control locks out.

If the flame is lost during normal run, the ignition control repeats start sequence.

### Suffix B and Q (see Fig. 68.)

As suffix A and P except flame relay contact is closed after flame detection.

### Gas/air application

For gas/air application without dynamic aircheck, the S4565AD, BD, PD or QD can be used.

In this application the fan is connected between pin 4 and 5 and will start when a call for heat is present. The waiting period now acts as a prepurge time.

When the call for heat disappears or when the ignition control goes in lock-out, the fan will be switched off.

TIMING DIAGRAM

S4575A, B, P, Q

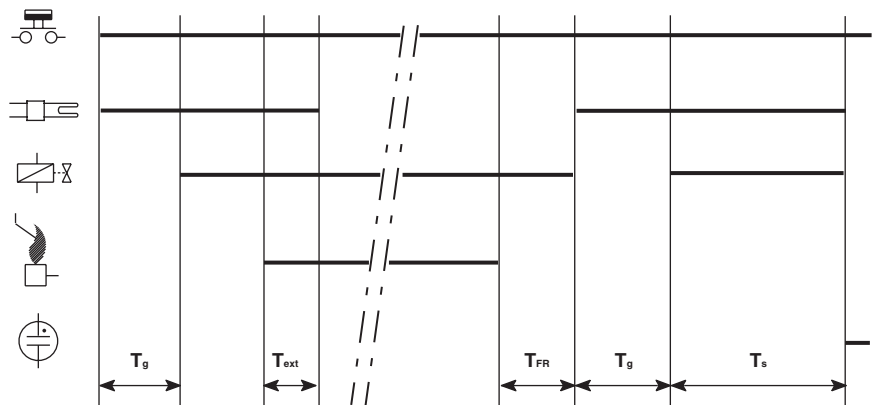


Fig. 67. Timing diagram S4575A, P

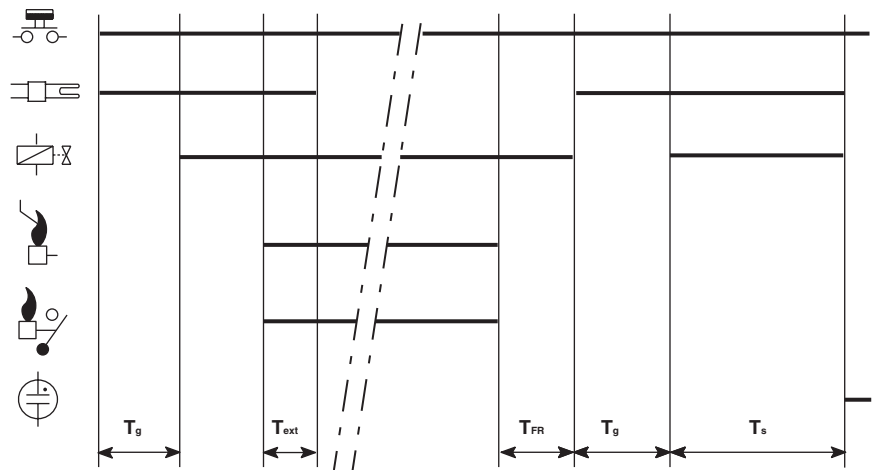


Fig. 68. Timing diagram S4575B, Q

## SPECIFICATIONS

S4585D

### Model

Suffix D: fan assisted, intermittent pilot burner ignition

### Supply voltage

220 ... 240 Vac, 50/60 Hz (-15%, +10%)

### Power consumption

4 VA

### Humidity

90% RH max. at 40°C non condensing

### Ambient temperature

0 ... 60°C

### Electrical rating

Fan: 220 ... 240 Vac, 50/60 Hz, 1 A,  
 $\cos \varphi > 0.6$

No flame indicator: 220 ... 240 V, 1 mA max

### Electrical connection

High voltage spark/flame

sensing single rod: 2.8 x 0.5 mm spade terminal

PCB connectors: Molex 3003 series suitable for  
Molex 3001 female cable  
connector

### Housing (degree of protection)

See:

accessories for degree of protection page 7..  
replacement parts and accessories page 66..

### Timing (depending on O.S. number)

Self check time ( $T_c$ ): 1.5 s

Safety time ( $T_s$ ): infinite

### Flame sensing

Min flame current: 1.0  $\infty$ A

Response time on: > 0.2 s

Response time off ( $T_{FR}$ ): < 1.0 s

Phase-Phase mains

trafo input: 220 ... 240 > 0.1 VA

### Ignition

Spark voltage: 12 kV at 40 pF load  
(depending on O.S. number)

Repetition rate: 1 ... 4 Hz

Max spark gap: 3.5 mm

### Length ignition and flame sensing cable

0.5 m max.

### Length of wiring for external components

1 m max.

### Recommended flame sensor

Q371/Q385 "2000 series"/Q389/Q395 intermittent ignition  
pilot burner

### Maximum pilot burner output

250 Watt

### No flame indicator

Required impedance: > 100 k $\Omega$

### No flame indication time

$T_{NF}$ : > 10 s

# CONNECTION DIAGRAM

S4585D

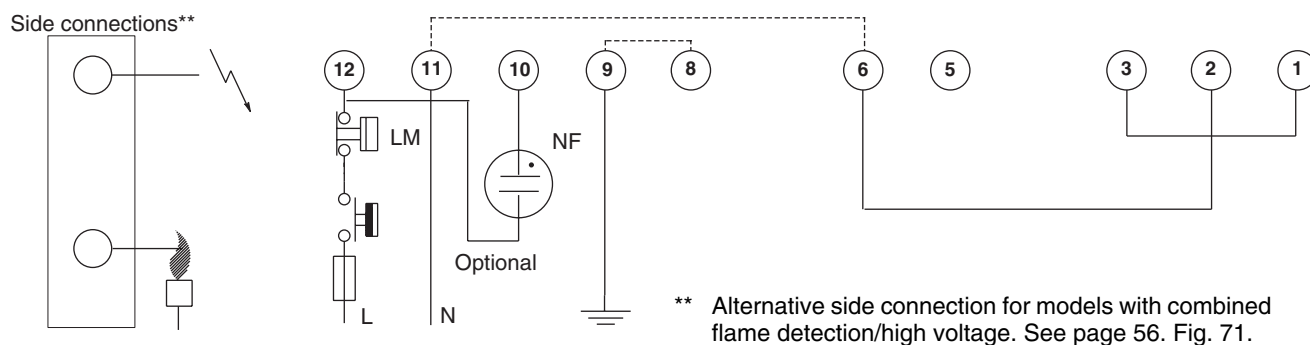


Fig. 69. Connection diagram S4585D wired up in atmospheric application

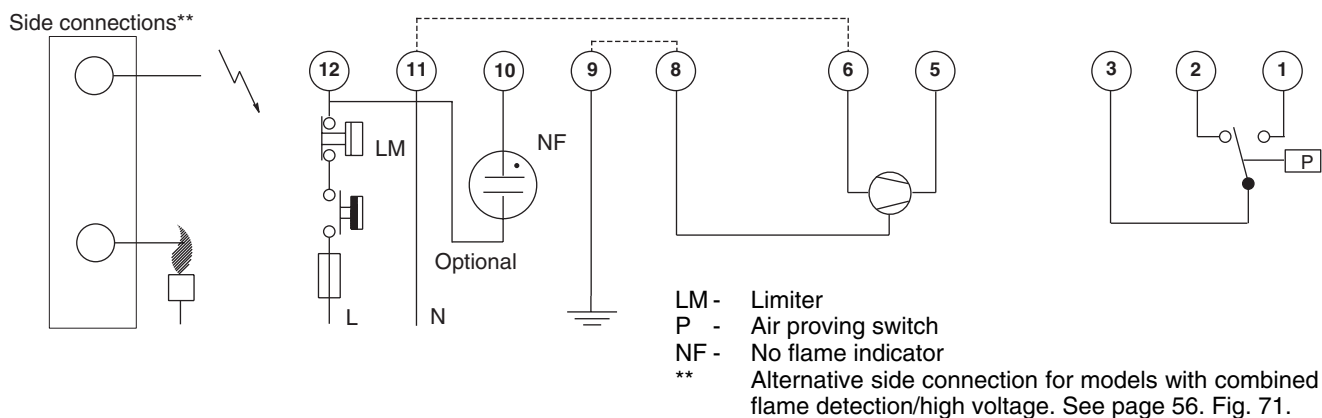
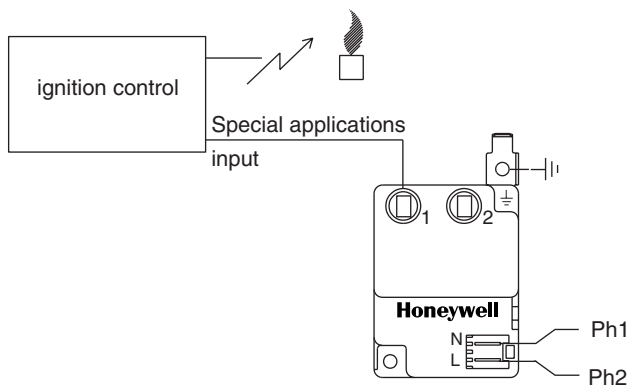
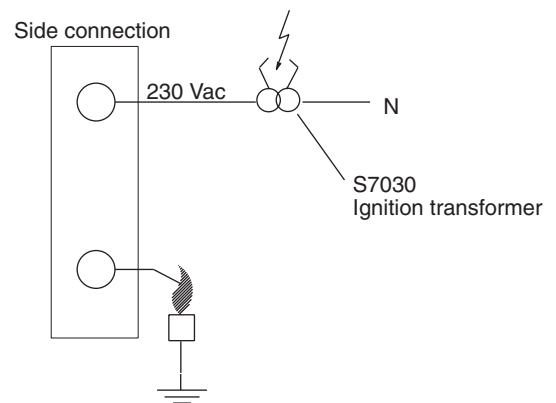


Fig. 70. Connection diagram S4585D wired up in fan assisted application



**Fig. 71. Alternative side connection for models with combined flamedetection/high voltage using AT7030A flame detection transformer.**



**Fig. 72. Alternative side connection for models with flame sense input + 230Vac output for external ignition transformer S7030**

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## SYSTEM OPERATION

## S4585D

### **Atmospheric ignition control S4585D (see Fig. 73.)**

After false flame check during self check time ( $T_c$ ) a built-in igniter and pilot gas valve are switched on. The ignition spark ignites gas and resulting flame is detected by the combined flame/ignition rod.

Ignition is switched off immediately after flame is established and main gas valve is then energized.

If the flame is lost during normal run, the main gas valve is de-energized and re-ignition of pilot occurs.

### **Fan assisted ignition control S4585D (see Fig. 73.)**

When there is a call for heat, fan is energized through no air position of air proving switch after self check time ( $T_c$ ).

When sufficient air flow is proven by air proving switch, a built-in igniter and pilot gas valve are switched on.

The ignition spark ignites gas and resulting flame is detected by the combined flame/ignition rod.

Ignition is switched off immediately after flame is established and main gas valve is then energized.

If air flow is not proven by air proving switch automatic ignition controller will remain in a waiting mode with fan energized.

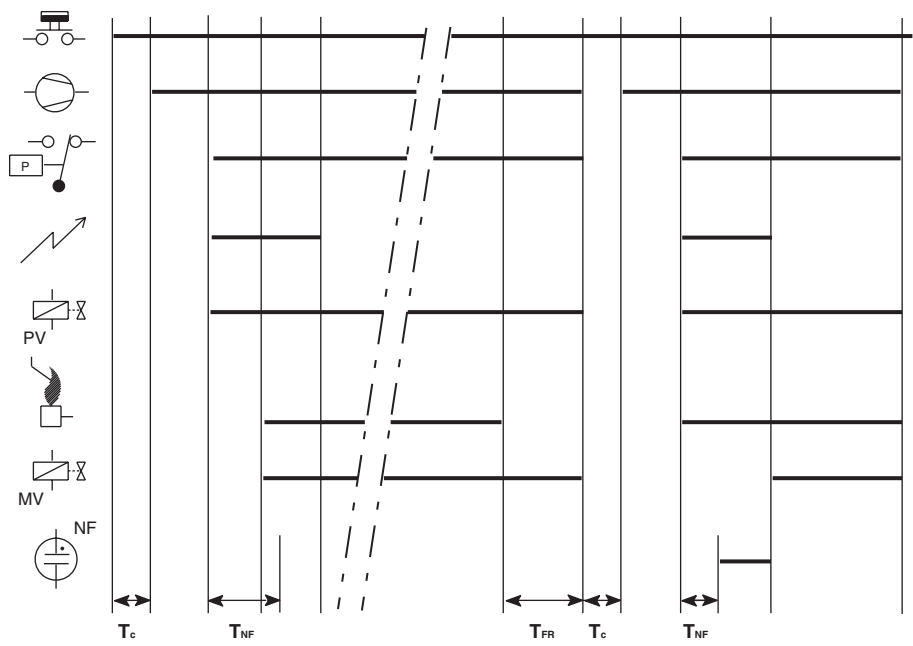
If the flame is lost during normal run, the main gas valve is de-energized and re-ignition of pilot occurs.

### **No flame indication**

If no flame indication is built in, the indicator lights up if there is no flame detection within the no flame indication period ( $T_{NF}$ )

**TIMING DIAGRAM**

**S4585D**



**Fig. 73. Timing diagram S4585D**

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## GENERAL CONSIDERATIONS

To ensure reliable long term operation, mount ignition control at a position in the appliance with a low ambient temperature and a low radiation.

The ignition control should be externally fused.

High temperatures will affect product life.

After installation wait at least 1 hour before connecting to mains.

NOTE 22.: Electrical rating of connected controls and air proving switch should be appropriate for the load that is switched by the ignition control.

NOTE 23.: Power interruptions will cause program restart.

NOTE 24.: The flame connection pin of all types is protected against electrical shock. The gas pressure switch as mentioned in this instruction sheet is a functional device.

NOTE 25.: If the ignition control incorporates an EMC filter, disconnect the ignition controller from mains before performing a dielectric strength test.



### **WARNING**

Honeywell is not responsible for damage, injury due to mis wiring.

After installation the ignition control can become wet due to condensation.

**Do not connect wet device to mains**

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## EMC GUIDELINES

The ignition cable has to be determined for lowest emission.  
Do not lead ignition cable close to other cabling.  
To suppress Radio Frequency Interference (RFI) the ignition control including spark igniter cabling should be mounted in sufficient shielded environment.

## ELECTRICAL CONNECTIONS AND WIRING

### IMPORTANT

*Take care that installer is a trained experienced service person.  
Disconnect power supply to prevent electrical shock and/or equipment damage.  
Turn off gas supply before starting installation.  
Wiring must be in accordance with local regulations.  
The appliance manufacturer's instructions should always be followed.  
Before installing or replacing any control check that type number is correct for the application.  
Ensure combustion chamber is free of gas before start up.  
Conduct a thorough check out when installation is completed.  
At the first start the ignition controller can be in lock out; depress reset button to free control.*



### CAUTION

Do not connect the ignition control to power supply when it is not connected to the gas control.

#### Wiring

- Use cable which can withstand 105°C ambient.
- Use cable which is proven against moisture.
- Wiring between ignition control and spark sensing probe should have good quality insulation, suitable for the temperatures encountered.



### CAUTION

If ignition frequency  $\geq 25$  Hz or pulse energy  $> 45 \mu\text{As}$  the ignition cable and its connections shall have a protection against electrical shock hazard. For single rod applications, the ignition/sensing cable and its connections shall have protection against electrical shock hazard. Label all wires prior to disconnection when servicing ignition controls. Wiring errors can cause improper and dangerous operation. If electronics components are installed in an area subject to water (dripping, spraying, rain etc.), means shall be provided to protect these components. Flame relay output is not accessible when the normally closed output is present.

#### Fusing

In order to prevent unsafe conditions at too high current, the ignition controls have an integral non replaceable fuse. This fuse will be blown long before the maximum 16 A external fuse switches off.

#### Spark gap

Max. allowable spark gap 3.5 mm

#### Supply voltage polarity



### WARNING

If ignition control (**without the phase neutral independent operation feature**) seems to operate normally but does not detect flame, check for right polarity of power supply (line, neutral).

#### Checking flame current

- The minimum value should be in accordance with specified value.
- To check flame current connect a dc micro-Ampèremeter between flame sensing wire and flame sensing rod.
- Meter connections polluted with e.g. alkaline substances lying close to earth can cause flame current simulation. Make sure no false flame current can flow from meter connections to earth.
- If flame current is insufficient check that the flame sensing rod is fully enveloped by the flame and that burner and ignition control are reliable grounded.
- If there is no sufficient flame current due to phase-phase mains it is recommended to use an ignition control with the phase neutral independent operation feature. If this is not available, it is recommended to use a AT7030A or AT7030B flame detection transformer. See also instruction sheet EN1R-9136 for the AT7030 transformer.

#### Flame sensing wiring

The S4565/S4575 and S4585 ignition controls are equipped with flame sensing by ionisation current based on the flame rectification principle.

Via a high ohmic source a high voltage is applied to the flame rod.

Because of the high impedance the flame rod connection is safely accessible according to EN 60730.

Since the flame sensing input is very sensitive and the current detection threshold is only a few tenths of microamp, care must be taken that no spurious current flows.

The flame rod wire must have creepage to earth of at least 10 mm.

Contacts of the flame rod wire must not be imposed to fluids or dirt.



### WARNING

Short  $\mu\text{A}$  meter during ignition, to prevent damage of the  $\mu\text{A}$  meter in single rod application.

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## QUALITY ASSURANCE STATEMENT

Products are manufactured under an ISO 9001 (1994) based and certified Quality System.

The quality system is described in the Honeywell Combustion Controls Center Quality Assurance Programme and its related operational procedures and instructions.

The quality system is approved by Gastec against certificate number 9.302/2.

The quality organisation is responsible for defining, maintaining, improving and verification of the quality systems in the field of design, production process and field quality service.

Assembly processes are guided by work instructions. Patrol inspections form part of the assembly processes.

Assembly inspection is performed by employees of the quality control department, using their own authorised equipment.

All inspections (incoming and assembly) are performed by trained personnel and according inspection procedures.

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## STANDARDS AND APPROVALS

### Standards

The ignition control has been designed to meet the european standards:

- EN 298: Automatic gas burner control systems.
- EN 60730-1: Automatic electric controls for household and simular use.

Regarding electric safety, the ignition control can be used in appliances according to eurpean standard for household electrical requirements EN 60335 series

The S4565/S4575 ignition controls are approved on the North American standard ANSI Z21.20 Automatic Ignition Systems.

S4565, S4575 and S4585 systems function in accordance with EN 298.

|                  |                                 |
|------------------|---------------------------------|
| S4565A, B .....  | code A/M/C/L/X/N                |
| S4565C .....     | code F/M/C/L/X/N                |
| S4565D .....     | code F/T/C/L/X/N                |
| S4565P,Q .....   | code A/M/C/V/X/N                |
| S4565R .....     | code F/M/C/V/X/N                |
| S4565T .....     | code F/T/C/V/X/N                |
| S4565AD,BD ..... | codeA/M/C/L/X/N                 |
| S4565CD,DD ..... | code F/M/C/L/X/N                |
| S4565PD,QD ..... | code A/M/C/V/X/N                |
| S4565RD,TD ..... | code F/M/C/V/X/N                |
| S4565AF .....    | code A/M/C/L/X/N                |
| S4565BF .....    | code A/T/C/L/X/N                |
| S4565CF .....    | code F/M/C/L/X/N                |
| S4565DF .....    | code F/T/C/L/X/N                |
| S4565PF .....    | code A/M/C/V/X/N                |
| S4565QF .....    | code F/M/C/V/X/N                |
| S4565RF .....    | code A/T/C/V/X/N                |
| S4565TF .....    | code F/T/C/V/X/N                |
| S4575A, B .....  | code A/M/C/L/X/N                |
| S4575C, D .....  | code F/M/C/L/X/N                |
| S4575P, Q .....  | code A/M/C/V/X/N                |
| S4575R, T .....  | code F/M/C/V/X/N                |
| S4585D .....     | code F/T/R/R/X/N or A/T/R/R/Y/N |

NOTE: S4565SD is not an ignition control but an ignition circuit and rectifier only

### Approvals

The ignition control conforms with the following EC - Directives:

- Gas Appliance Directive (90/396/EEC)
  - Low Voltage Directive (73/23/EEC)
  - Electro Magnetic Compatability Directive (89/336/EEC)\*
- \* Conformity with Electro Magnetic Compatibility Directive regarding emission for non industrial appliances can be assumed for selected O.S. numbers only. However conformity can only be declared as part of the appliance.

For other O.S. numbers, additional suppression means may be needed within the appliance.

Details per O.S. number can be found in the Approvals List.

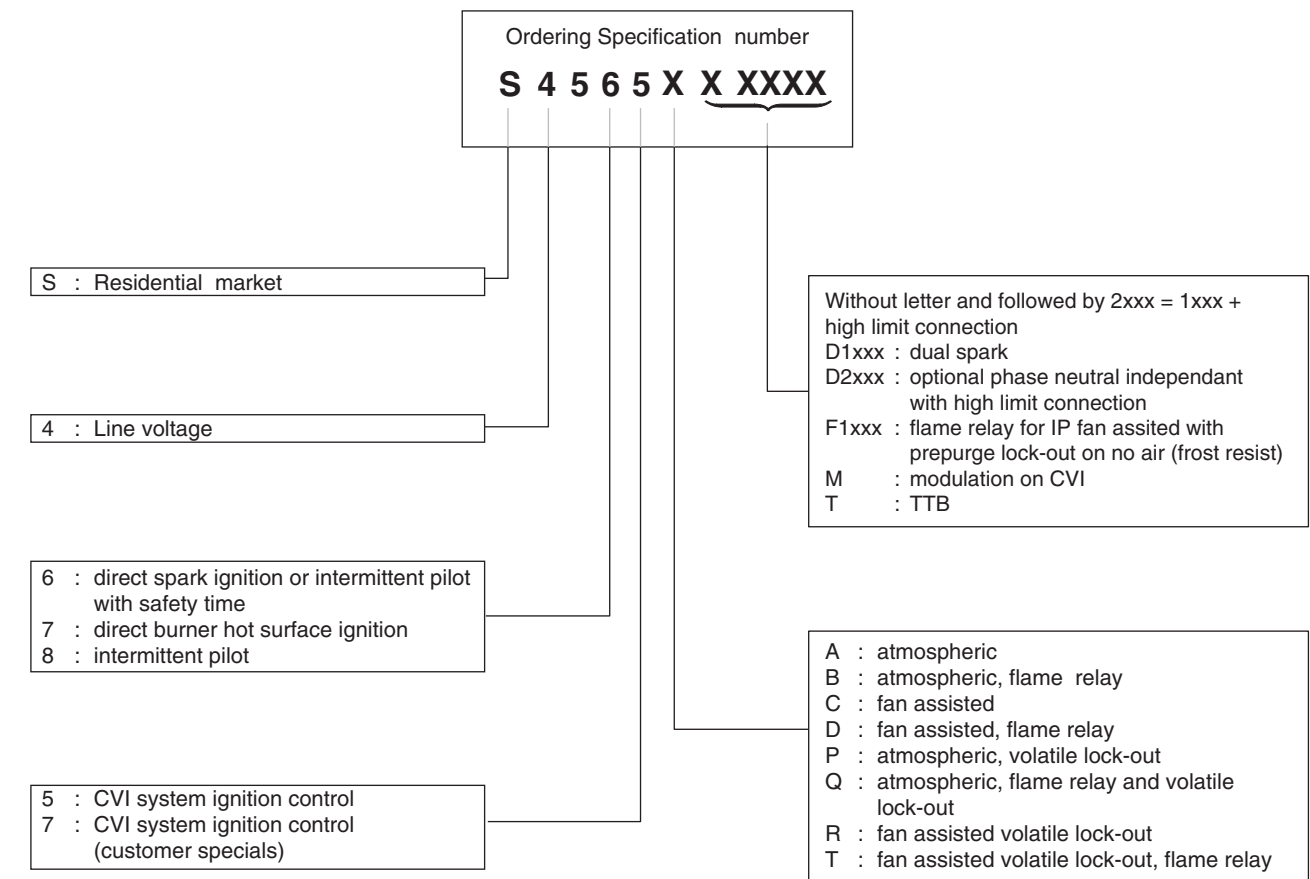
Regarding immunity, all controls comply with the levels for non industrial appliances.

# ORDERING INFORMATION

**When ordering specify:**

- Model number of CVI ignition components required: see model number chart below.
- The correct pilot burner for the installation concerned: refer to Honeywell ignition products guide ENOR-0038.
- Order numbers of replacement parts and accessories required.

- NOTE: Ignition controls, replacement parts and accessories will be available under "TRADELINE" label. Ask your wholesaler for details.
- NOTE: An up-to-date product survey, with details of all new and existing products in these series, is available. Contact your local Honeywell sales representative for more information.



**Fig. 74. Model number chart**

## OVERVIEW IGNITION CONTROLS

| Model | Suffix | Application | Safety time | Atmospheric | Fan assisted | Flame relay or flame opto output | Lock-out     |
|-------|--------|-------------|-------------|-------------|--------------|----------------------------------|--------------|
| S4565 | A      | DBI         | Yes         | Yes         | -            | No                               | Non volatile |
| S4565 | B      | DBI         | Yes         | Yes         | -            | Yes                              | Non volatile |
| S4565 | P      | DBI         | Yes         | Yes         | -            | No                               | Volatile     |
| S4565 | Q      | DBI         | Yes         | Yes         | -            | Yes                              | Volatile     |
| S4565 | AD     | DBI         | Yes         | Yes         | -            | No                               | Non volatile |
| S4565 | BD     | DBI         | Yes         | Yes         | -            | Yes                              | Non volatile |
| S4565 | CD     | DBI         | Yes         | -           | Yes          | No                               | Non volatile |
| S4565 | DD     | DBI         | Yes         | -           | Yes          | Yes                              | Non volatile |
| S4565 | PD     | DBI         | Yes         | Yes         | -            | No                               | Volatile     |
| S4565 | QD     | DBI         | Yes         | Yes         | -            | Yes                              | Volatile     |
| S4565 | RD     | DBI         | Yes         | -           | Yes          | No                               | Volatile     |
| S4565 | TD     | DBI         | Yes         | -           | Yes          | Yes                              | Volatile     |
| S4565 | AF     | DBI         | Yes         | Yes         | -            | No                               | Non volatile |
| S4565 | BF     | IP          | Yes         | Yes         | -            | No                               | Non volatile |
| S4565 | C/CF   | DBI         | Yes         | -           | Yes          | No                               | Non volatile |
| S4565 | D/DF   | IP          | Yes         | -           | Yes          | No                               | Non volatile |
| S4565 | PF     | DBI         | Yes         | Yes         | -            | No                               | Volatile     |
| S4565 | PV/QV  | DBI         | Yes         | Yes         | -            | Yes                              | Volatile     |
| S4565 | QF     | IP          | Yes         | Yes         | -            | No                               | Volatile     |
| S4565 | R/RF   | DBI         | Yes         | -           | Yes          | No                               | Volatile     |
| S4565 | RV/TV  | DBI         | Yes         | -           | Yes          | Yes                              | Volatile     |
| S4565 | T/TF   | IP          | Yes         | -           | Yes          | No                               | Volatile     |
|       |        |             |             |             |              |                                  |              |
| S4575 | A/B    | DBI         | Yes         | Yes         | -            | No                               | Non volatile |
| S4575 | P/Q    | DBI         | Yes         | Yes         | -            | No                               | Volatile     |
|       |        |             |             |             |              |                                  |              |
| S4585 | D      | IP          | No          | Yes         | Yes          | No                               | -            |

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## REPLACEMENT PARTS AND ACCESSORIES

| Description                                                | Packing quantity | Ordernumber    |
|------------------------------------------------------------|------------------|----------------|
| Cover with screw                                           | 192              | 45.900.431-004 |
| Cover with screw (flame retardant according to UL94-V0)    | 192              | 45.900.431-005 |
| Cover without screw (flame retardant according to UL94-V0) | 192              | 45.900.431-006 |
| Strain relief                                              | 192              | 45.900.440-001 |
| Grommet up to 4 cables                                     | 192              | 45.900.442-008 |
| Grommet with wire feed                                     | 100              | 45.900.442-010 |
| Sleeve for sealing spark electrode and flame detector      | 192              | 45.900.442-003 |

## CABLE ASSEMBLIES

| Description                                                                                                       | Packing quantity | Ordernumber    |
|-------------------------------------------------------------------------------------------------------------------|------------------|----------------|
| Molex cable for<br>S4565A,B,P,Q                                                                                   | 50               | 45.900.419-023 |
| Molex cable for<br>S4565C,D,R,T                                                                                   | 50               | 45.900.419-029 |
| Molex cable for<br>S4585D                                                                                         | 50               | 45.900.419-025 |
| Molex cable for<br>S4565AD,BD,DD,PD,QD,RD,SD,TD                                                                   | 50               | 45.900.419-022 |
| Molex cable for<br>S4565C,D,R,T and<br>S4565AF,BF,CF,DF,EF,PF,QF,RF,TF                                            | 50               | 45.900.419-024 |
| Molex cable for:<br>S4565AD,BD,DD,PD,QD,RD,TD "2000-series"<br>S4565BM,DM<br>S4565PV.QV,RV,TV<br>and S4575A,B,P,Q | 50               | 45.900.419-033 |
| Molex cable for<br>S4565AD and PD "2000" series                                                                   | 50               | 45.900.419-034 |

# Honeywell

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**Home and Building Control**  
**Combustion Control Center Europe**  
Honeywell BV  
Phileas Foggstraat 7  
7821 AJ Emmen  
The Netherlands  
Tel.: +31 (-)591 695911  
Fax: +31 (-) 591 695200